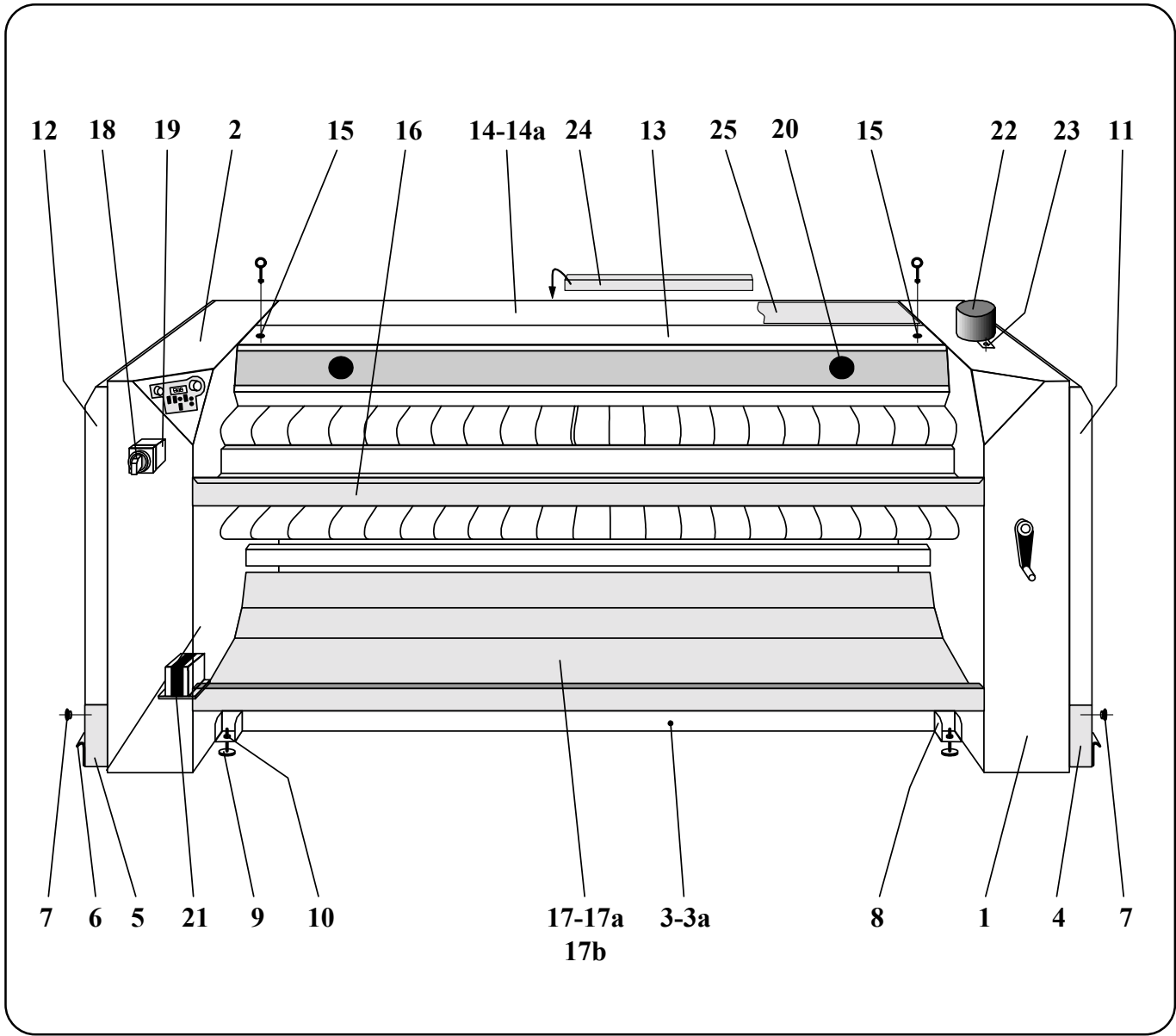


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Flatwork Ironers / Folder Standard U.L.

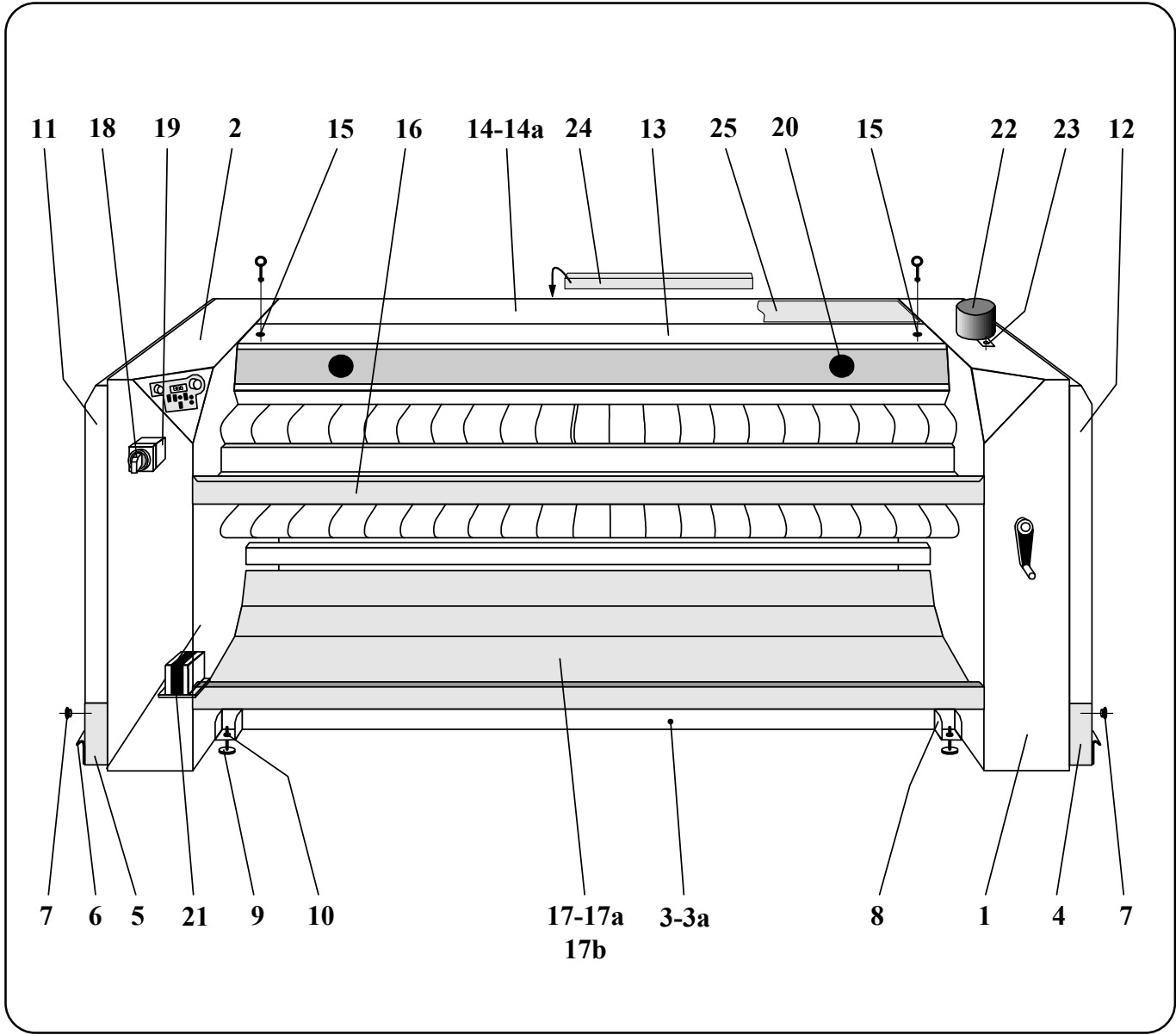
Ironers 5019-5021-5025-5028-5032
Ironers 5019-5021-5025-5028-5032 with folding
Ironers 5019-5021-5025-5028-5032 with rear outlet

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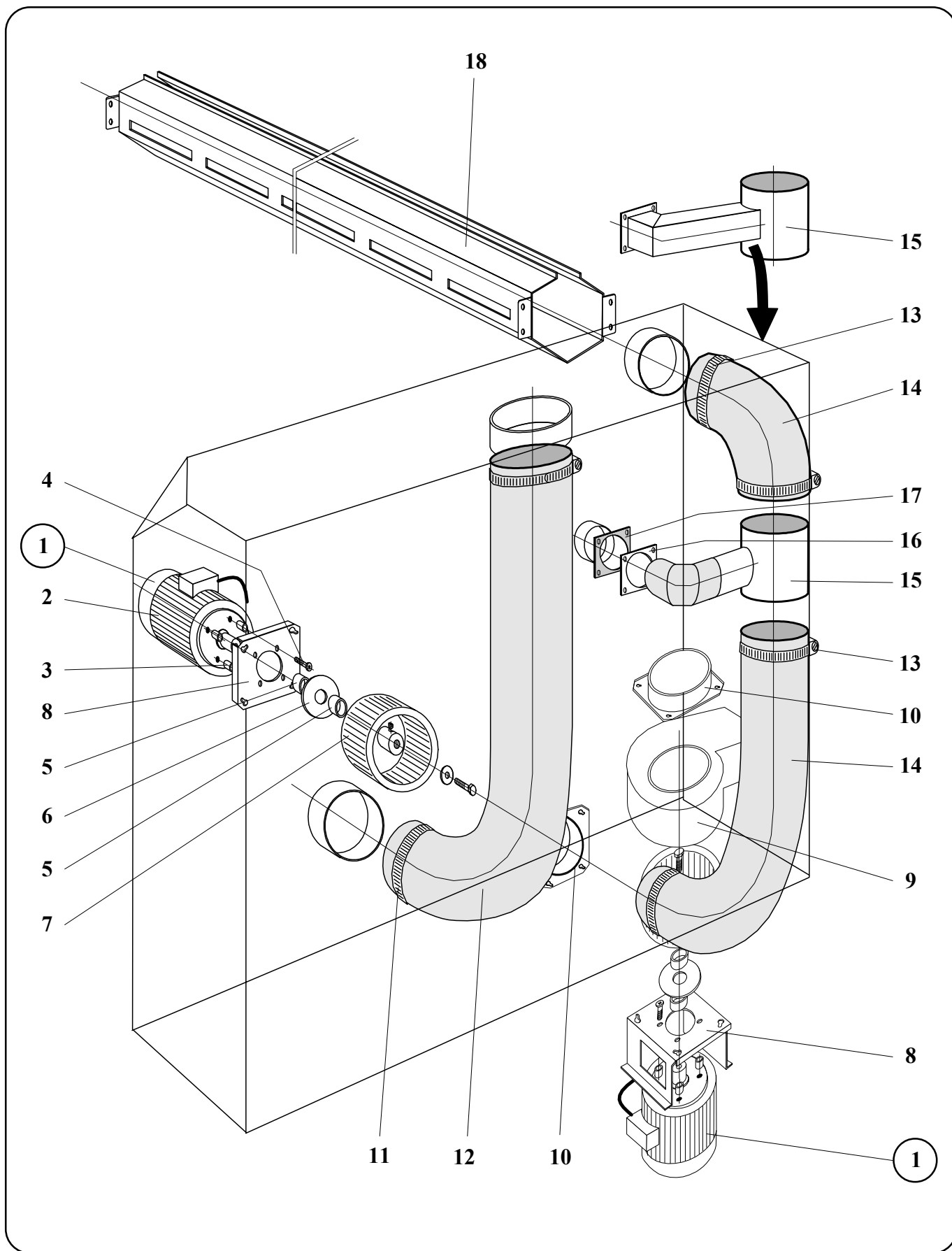


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FRAM / CASING			Illustration	Issue	Month		Year
			06100480	01	01		00
Ite	Quantity		Article no	Description	Info	Notes	
1	1		32100172	Right casing	3	ironer without folding	
or	1		32100835	Right casing	3		
or	1		32101350	Right casing	3		
2	1		32100173	Left casing	3	ironer without folding	
or	1		32100836	Left casing	3		
or	1		32101351	Left casing	3		
3	1		32100215	Sole plate (1.9 m)	3		
or	1		32100214	Sole plate (2.1 m)	3		
or	1		32100213	Sole plate (2.5 m)	3		
or	1		32100212	Sole plate (2.8 m)	3		
or	1		32100211	Sole plate (3.2 m)	3		
3a	1		32101405	Sole plate (rear outlet 1.9 m)	3		
or	1		32101404	Sole plate (rear outlet 2.1 m)	3		
or	1		32101403	Sole plate (rear outlet 2.5 m)	3		
or	1		32101402	Sole plate (rear outlet 2.8 m)	3		
or	1		32101401	Sole plate (rear outlet 3.2 m)	3		
4	1		32101094	Lower right Casing	3		
or	1		32101096	Lower right Casing	3		
5	1		32101095	Lower left Casing	3	ironer without folding	
or	1		32101097	Lower left Casing	3		
6	2		32100154	Yellow handling hook	3		
or	2		32100681	Yellow handling hook	3	ironer with folding	
7	12		75015131	Plug	3		
8	4		32100168	Levelling angle	3		
9	4		74030105	Adjusting jack	3		
10	8		74033203	M 8 nut	3		
11	1		32100155	Side casing	3		
or	1		32100682	Side casing	3	ironer without folding	
12	1		32100656	Side casing (gas heating)	3		
or	1		32100155	Side casing (electric heating)	3		
or	1		32100667	Side casing (gas heating)	3	ironer without folding	
or	1		32100682	Side casing (electric heating)	3		
13	1		32100195	Upper casing (1.9 m)	3		
or	1		32100194	Upper casing (2.1 m)	3		
or	1		32100193	Upper casing (2.5 m)	3		
or	1		32100192	Upper casing (2.8 m)	3		
or	1		32100191	Upper casing (3.2 m)	3		
14	1		32100205	Rear casing (1.9 m)	3		
or	1		32100204	Rear casing (2.1 m)	3		
or	1		32100203	Rear casing (2.5 m)	3		
or	1		32100202	Rear casing (2.8 m)	3		
or	1		32100201	Rear casing (3.2 m)	3		
14a	1		32101335	Rear casing, rear outlet (1.9 m)	3		
or	1		32101334	Rear casing, rear outlet (2.1 m)	3		
or	1		32101333	Rear casing, rear outlet (2.5 m)	3		
or	1		32101332	Rear casing, rear outlet (2.8 m)	3		
or	1		32101331	Rear casing, rear outlet (3.2 m)	3		

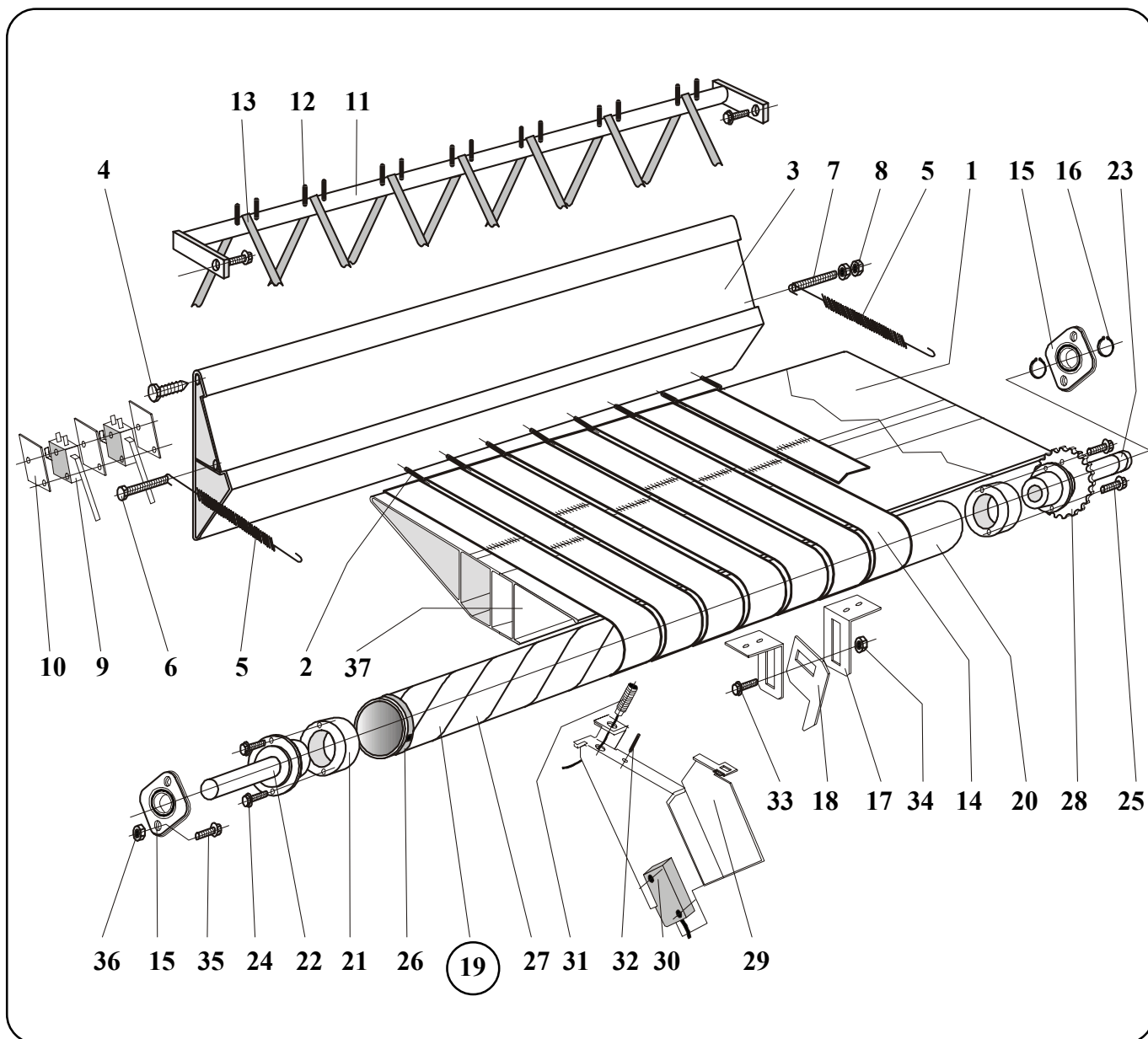
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FRAM / CASING			Illustration	Issue		Month	Year
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Ite	Quantity		Article no	Description	Info	Notes	
15	4		74030092	Locking with key	3	see chapter 7	
16	1		32100315	White feeding vat (1.9 m)	3		
or	1		32100314	White feeding vat (2.1 m)	3		
or	1		32100313	White feeding vat (2.5 m)	3		
or	1		32100312	White feeding vat (2.8 m)	3		
or	1		32100311	White feeding vat (3.2 m)	3		
or	1		32100325	Yellow feeding vat (1.9 m)	3		
or	1		32100324	Yellow feeding vat (2.1 m)	3		
or	1		32100323	Yellow feeding vat (2.5 m)	3		
or	1		32100322	Yellow feeding vat (2.8 m)	3		
or	1		32100321	Yellow feeding vat (3.2 m)	3		
or	1		32100335	Red feeding vat (1.9 m)	3		
or	1		32100334	Red feeding vat (2.1 m)	3		
or	1		32100333	Red feeding vat (2.5 m)	3		
or	1		32100332	Red feeding vat (2.8 m)	3		
or	1		32100331	Red feeding vat (3.2 m)	3		
17	1		32100355	White reception vat (1.9 m)	3		
or	1		32100354	White reception vat (2.1 m)	3		
or	1		32100353	White reception vat (2.5 m)	3		
or	1		32100352	White reception vat (2.8 m)	3		
or	1		32100351	White reception vat (3.2 m)	3		
or	1		32100365	Yellow reception vat (1.9 m)	3		
or	1		32100364	Yellow reception vat (2.1 m)	3		
or	1		32100363	Yellow reception vat (2.5 m)	3		
or	1		32100362	Yellow reception vat (2.8 m)	3		
or	1		32100361	Yellow reception vat (3.2 m)	3		
or	1		32100375	Red reception vat (1.9 m)	3		
or	1		32100374	Red reception vat (2.1 m)	3		
or	1		32100373	Red reception vat (2.5 m)	3		
or	1		32100372	Red reception vat (2.8 m)	3		
or	1		32100371	Red reception vat (3.2 m)	3		
17a	1		32100865	Reception vat (plieuse)	3		
17b	1		32101345	Front casing (rear outlet 1.9 m)	3		
or	1		32101344	Front casing (rear outlet 2.1 m)	3		
or	1		32101343	Front casing (rear outlet 2.5 m)	3		
or	1		32101342	Front casing (rear outlet 2.8 m)	3		
or	1		32101341	Front casing (rear outlet 3.2 m)	3		
18	1		71054137	25 A three-pole witch	1,2	gas/steam ironers 1.9 / 2.1 m elect. 2.5 / 2.8 / 3.2 m elect.	
or	1		71054168	63 A three-pole witch	1,2		
or	1		71054135	100 A three-pole witch	1,2		
19	1		71054136	Switch cap	3	ironer with rear outlet	
20	2		32005037	Red disk emergency stop	3		
* 21	1		71021126	630 VA transformer	1,2		
or	1		71021091	1000 VA transformer	1,2		
22	1		32100906	Connection nozzle	3		
23	2		32101299	Insulator plate	3		
24	8	/15	75011084	Rear foam casing	3		
25	8	/12	75011085	Upper foam casing	3		

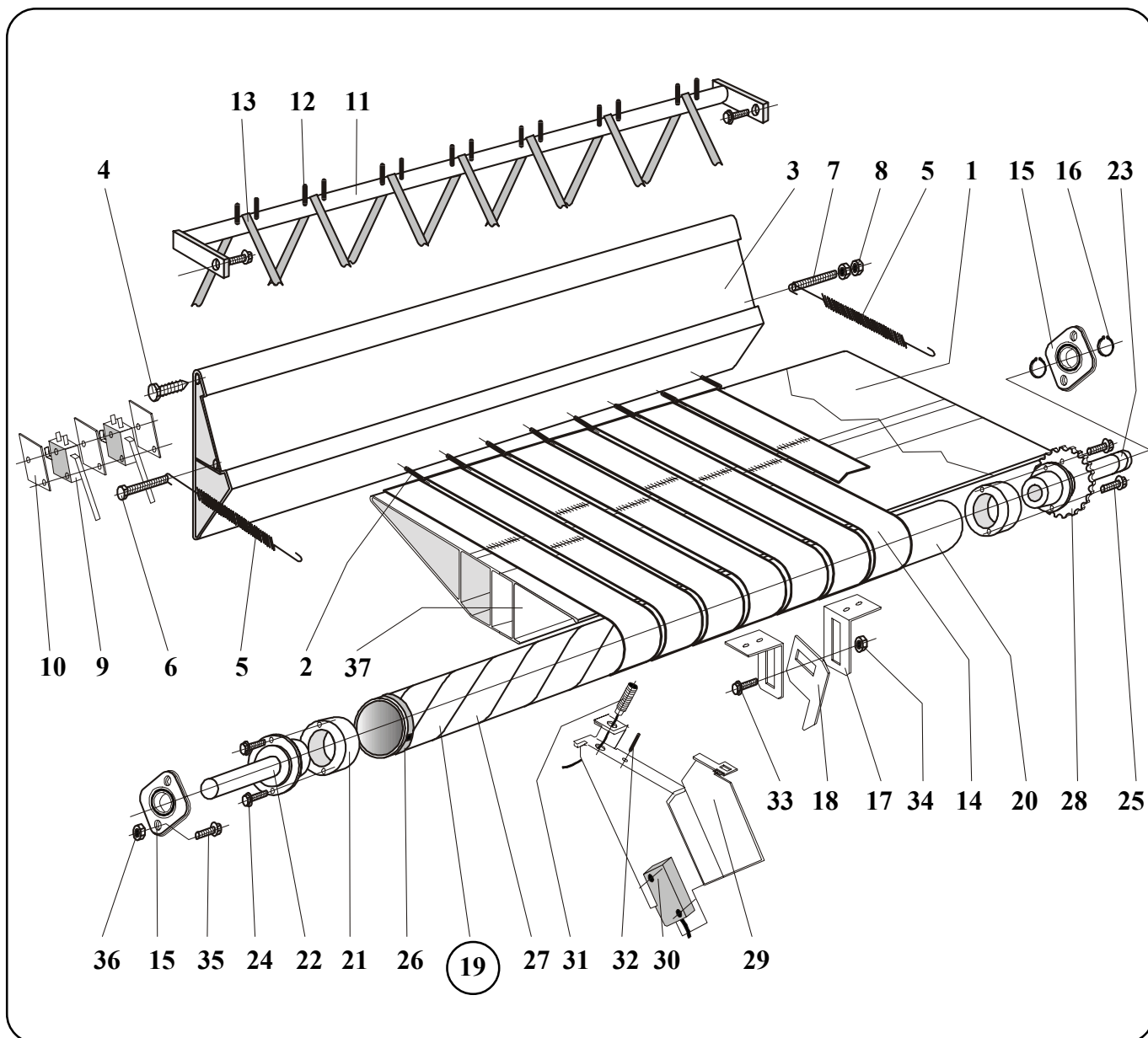


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SUCTION / VENTILATION			Illustration	Issue		Month	Year
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Ite	Quantity		Article no	Description	Info	Notes	
1	1		55010246	Fan	1,2	ironer with rear outlet	
or	1		-	Fan	1,2		
2	1		71013084	* 0.37 kW motor U.L.	1,2		
3	4		32100145	* Distance sleeve	3		
4	4		74033101	* M 6 x 16 screw	3		
5	2		32100148	* Turbine distance sleeve	3	ironer with rear outlet	
6	1		32100147	* Ventilation disk	3		
7	1		71020054	* Turbine	3		
8	1		32100146	* Motor support plate	3		
or	1		32101389	* Fan motor support	3	ironer with rear outlet	
9	1		32101362	* Spiral	3		
10	1		32101823	* Suction tube	3		
11	2		72046155	Ø 147/187 clamping collar	3		
12	1		74031058	Ø 160 extensible hose	3		
13	2		72046144	Ø 107/157 clamping collar	3	electric heating gas heating	
or	4		72046144	Ø 107/15 clamping collar	3		
14	1		74031039	Ø 125 tube	3		
15	1		32100974	T (gas heating)	3		
16	1		32100532	Capping (gas heating)	3	cancelled cancelled	
17	1		32100533	Joint (gas heating)	3		
18	1		32100235	Vapour suction tube (1.9 m)	3		
or	1		32100234	Vapour suction tube (2.1 m)	3		
or	1		32100233	Vapour suction tube (2.5 m)	3		
or	1		32100232	Vapour suction tube (2.8 m)	3		
or	1		32100231	Vapour suction tube (3.2 m)	3		



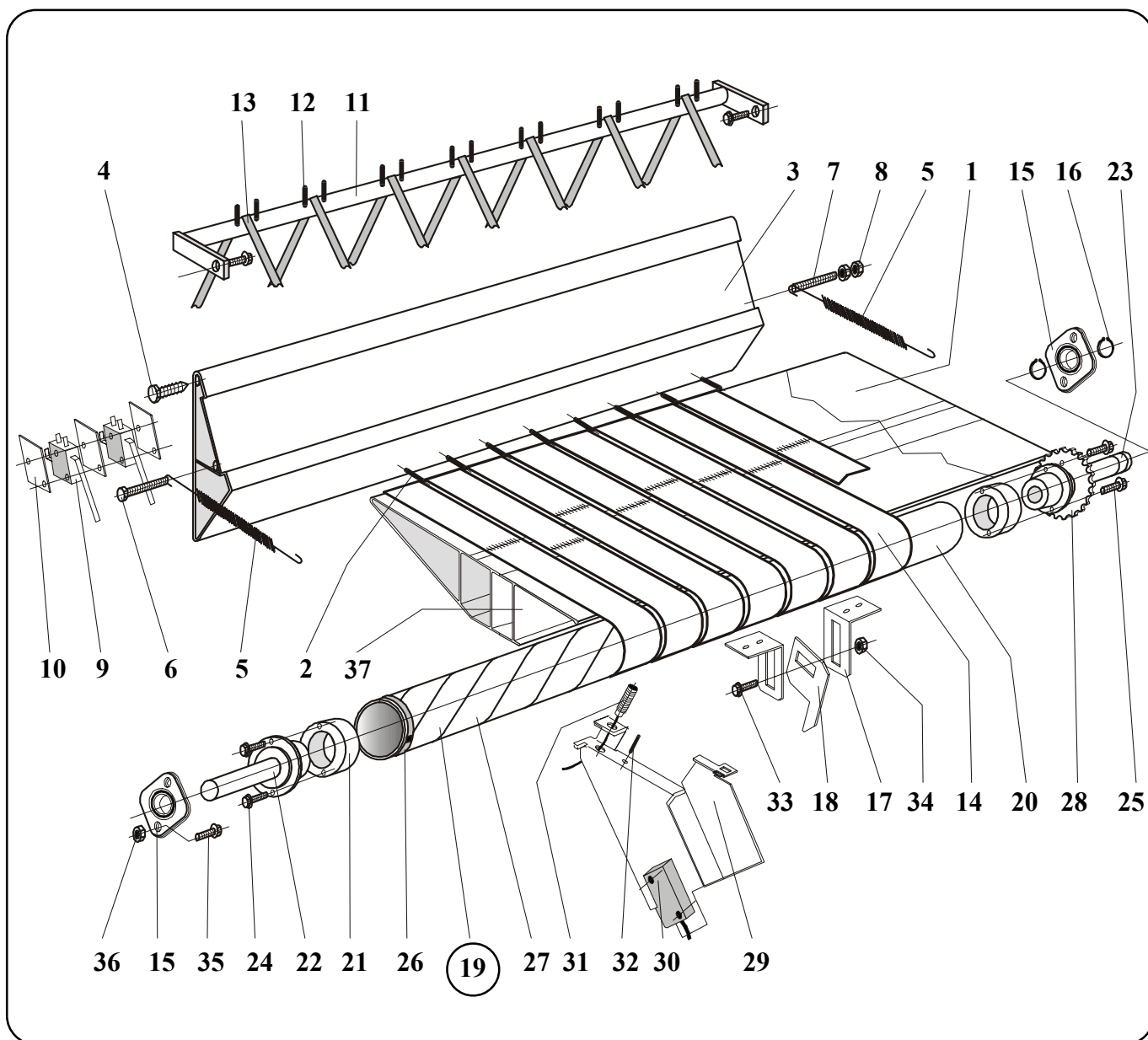
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FEEDING TABLE					Illustration	Issue	Month	Year
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Ite	Quantity		Article no	Description	Info	Notes		
1	1		32100445	Feeding table (1.9 m)	3	ironer without folding		
or	1		32100444	Feeding table (2.1 m)	3			
or	1		32100443	Feeding table (2.5 m)	3			
or	1		32100442	Feeding table (2.8 m)	3			
or	1		32100441	Feeding table (3.2 m)	3			
1	1		32100675	Feeding table (1.9 m)	3			
or	1		32100674	Feeding table (2.1 m)	3			
or	1		32100673	Feeding table (2.5 m)	3			
or	1		32100672	Feeding table (2.8 m)	3			
or	1		32100671	Feeding table (3.2 m)	3			
2	17	/18	74023078	* Grooved pin Ø 3 x 20 (1.9 m)	1,2			
or	19	/20	74023078	* Grooved pin Ø 3 x 20 (2.1 m)	1,2			
or	23	/24	74023078	* Grooved pin Ø 3 x 20 (2.5 m)	1,2			
or	25	/26	74023078	* Grooved pin Ø 3 x 20 (2.8 m)	1,2			
or	29	/30	74023078	* Grooved pin Ø 3 x 20 (3.2 m)	1,2			
3	1		32100605	Mobile safety protector (1.9 m)	3	ironer with folding		
or	1		32100604	Mobile safety protector (2.1 m)	3			
or	1		32100603	Mobile safety protector (2.5 m)	3			
or	1		32100602	Mobile safety protector (2.8 m)	3			
or	1		32100601	Mobile safety protector (3.2 m)	3			
4	2		74020234	M 8 x 25 screw	3			
5	2		32101296	Spring	1,2			
6	1		74020054	M 6 x 50 screw	3			
7	1		32100964	M 6 x 70 screw rod	3			
8	2		74033202	M 6 nut	3			
9	2		71054185	Micro-switch U.L.	1,2			
10	3		71078020	Insulator plate	1,2			
11	1		32100475	Detaching cords guid (1.9 m)	3	ironer without folding		
or	1		32100474	Detaching cords guid (2.1 m)	3			
or	1		32100473	Detaching cords guid (2.5 m)	3			
or	1		32100472	Detaching cords guid (2.8 m)	3			
or	1		32100471	Detaching cords guid (3.2 m)	3			
12	36		74023039	* Grooved pin Ø 4 x 40 (1.9 m)	1,2			
12	40		74023039	* Grooved pin Ø 4 x 40 (2.1 m)	1,2			
12	48		74023039	* Grooved pin Ø 4 x 40 (2.5 m)	1,2			
12	52		74023039	* Grooved pin Ø 4 x 40 (2.8 m)	1,2			
12	60		74023039	* Grooved pin Ø 4 x 40 (3.2 m)	1,2			
13	18		32005995	Detaching cord (1.9 m)	1,2			
or	20		32005995	Detaching cord (2.1 m)	1,2			
or	24		32005995	Detaching cord (2.5 m)	1,2			
or	26		32005995	Detaching cord (2.8 m)	1,2			
or	30		32005995	Detaching cord (3.2 m)	1,2			
14	18		77010214	Feeding strip (1.9 m)	1,2	ironer without folding		
or	20		77010214	Feeding strip (2.1 m)	1,2			
or	24		77010214	Feeding strip (2.5 m)	1,2			
or	26		77010214	Feeding strip (2.8 m)	1,2			
or	30		77010214	Feeding strip (3.2 m)	1,2			

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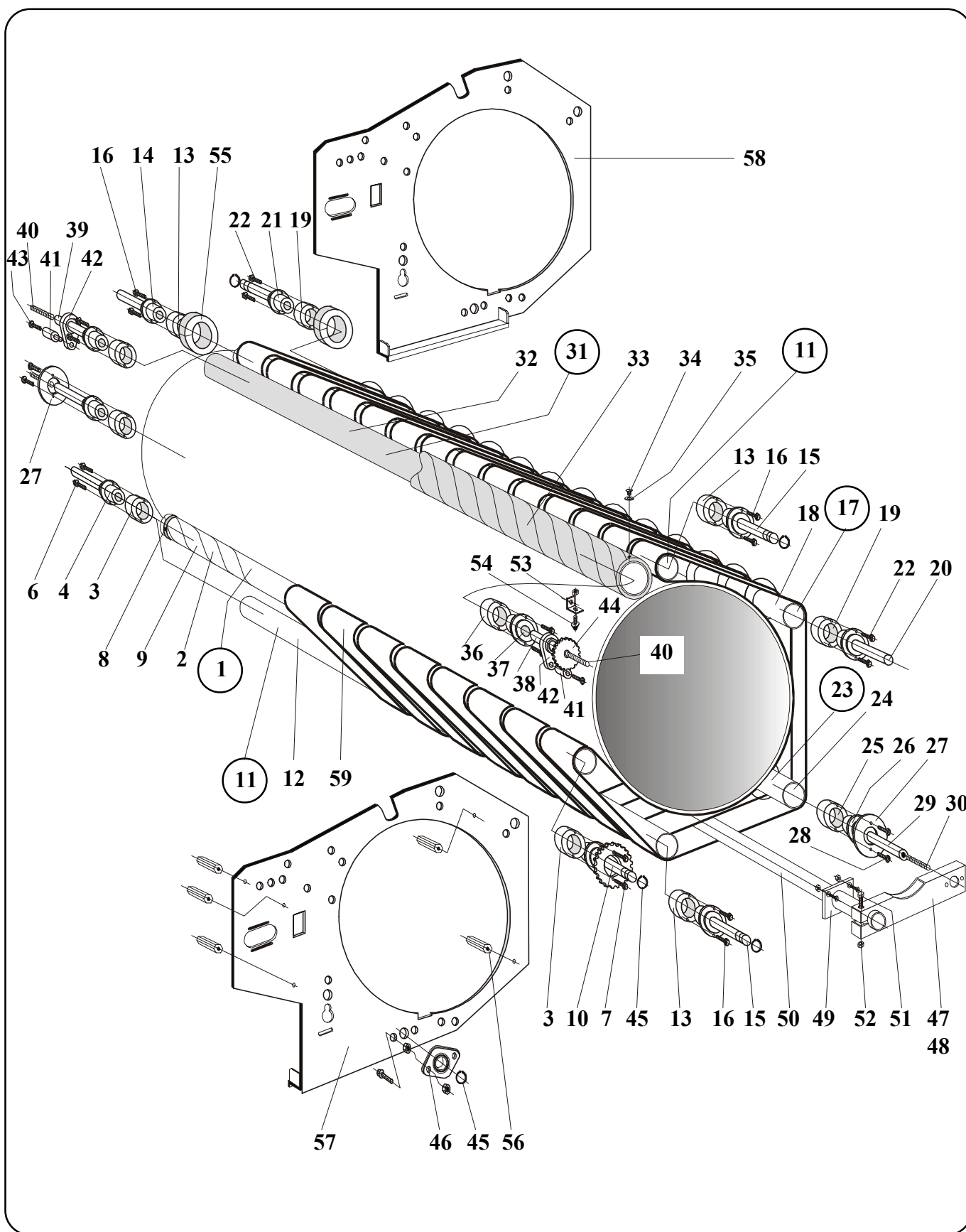


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FEEDING TABLE					Illustration	Issue	Month	Year	
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Ite	Quantity		Article no	Description	Info	Notes			
14	18		77010219	Feeding strip (1.9 m)	1,2	ironer with folding			
or	20		77010219	Feeding strip (2.1 m)	1,2	ironer with folding			
or	24		77010219	Feeding strip (2.5 m)	1,2	ironer with folding			
or	26		77010219	Feeding strip (2.8 m)	1,2	ironer with folding			
or	30		77010219	Feeding strip (3.2 m)	1,2	ironer with folding			
15	2	m	73010073	Supporting bearing	1,2				
16	2		74026053	Ø 20 circlip	1,2				
17	2		32100142	T support	3	2.5 m - 2.8 m - 3.2 m			
18	1		32100143	Detaching cords guid tension	3	2.5 m - 2.8 m - 3.2 m			
19	1		55007978	Feeding satellite (1.9 m)	3				
20	1		32100065	* Tube	3				
21	2		32100021	* Blocking cone	3				
22	1		32101163	* Free axis shaft	3				
23	1		32101162	* Blocking axis shaft	3				
24	2		74033003	* M 6 x 20 screw	3				
25	2		74020030	* M 6 x 30 screw	3				
26	2		72046158	* Clamping collar	1,2				
27	11		77010002	* Adhesive strip	1,2				
28	1		32100989	* Disk, 27 teeth	3				
or									
19	1	m	55008276	Feeding satellite (2.1 m)	3				
20	1		32100064	* Tube	3				
21	2		32100021	* Blocking cone	3				
22	1		32101163	* Free axis shaft	3				
23	1		32101162	* Blocking axis shaft	3				
24	2		74033003	* M 6 x 20 screw	3				
25	2		74020030	* M 6 x 30 screw	3				
26	2		72046158	* Clamping collar	1,2				
27	12		77010002	* Adhesive strip	1,2				
28	1		32100989	* Disk, 27 teeth	3				
or									
19	1		m	55007994	Feeding satellite (2.5 m)	3			
20	1			32100063	* Tube	3			
21	2			32100021	* Blocking cone	3			
22	1			32101163	* Free axis shaft	3			
23	1	32101162		* Blocking axis shaft	3				
24	2	74033003		* M 6 x 20 screw	3				
25	2	74020030		* M 6 x 30 screw	3				
26	2	72046158		* Clamping collar	1,2				
27	14	77010002		* Adhesive strip	1,2				
28	1	32100989		* Disk, 27 teeth	3				
or									
19	1			55008306	Feeding satellite (2.8 m)	3			
20	1			32100062	* Tube	3			
21	2			32100021	* Blocking cone	3			
22	1			32101163	* Free axis shaft	3			
23	1		32101162	* Blocking axis shaft	3				

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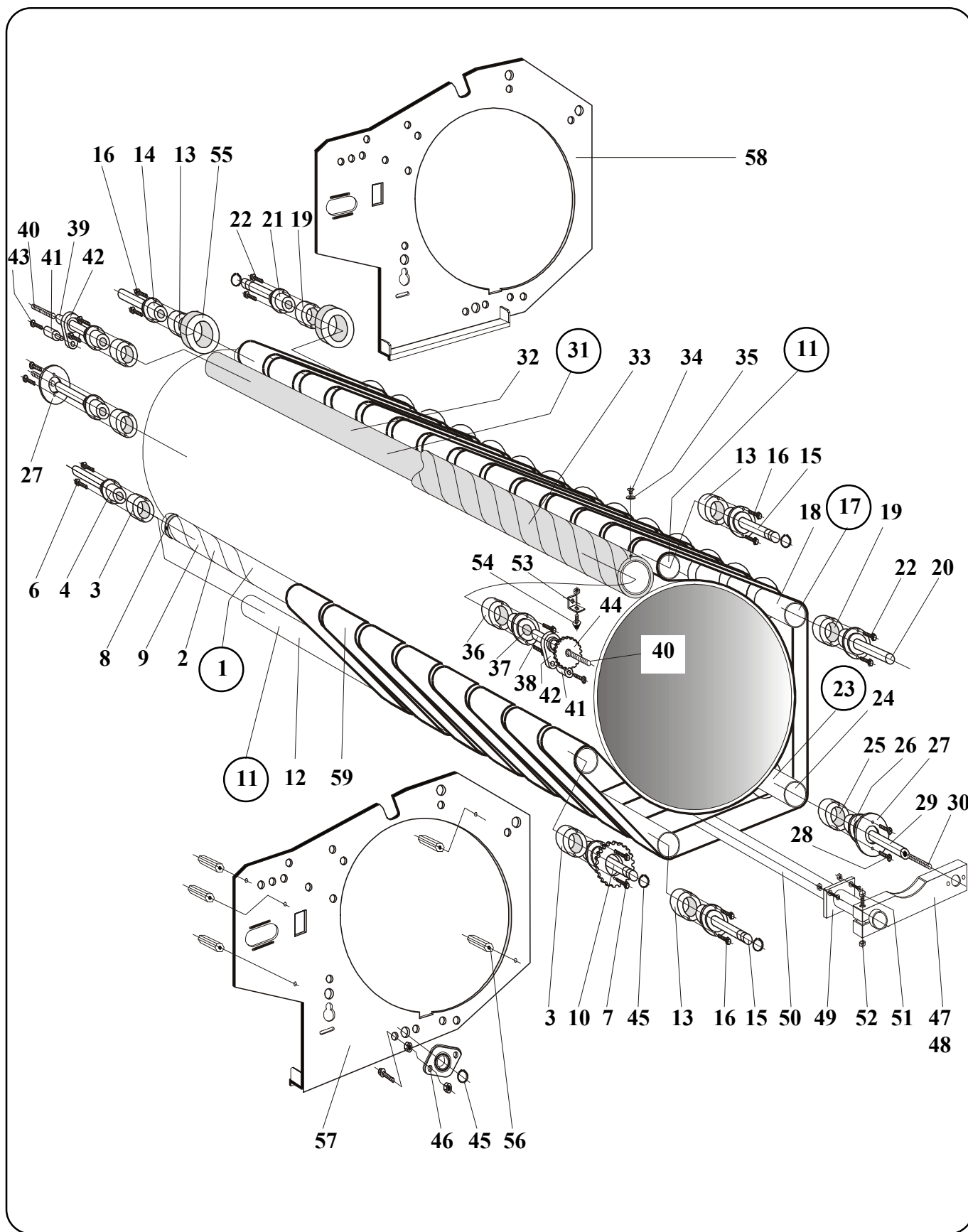


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FEEDING TABLE					Illustration	Issue	Month	Year
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Ite	Quantity		Article no	Description	Info	Notes		
24	2	m	74033003	* M 6 x 20 screw	3			
25	2		74020030	* M 6 x 30 screw	3			
26	2		72046158	* Clamping collar	1,2			
27	15		77010002	* Adhesive strip	1,2			
28	1		32100989	* Disk, 27 teeth	3			
or								
19	1	m	55007135	Feeding satellite (3,2 m)	3	with folding only		
20	1		32100061	* Tube	3			
21	2		32100021	* Blocking cone	3			
22	1		32101163	* Free axis shaft	3			
23	1		32101162	* Blocking axis shaft	3			
24	2		74033003	* M 6 x 20 screw	3			
25	2		74020030	* M 6 x 30 screw	3			
26	2		72046158	* Clamping collar	1,2			
27	17		77010002	* Adhesive strip	1,2			
28	1		32100989	* Disk, 27 teeth	3			
29	1		32100703	Cell support	3			
30	1		71050188	Cell	1,2			
31	1		71050189	Cell	1,2			
32	1		74023072	Grooved pin Ø 5 x 30	3			
33	1		74033015	M 10 x 30 screw	3			
34	1		74033204	M 10 nut	3			
35	1		74020059	M 8 x 25 screw	3			
36	1		74033203	M 8 nut	3			
37	1		64000505	Intermediate table (1.9 m)	3			
or	1	64000504	Intermediate table (2.1 m)	3				
or	1	64000503	Intermediate table (2.5 m)	3				
or	1	64000502	Intermediate table (2.8 m)	3				
or	1	64000501	Intermediate table (3.2 m)	3				

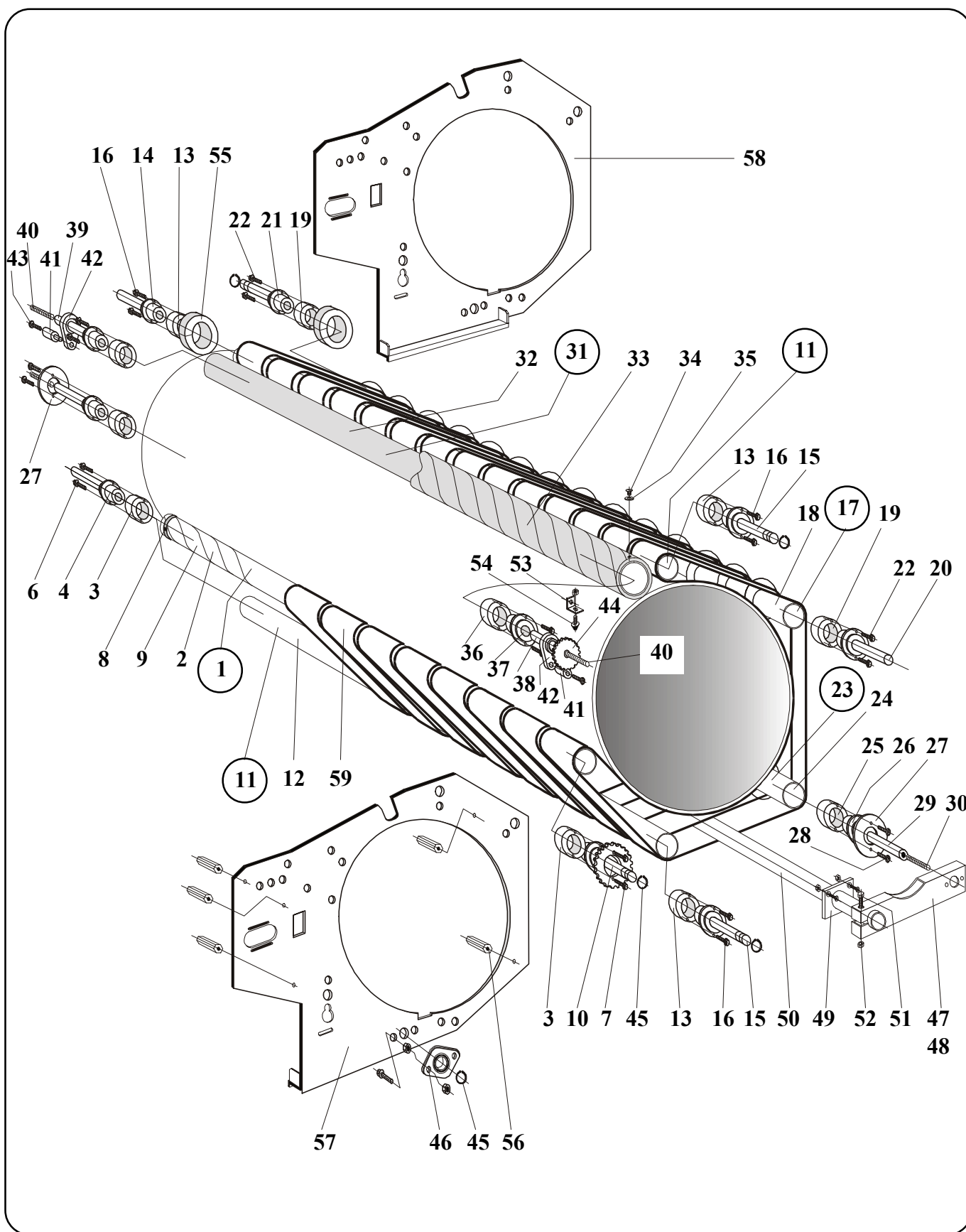


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SATELLITES IRONER 1.9 m					Illustration	Issue	Month	Year
					06100525	02	01	02
Ite	Quantity		Article no	Description	Info	Notes		
1	1	m	55007975	Driving satellite	3			
2	1		32100065	* Tube	3			
3	2		32100021	* Blocking cone	3			
4	1		32101163	* Free axis shaft	3			
5	1		32101162	* Blocking axis shaft	3			
6	2		74033003	* M 6 x 20 screw	3			
7	2		74020030	* M 6 x 30 screw	3			
8	2		72046158	* Clamping collar	1,2			
9	11		77010002	* Adhesive strip	1,2			
10	1		32100988	* Disk, 25 teeth	3			
11	2		55007972	Returning satellite	3			
12	1		32100065	* Tube	3			
13	2		32100021	* Blocking cone	3			
14	1		32101163	* Free axis shaft	3			
15	1		32101162	* Blocking axis shaft	3			
16	4		74033003	* M 6 x 20 screw	3			
17	1		55007973	Strips guide satellite	3			
18	1		32100075	* Tube	3			
19	2		32100021	* Blocking cone	3			
20	1		32101163	* Free axis shaft	3			
21	1		32101162	* Blocking axis shaft	3			
22	4		74033003	* M 6 x 20 screw	3			
23	1		55007974	Tension satellite	3			
24	1		32100085	* Tube	3			
25	2		32100021	* Blocking cone	3			
26	2		32100024	* Shaft	3			
27	2		32100100	* End disk	3			
28	4		74033101	* M 6 x 16 screw	3			
29	2		32100036	Tension axis	3			
30	2		74010126	Tie rod, M 10 x 110 mm	3			
31	1		55007971	Presser satellite	3			
32	1		32100095	* Tube	3			
33	1		77010229	* Presser felt	1,2			
34	2		74010035	* M 6 x 16 screw	3			
35	2		74036602	* Ø 6 washer	3			
36	2		32100021	* Blocking cone	3			
37	2		32100024	* Shaft	3			
38	1		32100028	* Long shaft	3			
39	1		32101161	* Short shaft	3			
40	2		74010120	* Tie rod, M 10 x 135 mm	3			
41	2		32100026	* Distance sleeve bearing	3			
42	2		73010066	* Bearing (presser)	1,2			
43	2		74033101	* M 6 x 16 screw	3			
44	1		32100986	* Disk, 22 teeth	3			
45	8		74026053	Ø 20 circlip	1,2			
46	10		73010073	Supporting bearing	1,2			
47	1		32100104	Left tension arm	3			

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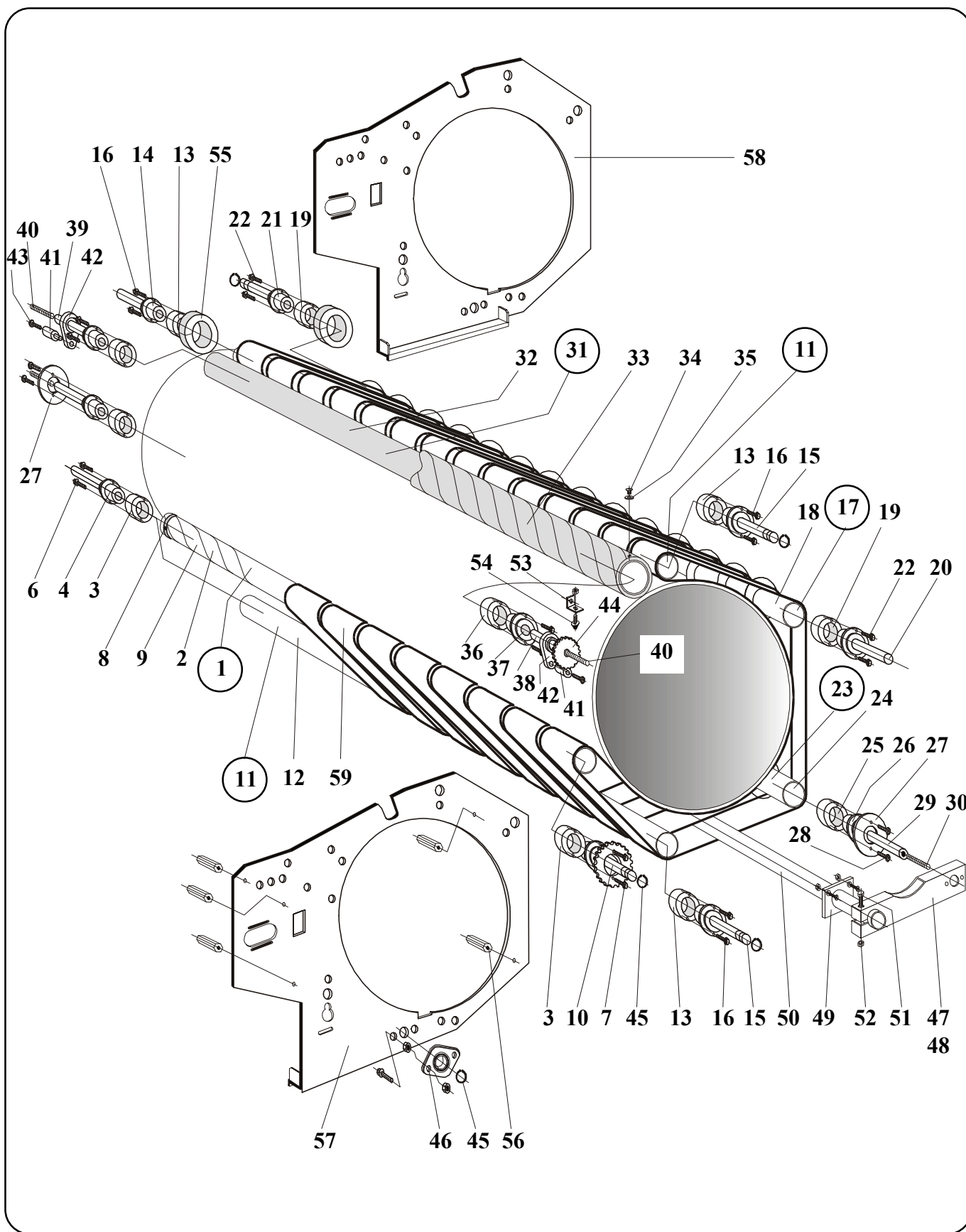


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SATELLITES IRONER 1.9 m				Illustration	Issue	Month	Year	
				06100525	01	05	00	
Ite	Quantity		Article no	Description	Info	Notes		
48	1		32101456	Right tension arm	3	ironer without folding		
49	2		32100105	Tension arm guide	3			
50	1		32100115	Strip tension tube	3			
51	2		74020603	M 8 x 65 screw	3			
52	2		74033203	M 8 nut	3			
53	1		32100991	Presser square	3			
54	1		74026022	Rupper stop	1,2			
55	2		32101307	Insulating joint	1,2			
56	10		32100041	Distance sleeve casing	3			
57	1		32100182	Right ferrule plate (gas / electric)	3			
or	1		32100843	Right ferrule plate (gas / electric)	3			
58	1		32100183	Left ferrule plate (gas / electric)	3			
or	1		32100844	Left ferrule plate (gas / electric)	3			
59	9		77010203	Ironing belt	1,2			

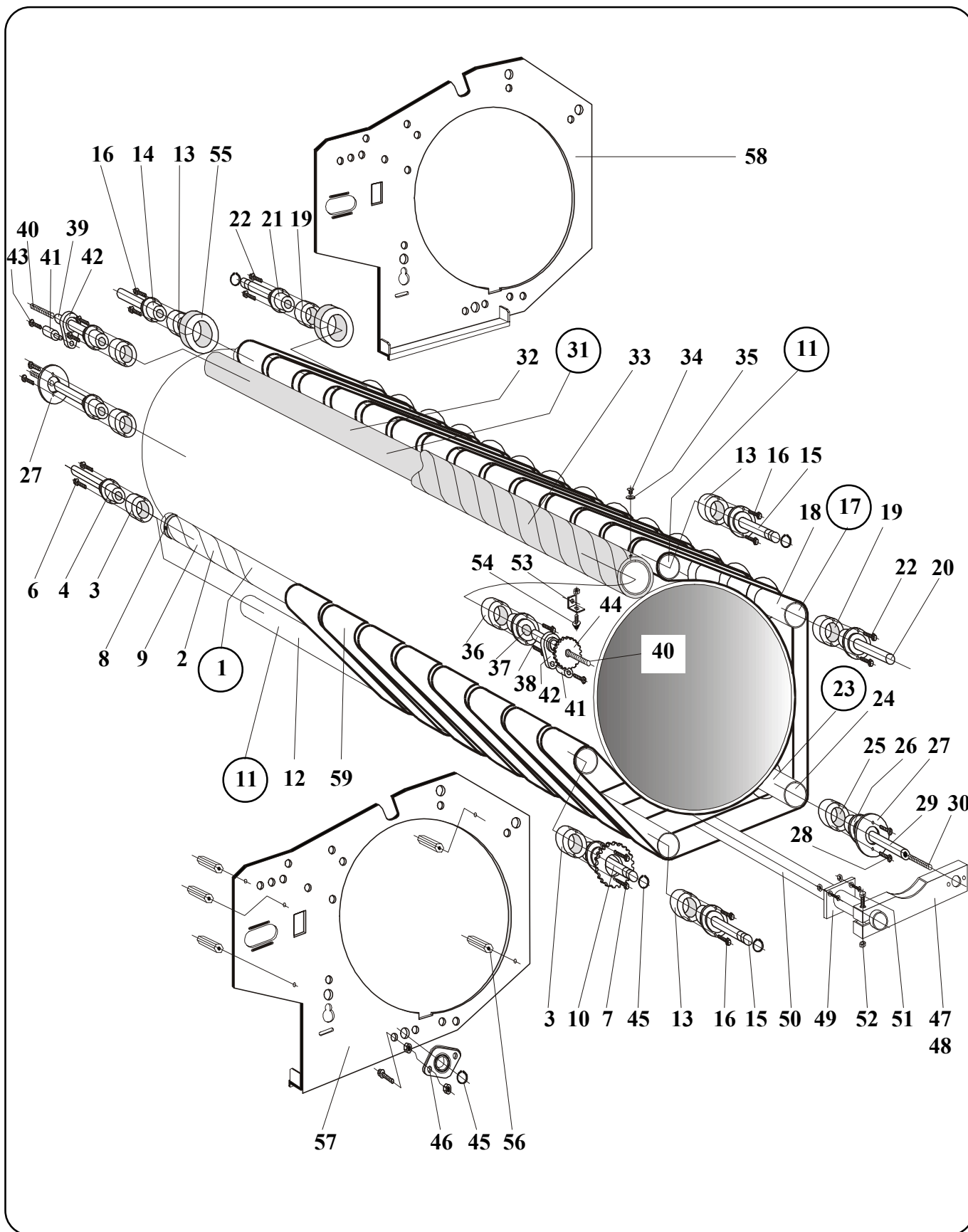


02106003			SPARE PARTS LIST				Chapter	Page
							4	18
SATELLITES IRONER 2.1 m					Illustration	Issue	Month	Year
					06100525	02	01	02
Ite	Quantity		Article no	Description	Info	Notes		
1	1	m	55008273	Driving satellite	3			
2	1		32100064	* Tube	3			
3	2		32100021	* Blocking cone	3			
4	1		32101163	* Free axis shaft	3			
5	1		32101162	* Blocking axis shaft	3			
6	2		74033003	* M 6 x 20 screw	3			
7	2		74020030	* M 6 x 30 screw	3			
8	2		72046158	* Clamping collar	1,2			
9	12		77010002	* Adhesive strip	1,2			
10	1		32100988	* Disk, 25 teeth	3			
11	2		55008270	Returning satellite	3			
12	1		32100064	* Tube	3			
13	2		32100021	* Blocking cone	3			
14	1		32101163	* Free axis shaft	3			
15	1		32101162	* Blocking axis shaft	3			
16	4		74033003	* M 6 x 20 screw	3			
17	1		55008271	Strips guide satellite	3			
18	1		32100074	* Tube	3			
19	2		32100021	* Blocking cone	3			
20	1		32101163	* Free axis shaft	3			
21	1		32101162	* Blocking axis shaft	3			
22	4		74033003	* M 6 x 20 screw	3			
23	1		55008272	Tension satellite	3			
24	1		32100084	* Tube	3			
25	2		32100021	* Blocking cone	3			
26	2		32100024	* Shaft	3			
27	2		32100100	* End disk	3			
28	4		74033101	* M 6 x 16 screw	3			
29	2		32100036	Tension axis	3			
30	2		74010126	Tie rod, M 10 x 110 mm	3			
31	1		55008269	Presser satellite	3			
32	1		32100094	* Tube	3			
33	1		77010229	* Presser felt	1,2			
34	2		74010035	* M 6 x 16 screw	3			
35	2		74036602	* Ø 6 washer	3			
36	2		32100021	* Blocking cone	3			
37	2		32100024	* Shaft	3			
38	1		32100028	* Long shaft	3			
39	1		32101161	* Short shaft	3			
40	2		74010120	* Tie rod, M 10 x 135 mm	3			
41	2		32100026	* Distance sleeve bearing	3			
42	2		73010066	* Bearing (presser)	1,2			
43	2		74033101	* M 6 x 16 screw	3			
44	1		32100986	* Disk, 22 teeth	3			
45	8		74026053	Ø 20 circlip	1,2			
46	10		73010073	Supporting bearing	1,2			
47	1		32100104	Left tension arm	3			

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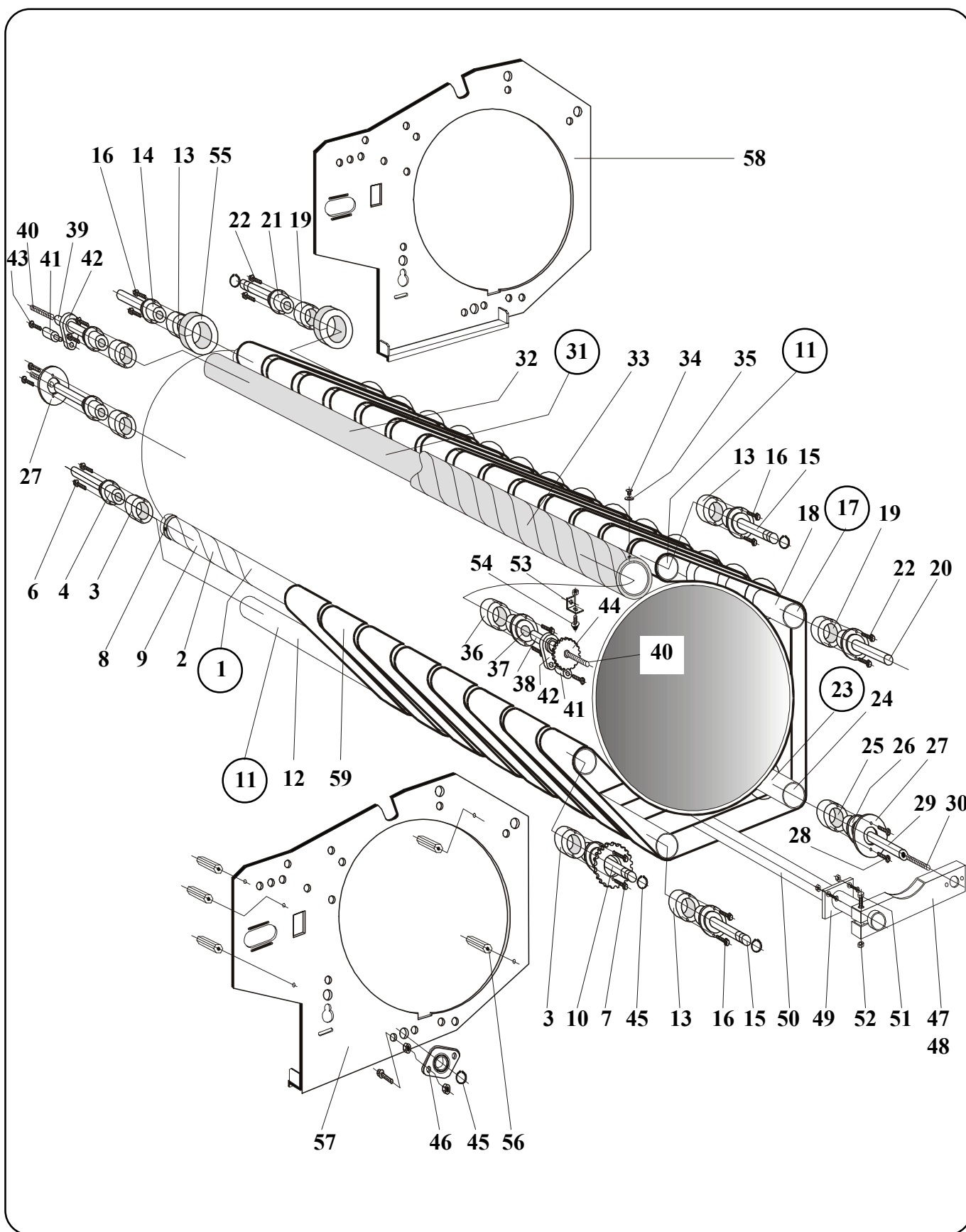


02106003			SPARE PARTS LIST				Chapter	Page
							4	20
SATELLITES IRONER 2.1 m				Illustration		Issue	Month	Year
				06100525		01	05	00
Ite	Quantity		Article no	Description		Info	Notes	
48	1		32101456	Right tension arm		3	ironer without folding ironer without folding ironer without folding ironer without folding	
49	2		32100105	Tension arm guide		3		
50	1		32100114	Strip tension tube		3		
51	2		74020603	M 8 x 65 screw		3		
52	2		74033203	M 8 nut		3		
53	1		32100991	Presser square		3		
54	1		74026022	Rupper stop		1,2		
55	2		32101307	Insulating joint		1,2		
56	10		32100041	Distance sleeve casing		3		
57	1		32100182	Right ferrule plate (gas / electric)		3		
or	1		32100843	Right ferrule plate (gas / electric)		3		
58	1		32100183	Left ferrule plate (gas / electric)		3		
or	1		32100844	Left ferrule plate (gas / electric)		3		
59	10		77010203	Ironing belt		1,2		

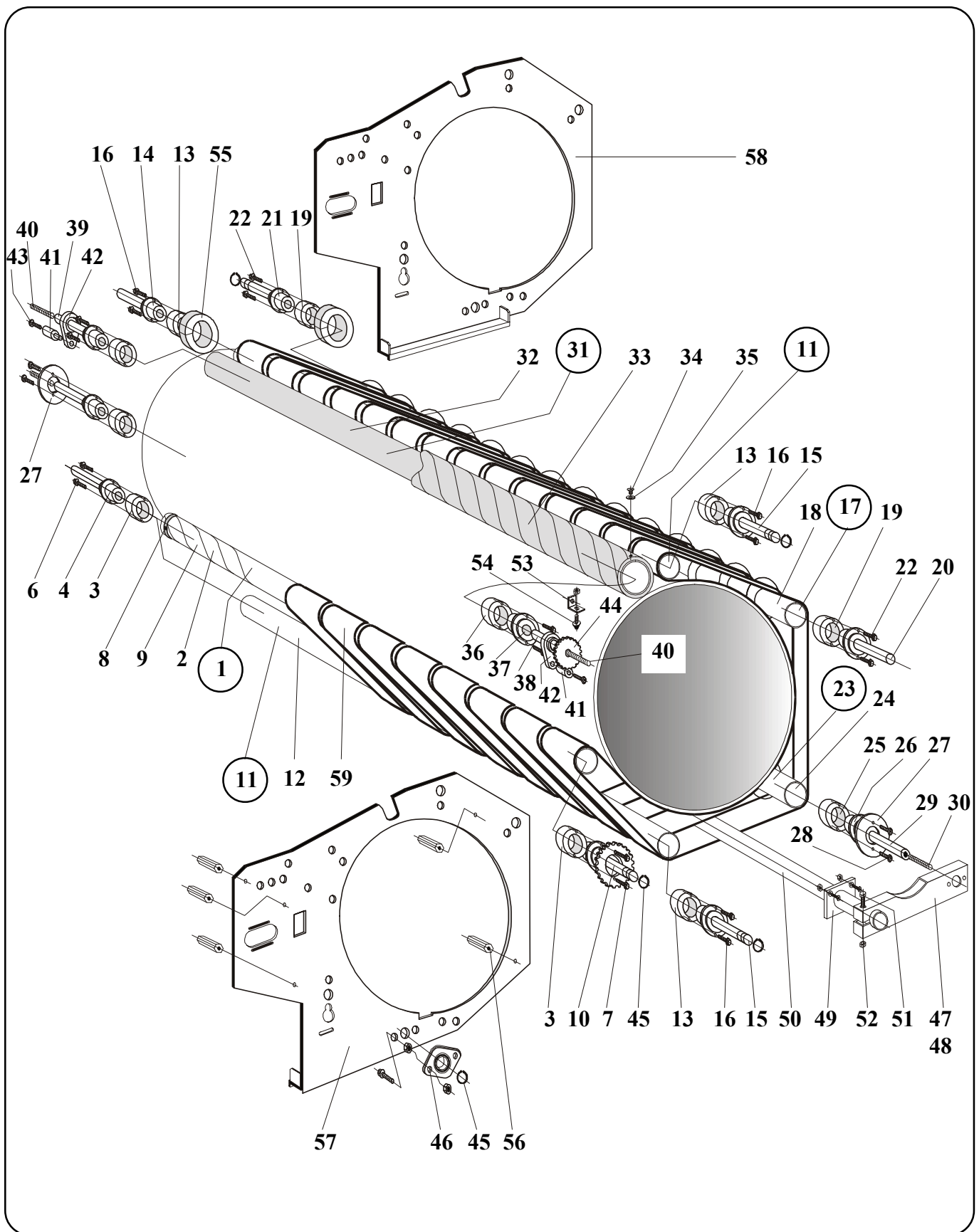


02106003			SPARE PARTS LIST				Chapter	Page
							4	22
SATELLITES IRONER 2.5 m					Illustration	Issue	Month	Year
					06100525	02	01	02
Ite	Quantity		Article no	Description	Info	Notes		
1	1	m	55007991	Driving satellite	3			
2	1		32100063	* Tube	3			
3	2		32100021	* Blocking cone	3			
4	1		32101163	* Free axis shaft	3			
5	1		32101162	* Blocking axis shaft	3			
6	2		74033003	* M 6 x 20 screw	3			
7	2		74020030	* M 6 x 30 screw	3			
8	2		72046158	* Clamping collar	1,2			
9	14		77010002	* Adhesive strip	1,2			
10	1		32100988	* Disk, 25 teeth	3			
11	2		55007988	Returning satellite	3			
12	1		32100063	* Tube	3			
13	2		32100021	* Blocking cone	3			
14	1		32101163	* Free axis shaft	3			
15	1		32101162	* Blocking axis shaft	3			
16	4		74033003	* M 6 x 20 screw	3			
17	1		55007989	Strips guide satellite	3			
18	1		32100073	* Tube	3			
19	2		32100021	* Blocking cone	3			
20	1		32101163	* Free axis shaft	3			
21	1		32101162	* Blocking axis shaft	3			
22	4		74033003	* M 6 x 20 screw	3			
23	1		55007990	Tension satellite	3			
24	1		32100083	* Tube	3			
25	2		32100021	* Blocking cone	3			
26	2		32100024	* Shaft	3			
27	2		32100100	* End disk	3			
28	4		74033101	* M 6 x 16 screw	3			
29	2		32100036	Tension axis	3			
30	2		74010126	Tie rod, M 10 x 110 mm	3			
31	1		55007987	Presser satellite	3			
32	1		32100093	* Tube	3			
33	1		77010228	* Presser felt	1,2			
34	2		74010035	* M 6 x 16 screw	3			
35	2		74036602	* Ø 6 washer	3			
36	2		32100021	* Blocking cone	3			
37	2		32100024	* Shaft	3			
38	1		32100028	* Long shaft	3			
39	1		32101161	* Short shaft	3			
40	2		74010120	* Tie rod, M 10 x 135 mm	3			
41	2		32100026	* Distance sleeve bearing	3			
42	2		73010066	* Bearing (presser)	1,2			
43	2		74033101	* M 6 x 16 screw	3			
44	1		32100986	* Disk, 22 teeth	3			
45	8		74026053	Ø 20 circlip	1,2			
46	10		73010073	Supporting bearing	1,2			
47	1		32100104	Left tension arm	3			

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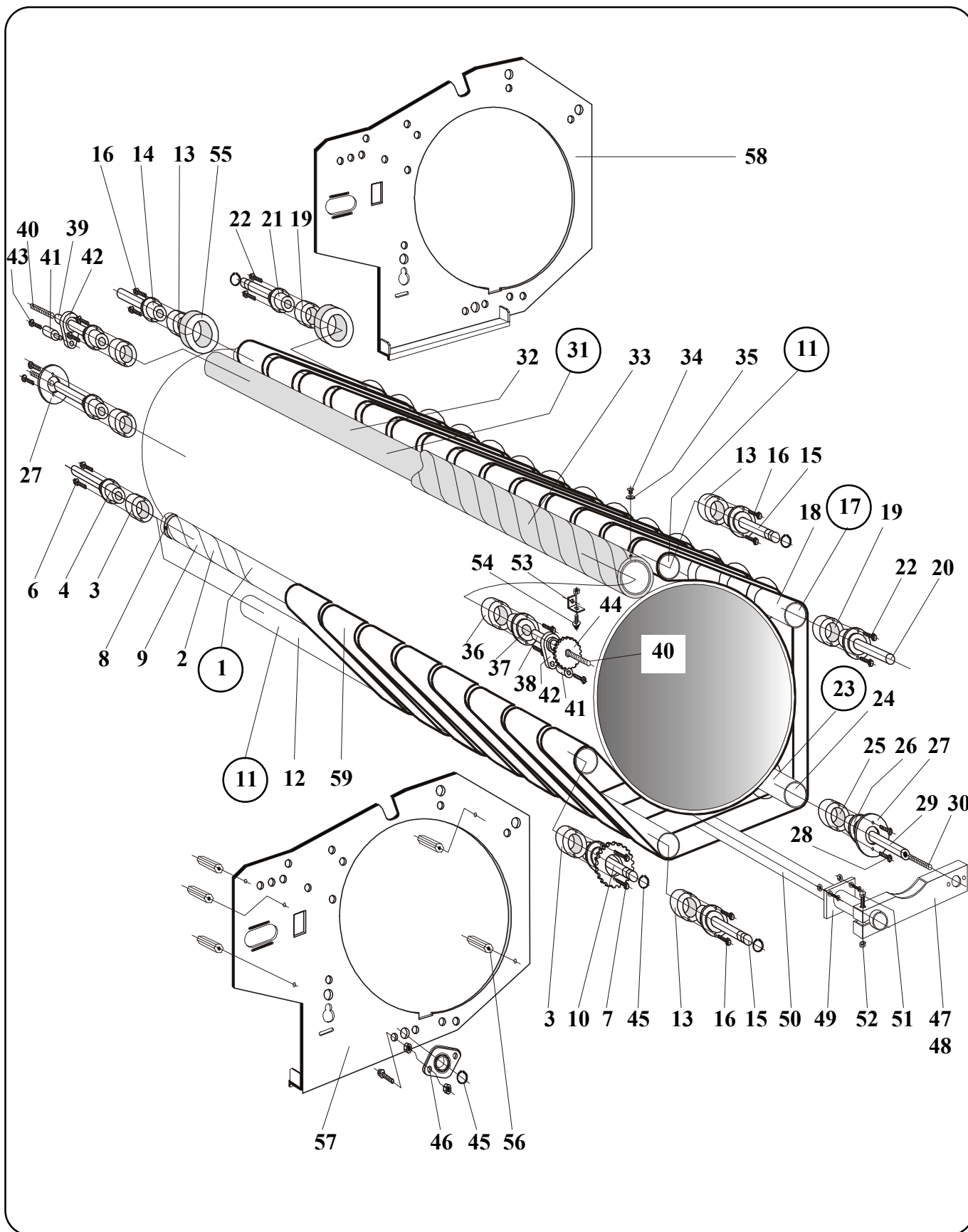


02106003			SPARE PARTS LIST				Chapter	Page
							4	24
SATELLITES IRONER 2.5 m					Illustration	Issue	Month	Year
					06100525	01	05	00
Ite	Quantity		Article no	Description	Info	Notes		
48	1		32101456	Right tension arm	3	ironer without folding ironer without folding ironer without folding ironer without folding		
49	2		32100105	Tension arm guide	3			
50	1		32100113	Strip tension tube	3			
51	2		74020603	M 8 x 65 screw	3			
52	2		74033203	M 8 nut	3			
53	1		32100991	Presser square	3			
54	1		74026022	Rupper stop	1,2			
55	2		32101307	Insulating joint	1,2			
56	10		32100041	Distance sleeve casing	3			
57	1		32100182	Right ferrule plate (gas / electric)	3			
or	1		32100843	Right ferrule plate (gas / electric)	3			
58	1		32100183	Left ferrule plate (gas / electric)	3			
or	1		32100844	Left ferrule plate (gas / electric)	3			
59	12		77010203	Ironing belt	1,2			

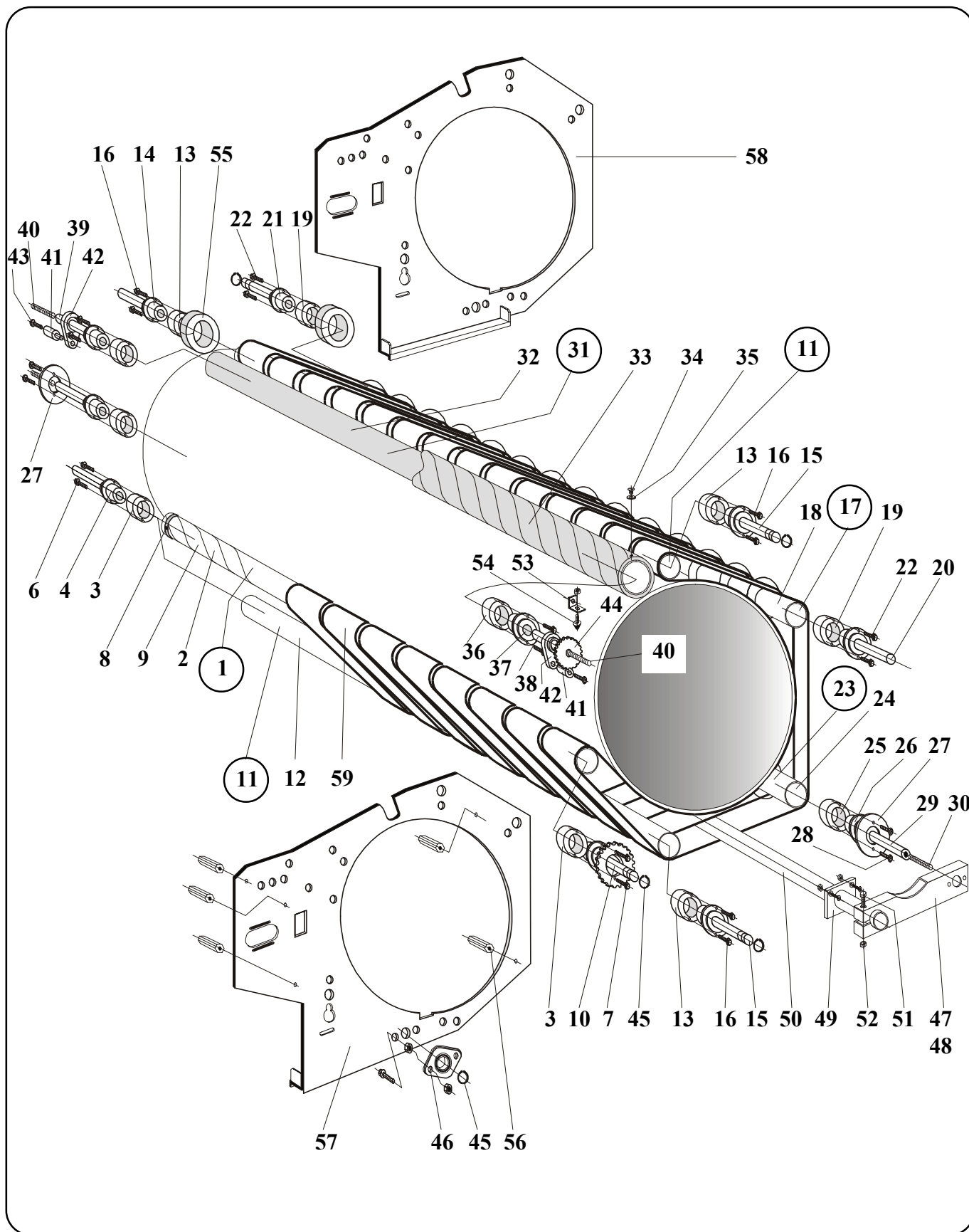


02106003			SPARE PARTS LIST				Chapter	Page
							4	26
SATELLITES IRONER 2.8 m					Illustration	Issue	Month	Year
					06100525	02	01	02
Ite	Quantity		Article no	Description	Info	Notes		
1	1	m	55008303	Driving satellite	3			
2	1		32100062	* Tube	3			
3	2		32100021	* Blocking cone	3			
4	1		32101163	* Free axis shaft	3			
5	1		32101162	* Blocking axis shaft	3			
6	2		74033003	* M 6 x 20 screw	3			
7	2		74020030	* M 6 x 30 screw	3			
8	2		72046158	* Clamping collar	1,2			
9	15		77010002	* Adhesive strip	1,2			
10	1		32100988	* Disk, 25 teeth	3			
11	2		55008300	Returning satellite	3			
12	1		32100062	* Tube	3			
13	2		32100021	* Blocking cone	3			
14	1		32101163	* Free axis shaft	3			
15	1		32101162	* Blocking axis shaft	3			
16	4		74033003	* M 6 x 20 screw	3			
17	1		55008301	Strips guide satellite	3			
18	1		32100072	* Tube	3			
19	2		32100021	* Blocking cone	3			
20	1		32101163	* Free axis shaft	3			
21	1		32101162	* Blocking axis shaft	3			
22	4		74033003	* M 6 x 20 screw	3			
23	1		55008302	Tension satellite	3			
24	1		32100082	* Tube	3			
25	2		32100021	* Blocking cone	3			
26	2		32100024	* Shaft	3			
27	2		32100100	* End disk	3			
28	4		74033101	* M 6 x 16 screw	3			
29	2		32100036	Tension axis	3			
30	2		74010126	Tie rod, M 10 x 110 mm	3			
31	1		55008299	Presser satellite	3			
32	1		32100092	* Tube	3			
33	1		77010228	* Presser felt	1,2			
34	2		74010035	* M 6 x 16 screw	3			
35	2		74036602	* Ø 6 washer	3			
36	2		32100021	* Blocking cone	3			
37	2		32100024	* Shaft	3			
38	1		32100028	* Long shaft	3			
39	1		32101161	* Short shaft	3			
40	2		74010120	* Tie rod, M 10 x 135 mm	3			
41	2		32100026	* Distance sleeve bearing	3			
42	2		73010066	* Bearing (presser)	1,2			
43	2		74033101	* M 6 x 16 screw	3			
44	1		32100986	* Disk, 22 teeth	3			
45	8		74026053	Ø 20 circlip	1,2			
46	10		73010073	Supporting bearing	1,2			
47	1		32100104	Left tension arm	3			

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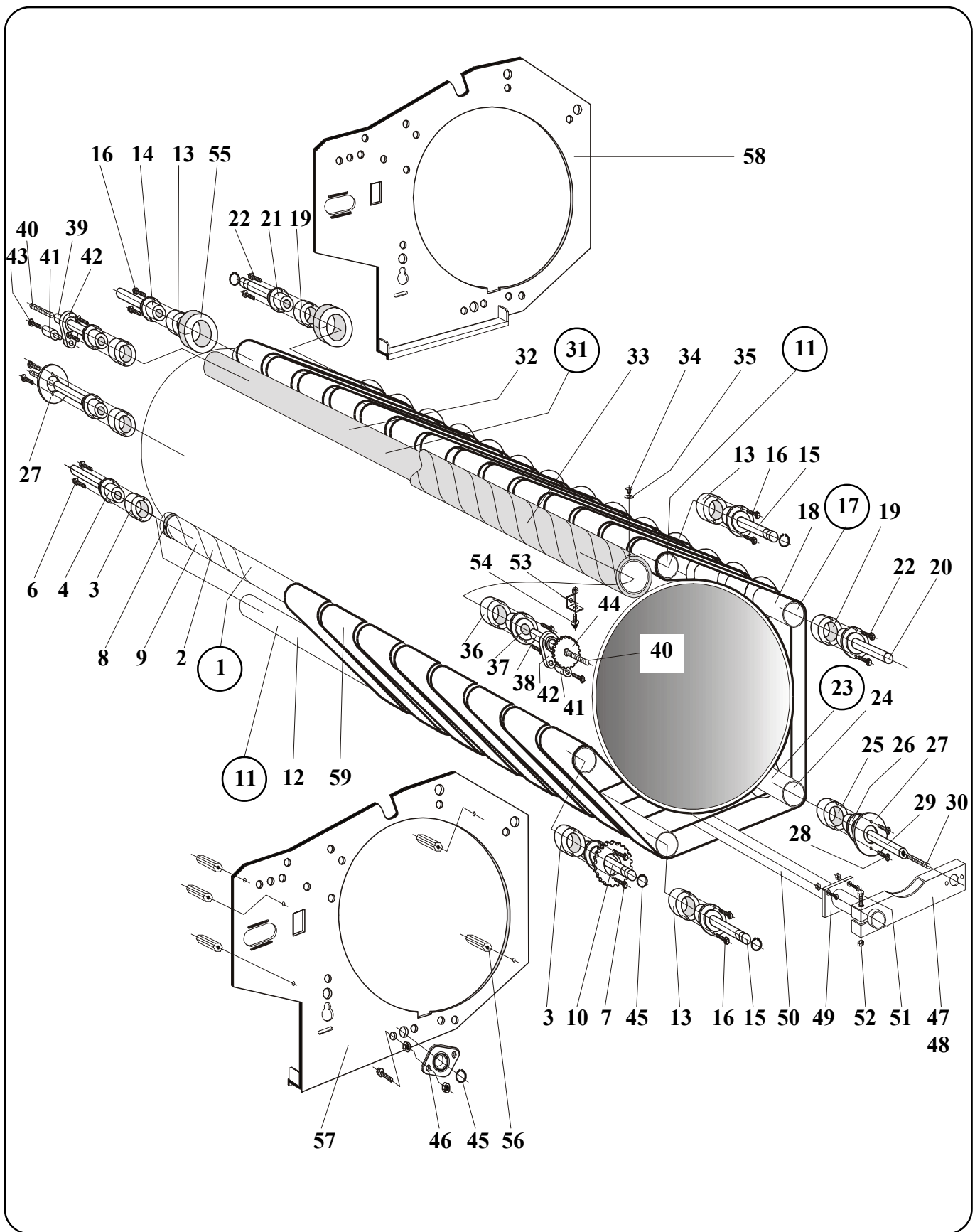


02106003			SPARE PARTS LIST				Chapter	Page
							4	28
SATELLITES IRONER 2.8 m				Illustration	Issue	Month	Year	
				06100525	01	05	00	
Ite	Quantity		Article no	Description	Info	Notes		
48	1		32101456	Right tension arm	3	ironer without folding		
49	2		32100105	Tension arm guide	3			
50	1		32100112	Strip tension tube	3			
51	2		74020603	M 8 x 65 screw	3			
52	2		74033203	M 8 nut	3			
53	1		32100991	Presser square	3			
54	1		74026022	Rupper stop	1,2			
55	2		32101307	Insulating joint	1,2			
56	10		32100041	Distance sleeve casing	3			
57	1		32100182	Right ferrule plate (gas / electric)	3			
or	1		32100843	Right ferrule plate (gas / electric)	3	ironer without folding		
58	1		32100183	Left ferrule plate (gas / electric)	3	ironer without folding		
or	1		32100844	Left ferrule plate (gas / electric)	3	ironer without folding		
59	13		77010203	Ironing belt	1,2			

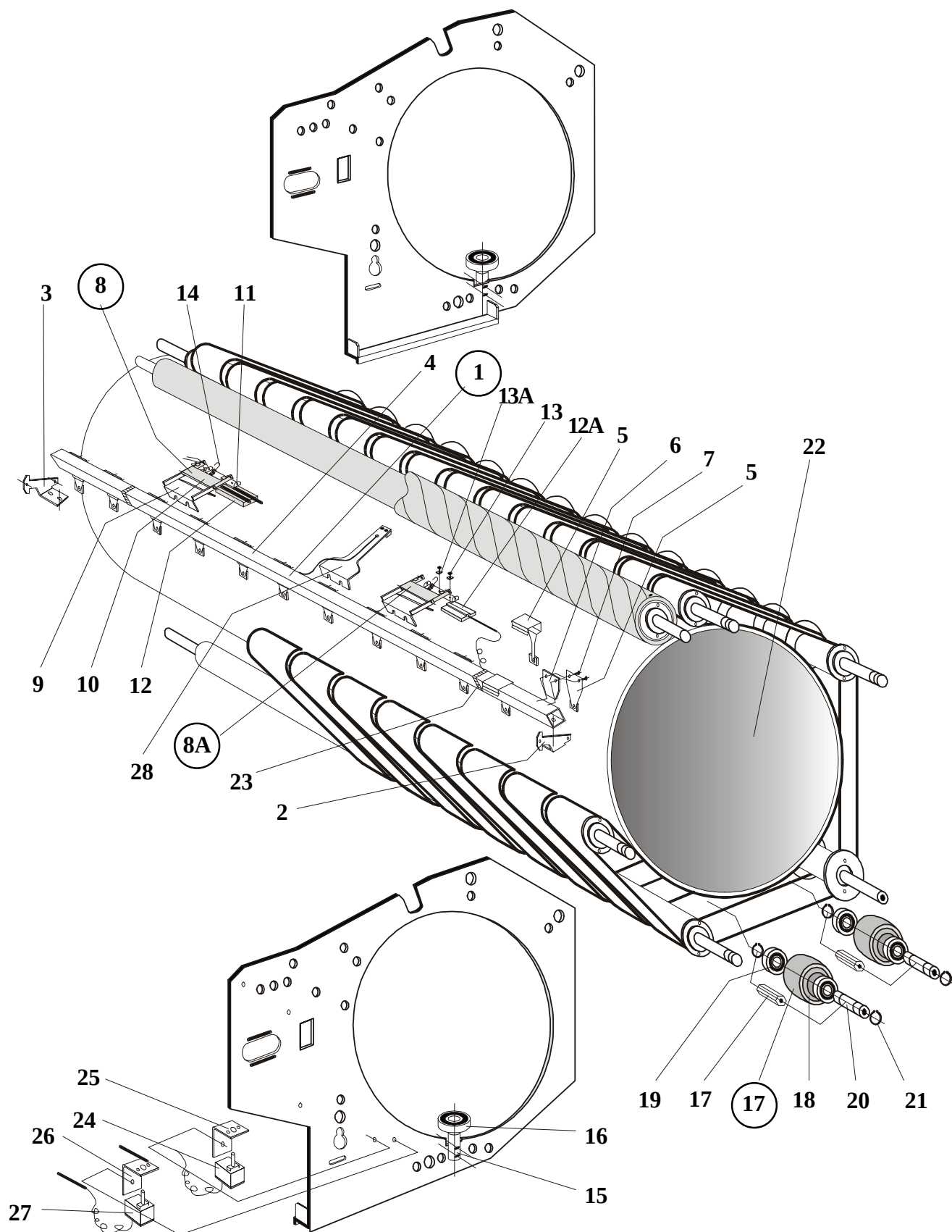


02106003			SPARE PARTS LIST				Chapter	Page
							4	30
SATELLITES IRONER 3.2 m					Illustration	Issue	Month	Year
					06100525	02	01	02
Ite	Quantity		Article no	Description	Info	Notes		
1	1	m	55007131	Driving satellite	3			
2	1		32100061	* Tube	3			
3	2		32100021	* Blocking cone	3			
4	1		32101163	* Free axis shaft	3			
5	1		32101162	* Blocking axis shaft	3			
6	2		74033003	* M 6 x 20 screw	3			
7	2		74020030	* M 6 x 30 screw	3			
8	2		72046158	* Clamping collar	1,2			
9	17		77010002	* Adhesive strip	1,2			
10	1		32100988	* Disk, 25 teeth	3			
11	2		55007128	Returning satellite	3			
12	1		32100061	* Tube	3			
13	2		32100021	* Blocking cone	3			
14	1		32101163	* Free axis shaft	3			
15	1		32101162	* Blocking axis shaft	3			
16	4		74033003	* M 6 x 20 screw	3			
17	1		55007129	Strips guide satellite	3			
18	1		32100071	* Tube	3			
19	2		32100021	* Blocking cone	3			
20	1		32101163	* Free axis shaft	3			
21	1		32101162	* Blocking axis shaft	3			
22	4		74033003	* M 6 x 20 screw	3			
23	1		55007130	Tension satellite	3			
24	1		32100081	* Tube	3			
25	2		32100021	* Blocking cone	3			
26	2		32100024	* Shaft	3			
27	2		32100100	* End disk	3			
28	4		74033101	* M 6 x 16 screw	3			
29	2		32100036	Tension axis	3			
30	2		74010126	Tie rod, M 10 x 110 mm	3			
31	1		55007125	Presser satellite	3			
32	1		32100091	* Tube	3			
33	1		77010227	* Presser felt	1,2			
34	2		74010035	* M 6 x 16 screw	3			
35	2		74036602	* Ø 6 washer	3			
36	2		32100021	* Cône de blocage	3			
37	2		32100024	* Sahft	3			
38	1		32100028	* Long shaft	3			
39	1		32101161	* Short shaft	3			
40	2		74010120	* Tie rod, M 10 x 135 mm	3			
41	2		32100026	* Distance sleeve bearing	3			
42	2		73010066	* Bearing (presser)	1,2			
43	2		74033101	* M 6 x 16 screw	3			
44	1		32100986	* Disk, 22 teeth	3			
45	8		74026053	Ø 20 circlip	1,2			
46	10		73010073	Supporting bearing	1,2			
47	1		32100104	Left tension arm	3			

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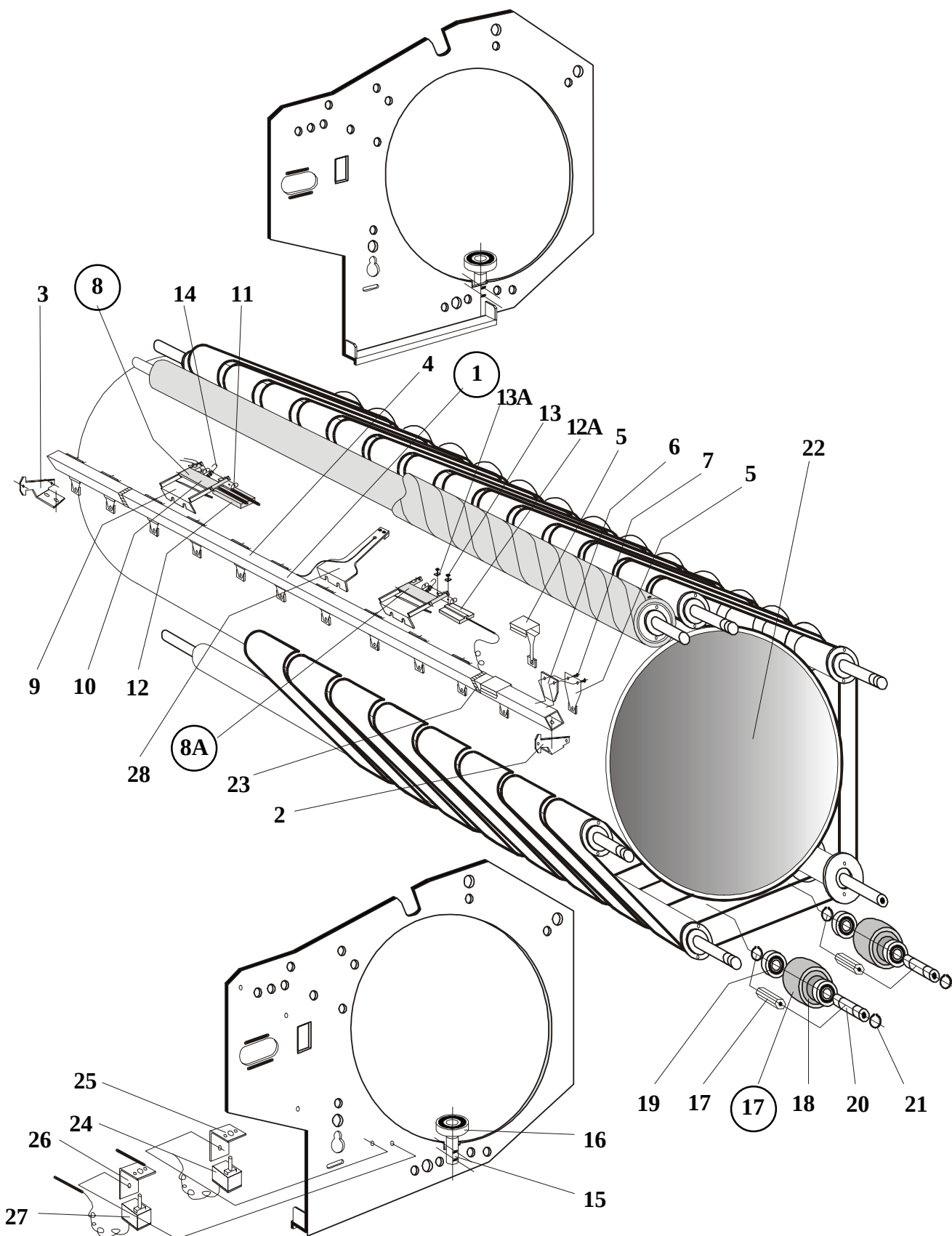


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						4	32
SATELLITES IRONER 3.2 m			Illustration	Issue	Month		Year
			06100525	01	01		00
Ite	Quantity		Article no	Description	Info	Notes	
48	1		32101456	Right tension arm	3	ironer without folding	
49	2		32100105	Tension arm guide	3		
50	1		32100111	Strip tension tube	3		
51	2		74020603	M 8 x 65 screw	3		
52	2		74033203	M 8 nut	3		
53	1		32100991	Presser square	3		
54	1		74026022	Rupper stop	1,2		
55	2		32101307	Insulating joint	1,2		
56	10		32100041	Distance sleeve casing	3		
57	1		32100182	Right ferrule plate (gas / electric)	3		
or	1		32100843	Right ferrule plate (gas / electric)	3		
58	1		32100183	Left ferrule plate (gas / electric)	3		
or	1		32100844	Left ferrule plate (gas / electric)	3		
59	15		77010203	Ironing belt	1,2		

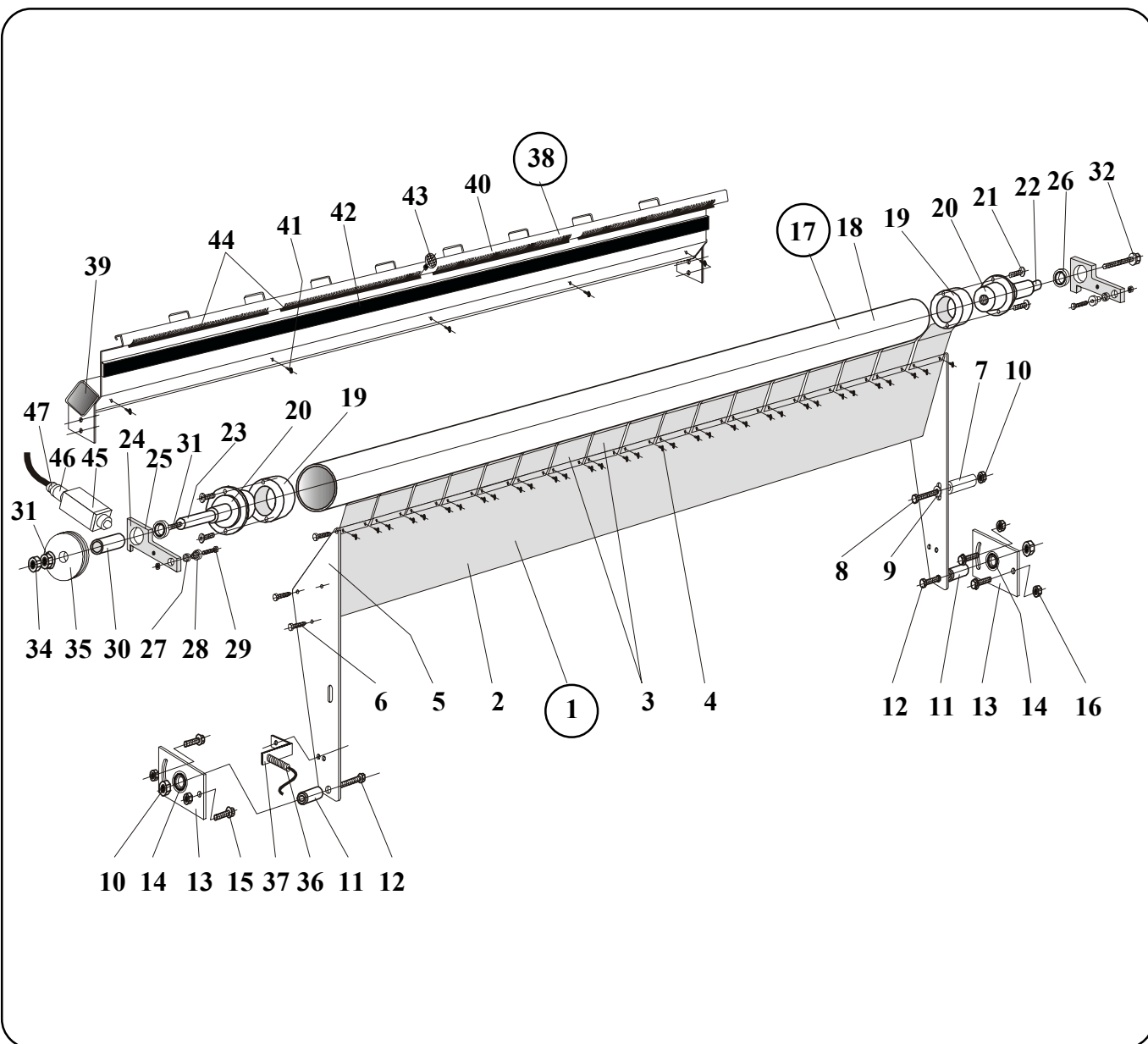


02106003			SPARE PARTS LIST				Chapter	Page		
GAS AND ELECTRIC HEATING CYLINDERS AND STRIPPERS BAR							5	34		
							Illustration	Issue	Month	Year
							06100541	02	10	01
Ite	Quantity		Article no	Description	Info	Notes				
1	1		55007976	Detaching bar (1.9 m)	3	to no 02600007 from no 02600008				
2	1		32100106	* Right tap	3					
3	1		32100107	* Left tab	3					
4	1		32100125	* Tube	3					
5	12		32100130	* Stripper	1,2					
or	12		32102191	* Locked stripper	1,2					
6	12		32100132	* Backplate	3					
7	24		74014014	* Ø 4.8 rivet	3	to no 02600007				
or										
1	1		55008274	Detaching bar (2.1 m)	3					
2	1		32100106	* Right tap	3					
3	1		32100107	* Left tap	3					
4	1		32100124	* Tube	3					
5	13		32100130	* Stripper	1,2					
or	12		32102191	* Locked stripper	1,2	to no 02600007 from no 02600008				
6	13		32100132	* Backplate	3					
7	26		74014014	* Ø 4.8 rivet	3					
or										
1	1		55007992	Detaching bar (2.5 m)	3					
2	1		32100106	* Right tap	3					
3	1		32100107	* Left tap	3					
4	1		32100123	* Tube	3					
5	16		32100130	* Stripper	1,2					
or	12		32102191	* Locked stripper	1,2					
6	16		32100132	* Backplate	3					
7	32		74014014	* Ø 4.8 rivet	3					
or										
1	1		55008304	Detaching bar (2.8 m)	3					
2	1		32100106	* Right tap	3					
3	1		32100107	* Left tap	3					
4	1		32100122	* Tube	3					
5	17		32100130	* Stripper	1,2					
or	12		32102191	* Locked stripper	1,2					
6	17		32100132	* Backplate	3					
7	34		74014014	* Ø 4.8 rivet	3					
or										
1	1		55007133	Detaching bar (3.2 m)	3					
2	1		32100106	* Right tap	3					
3	1		32100107	* Left tap	3					
4	1		32100121	* Tube	3					
5	20		32100130	* Stripper	1,2					
or	12		32102191	* Locked stripper	1,2					
6	20		32100132	* Backplate	3					
7	40		74014014	* Ø 4.8 rivet	3	to no 02600007				
8	1		55007134	Lateral shoe support	3					
8A	1		55009639	Central shoe support	3	to no 10300037				

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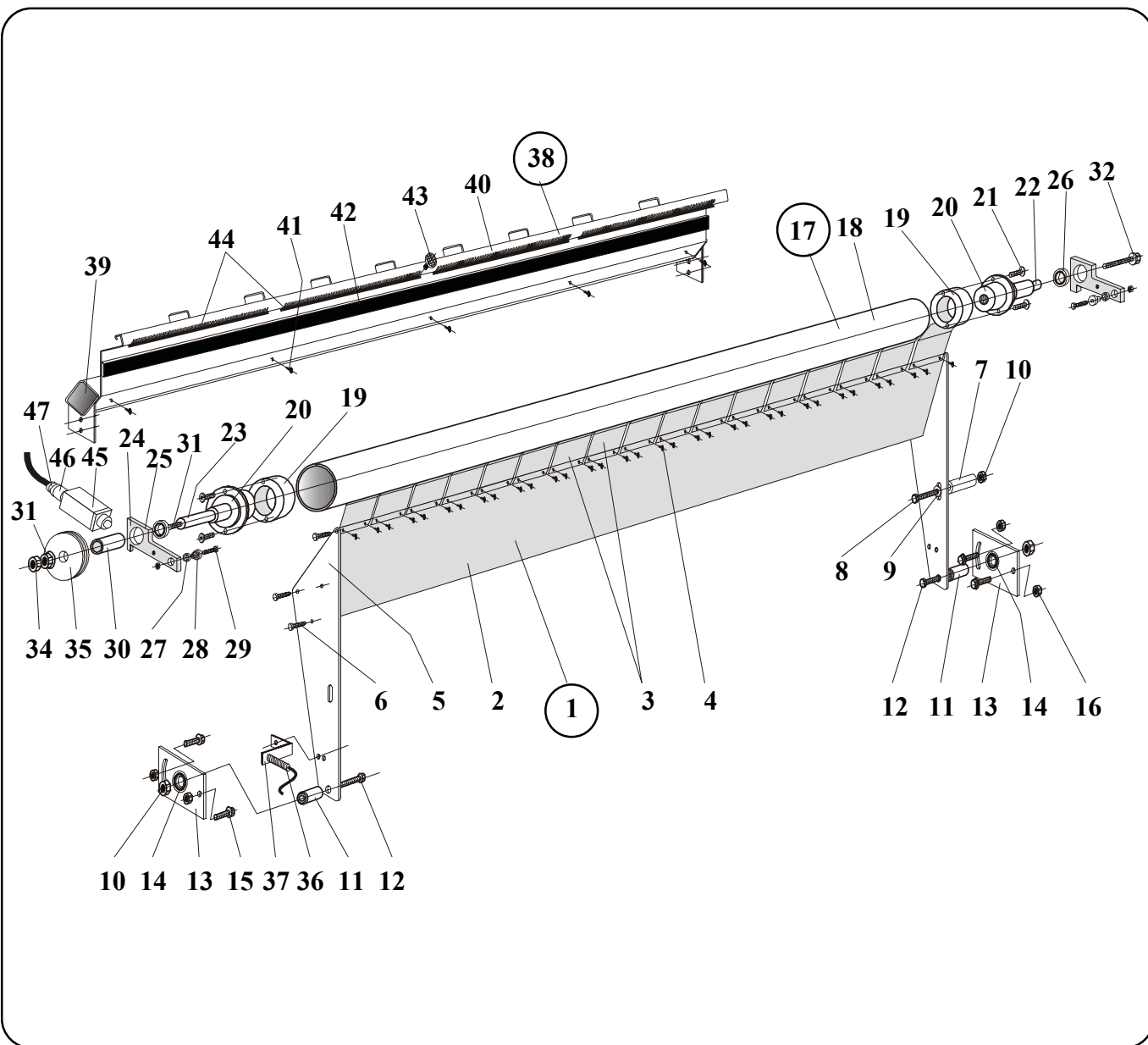


02106003			SPARE PARTS LIST			Chapter	Page
						5	36
GAS AND ELECTRIC HEATING CYLINDERS AND STRIPPERS BAR			Illustration	Issue		Month	Year
			06100541	02		10	01
Ite	Quantity		Article no	Description	Info	Notes	
9	1	to 2	32100133	* Shoe fixing	3	steam heating gas / electric heating	
10	1		32100134	* Shoe support	3		
11	1		32100135	* Shoe clip	3		
12	1		32100136	* Shoe	1,2		
12A	1		32101888	* Shoe	1,2		
13	3		74020251	* M 5 x 10 screw	3		
13A	4		75015190	* Isolating washer	3		
14	1		32100137	Spring sabot	3		
15	2		32100167	Cylinder stop axis	3		
16	2		73011149	Ball bearing	1,2		
17	4		32100041	Distance sleeve	3		
or	4		55007552	Roller cylinder support	1,2		
18	1		73024021	* Roller	1,2		
19	2		73011149	* Ball bearing	1,2		
20	1		32100039	* Roller support axis	3		
21	2		74026059	Ø 15 circlip	3		
22	1		32100945	Heating cylinder stainless steel	3		
or	1		32101925	Heating cylinder steel	3		
or	1		32100944	Heating cylinder stainless steel	3		
or	1		32101924	Heating cylinder steel	3		
or	1		32100943	Heating cylinder stainless steel	3		
or	1		32101923	Heating cylinder steel	3		
or	1		32100942	Heating cylinder stainless steel	3		
or	1		32101922	Heating cylinder steel	3		
or	1		32100941	Heating cylinder stainless steel	3		
or	1		32101921	Heating cylinder steel	3		
23	3		72046160	Clamping collar	1,2	gas / electric (1.9 m) gas / electric (1.9 m) gas / electric (2.1 m) gas / electric (2.1 m) gas / electric (2.5 m) gas / electric (2.5 m) gas / electric (2.8 m) gas / electric (2.8 m) gas / electric (3.2 m) gas / electric (3.2 m)	
24	1		71030065	Safety thermostat (2.50-2.80-3.10 m)	1,2		
25	1		32101458	Support (2.50-2.80-3.10 m)	3		
26	1		32101458	Support (2.50-2.80-3.10 m) with air circulation	3		
27	1		71030050	Adjustment thermostat (2.50-2.80-3.10 m) with air circulat.	1,2	from no 10300038	
* 28	1		32102357	Central temperature collector	1,2		



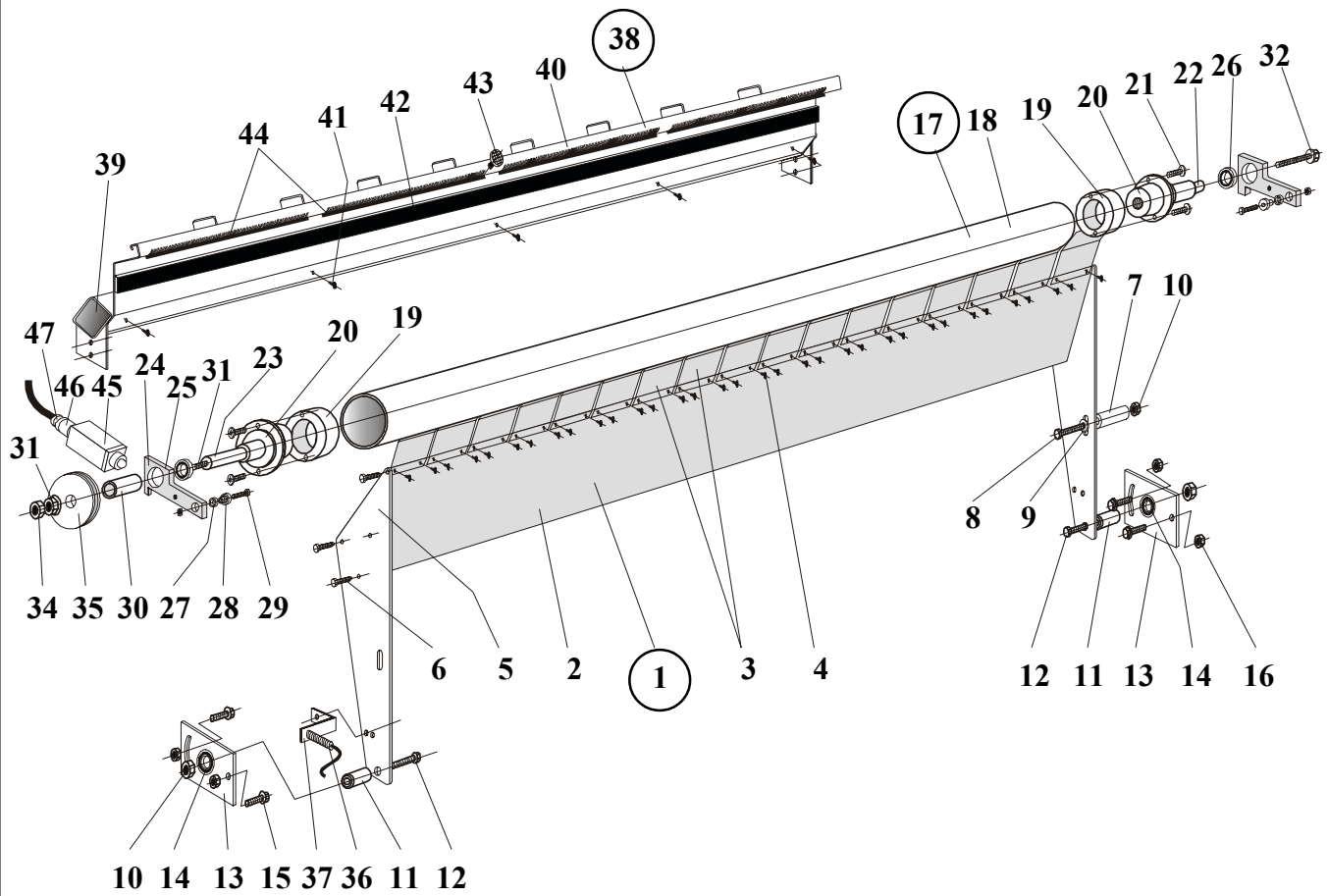
02106003			SPARE PARTS LIST				Chapter	Page
							6	38
LONGITUDINAL FOLDING					Illustration	Issue	Month	Year
					06100563	01	05	00
Ite	Quantity		Article no	Description	Info	Notes		
1	1		55009143	Folding arm (1.9 m)	3			
2	1		32101745	* Folding clamp support	3			
3	15		32101704	* Clamp	3			
4	30		74014014	* Ø 5 x 10 rivet	3			
5	2		32101705	* Folding control arm	3			
6	8		74020235	* M 6 x 32 screw	3			
7	1		32101707	* Folding control axis	3			
8	1		74033603	* M 8 x 65 screw	3			
9	1		74036008	* Ø 8 washer	3			
10	3		74021024	* M 8 nut	3			
11	2		32101708	* Folder pivoting axis	3			
12	2		74020031	* M 8 x 50 screw	3			
13	2		32101709	* Folder pivoting bearing	3			
14	2		73011158	** Toggle link socket	1,2			
or								
1	1		55009144	Folding arm (2.1 m)	3			
2	1		32101744	* Folding clamp support	3			
3	16		32101704	* Clamp	3			
4	32		74014014	* Ø 5 x 10 rivet	3			
5	2		32101705	* Folding control arm	3			
6	8		74020235	* M 6 x 32 screw	3			
7	1		32101707	* Folding control axis	3			
8	1		74033603	* M 8 x 65 screw	3			
9	1		74036008	* Ø 8 washer	3			
10	3		74021024	* M 8 nut	3			
11	2		32101708	* Folder pivoting axis	3			
12	2		74020031	* M 8 x 50 screw	3			
13	2		32101709	* Folder pivoting bearing	3			
14	2		73011158	** Toggle link socket	1,2			
or								
1	1		55009145	Folding arm (2.5 m)	3			
2	1		32101743	* Folding clamp support	3			
3	20		32101704	* Clamp	3			
4	40		74014014	* Ø 5 x 10 rivet	3			
5	2		32101705	* Folding control arm	3			
6	8		74020235	* M 6 x 32 screw	3			
7	1		32101707	* Folding control axis	3			
8	1		74033603	* M 8 x 65 screw	3			
9	1		74036008	* Ø 8 washer	3			
10	3		74021024	* M 8 nut	3			
11	2		32101708	* Folder pivoting axis	3			
12	2		74020031	* M 8 x 50 screw	3			
13	2		32101709	* Folder pivoting bearing	3			
14	2		73011158	** Toggle link socket	1,2			
or								
1	1		55009146	Folding arm (2.8 m)	3			
2	1		32101742	* Folding clamp support	3			

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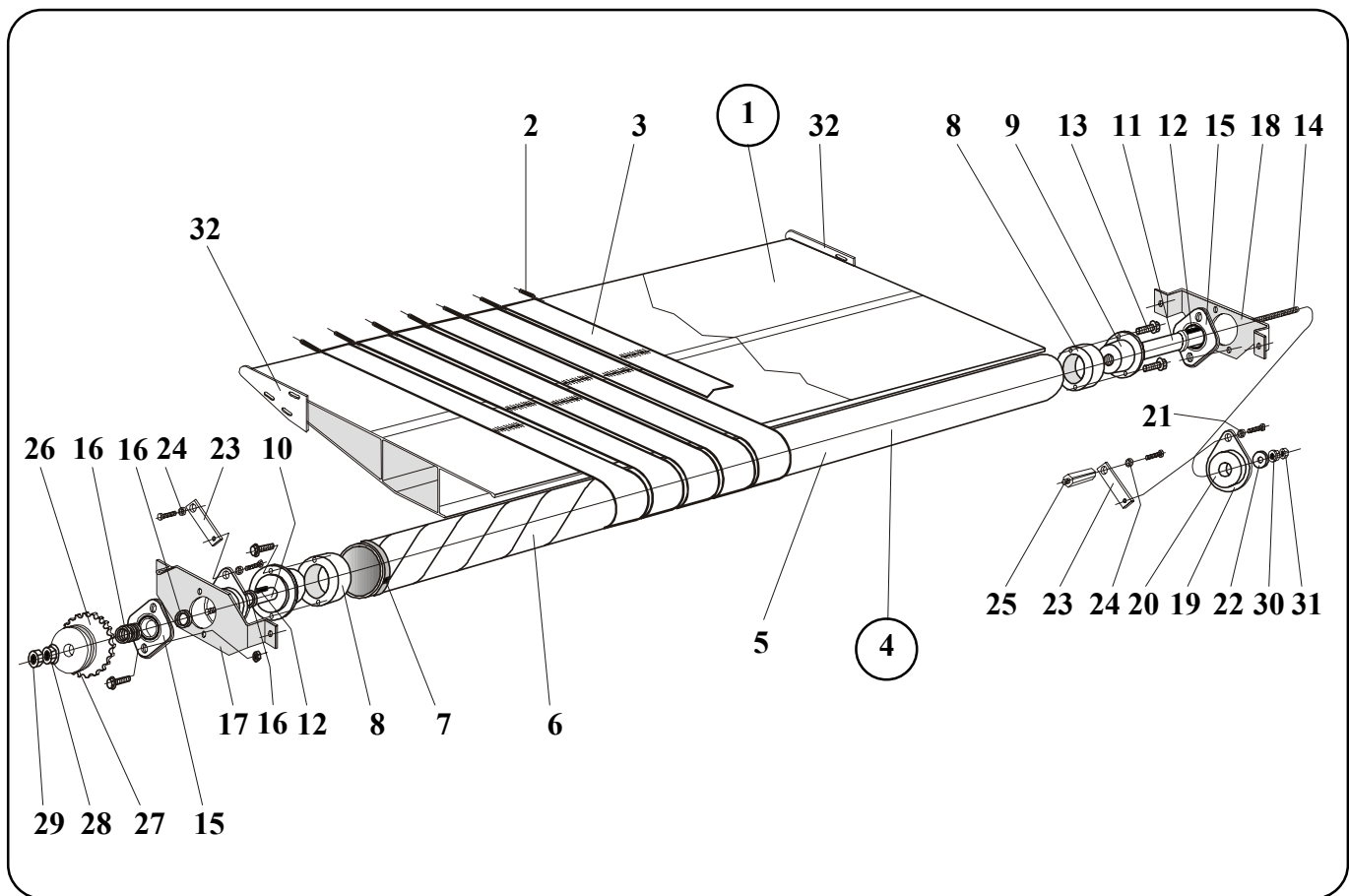


02106003		SPARE PARTS LIST				Chapter	Page
						6	40
LONGITUDINAL FOLDING				Illustration	Issue	Month	Year
				06100563	01	05	00
Ite	Quantity	Article no	Description	Info	Notes		
3	21	32101704	* Clamp	3			
4	42	74014014	* Ø 5 x 10 rivet	3			
5	2	32101705	* Folding control arm	3			
6	8	74020235	* M 6 x 32 screw	3			
7	1	32101707	* Folding control axis	3			
8	1	74033603	* M 8 x 65 screw	3			
9	1	74036008	* Ø 8 washer	3			
10	3	74021024	* M 8 nut	3			
11	2	32101708	* Folder pivoting axis	3			
12	2	74020031	* M 8 x 50 screw	3			
13	2	32101709	* Folder pivoting bearing	3			
14	2	73011158	** Toggle link socket	1,2			
or							
1	1	55009147	Folding arm (3.2 m)	3			
2	1	32101741	* Folding clamp support	3			
3	25	32101704	* Clamp	3			
4	50	74014014	* Ø 5 x 10 rivet	3			
5	2	32101705	* Folding control arm	3			
6	8	74020235	* M 6 x 32 screw	3			
7	1	32101707	* Folding control axis	3			
8	1	74033603	* M 8 x 65 screw	3			
9	1	74036008	* Ø 8 washer	3			
10	3	74021024	* M 8 nut	3			
11	2	32101708	* Folder pivoting axis	3			
12	2	74020031	* M 8 x 50 screw	3			
13	2	32101709	* Folder pivoting bearing	3			
14	2	73011158	** Toggle link socket	1,2			
15	4	73011158	* M 8 x 16 screw	3			
16	4	74033202	* M 6 nut	3			
17	1	55008065	Pressure roller (1.9 m)	3			
or	1	55008354	Pressure roller (2.1 m)	3			
or	1	55008389	Pressure roller (2.5 m)	3			
or	1	55008376	Pressure roller (2.8 m)	3			
or	1	55007596	Pressure roller (3.2 m)	3			
18	1	32100055	* Tube (1.9 m)	3			
or	1	32100054	* Tube (2.1 m)	3			
or	1	32100053	* Tube 2.5 m)	3			
or	1	32100052	* Tube (2.8 m)	3			
or	1	32100051	* Tube (3.2 m)	3			
19	2	32100021	* Blocking cone	3			
20	2	32100024	* Shaft	3			
21	4	74033101	* M 6 x 16 screw	3			
22	1	32100816	* Right axis	3			
23	1	32100817	* Left axis	3			
24	2	55007597	* Lifting arm	3			
25	1	32100818	** Lifting arm	3			
26	1	73011149	** Ball bearing	1,2			
27	1	73011158	** Toggle link socket	1,2			

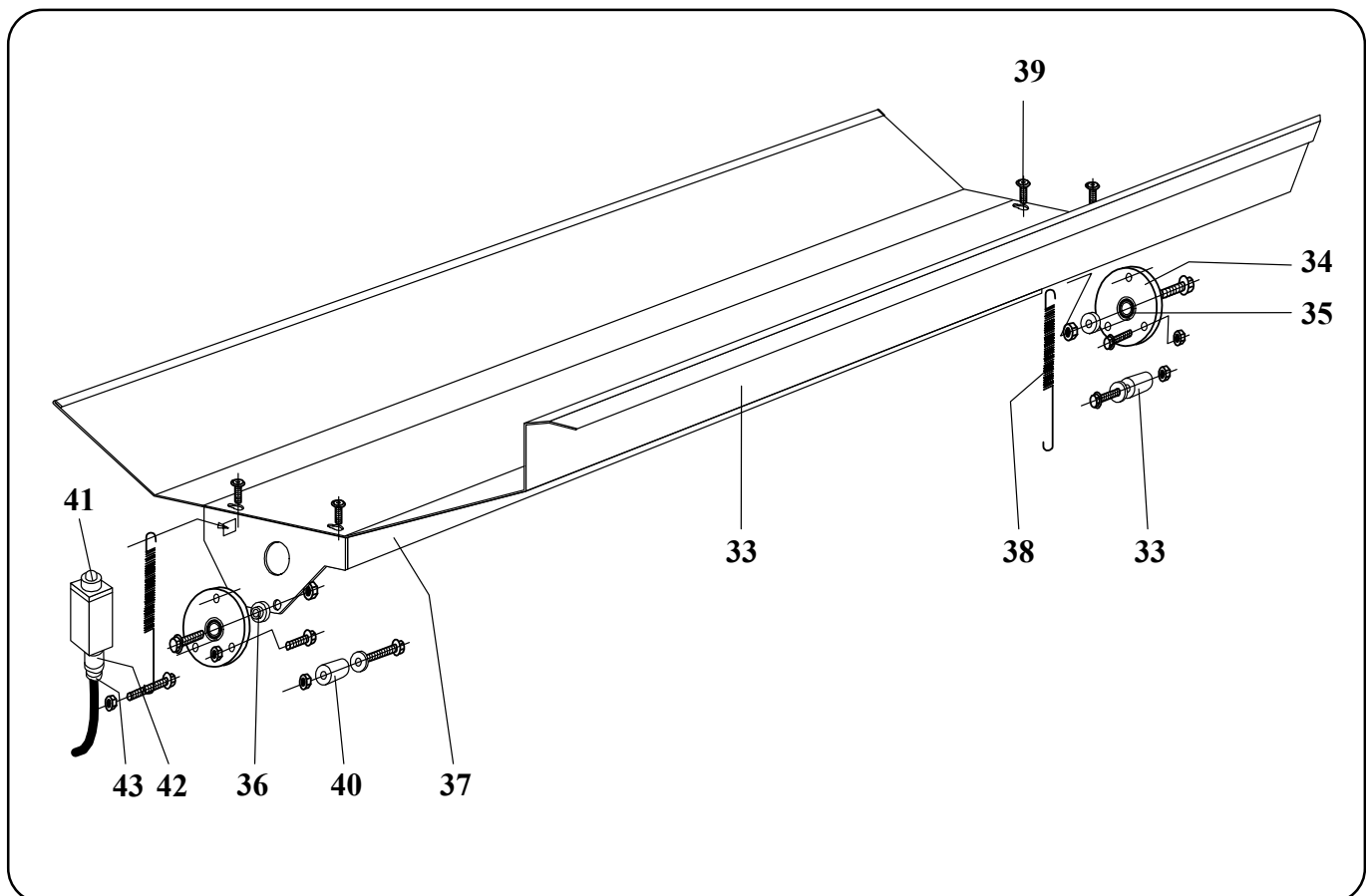
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						6	42
LONGITUDINAL FOLDING			Illustration	Issue		Month	Year
			06100563	01		05	00
Ite	Quantity		Article no	Description	Info	Notes	
28	2		32100830	* Axis	3		
29	2		74020030	* M 6 x 30 screw	3		
30	1		32100819	* Distance sleeve	3		
31	1		74010116	* Tie rod, M 10 x 130	3		
32	1		74020064	* M 10 x 60 screw	3		
33	1		74033204	* M 10 nut	3		
34	1		74021029	* M 10 nut	3		
35	1		32100811	* Pulley	3		
36	1		71050165	Detector	1,2		
37	1		32100708	Detector support	3		
38	1		55008061	Folder stop tube (1.9 m)	3	(optional)	
39	1		32100715	* Tube	3		
40	1		32100735	* Folder stop	3		
41	9		74023097	* Ø 4.8 rivet	3		
42	2	m	75011036	* Foam joint 25 x 6	1,2		
43	1		71050187	* Cell reflector	1,2		
44	3		71082368	Antistatic brush	3		
or							
38	1		55008350	Folder stop tube (2.1 m)	3		
39	1		32100714	* Tube	3		
40	1		32100734	* Folder stop	3	(optional)	
41	9		74023097	* Ø 4.8 rivet	3		
42	3	m	75011036	* Foam joint 25 x 6	1,2		
43	1		71050187	* Cell reflector	1,2		
44	4		71082368	Antistatic brush	3		
or							
38	1		55008385	Folder stop tube (2.5 m)	3		
39	1		32100713	* Tube	3		
40	1		32100733	* Folder stop	3		
41	11		74023097	* Ø 4.8 rivet	3		
42	3	m	75011036	* Foam joint 25 x 6	1,2	(optional)	
43	1		71050187	* Cell reflector	1,2		
44	4		71082368	Antistatic brush	3		
or							
38	1		55008372	Folder stop tube (2.8 m)	3		
39	1		32100712	* Tube	3		
40	1		32100732	* Folder stop	3		
41	11		74023097	* Ø 4.8 rivet	3		
42	3	m	75011036	* Foam joint 25 x 6	1,2		
43	1		71050187	* Cell reflector	1,2		
44	5		71082368	Antistatic brush	3	(optional)	
or							
38	1		55007588	Folder stop tube (3.2 m)	3		
39	1		32100711	* Tube	3		
40	1		32100731	* Folder stop	3		
41	13		74023097	* Ø 4.8 rivet	3		
42	4	m	75011036	* Foam joint 25 x 6	1,2		
43	1		71050187	* Cell reflector	1,2		
44	6		71082368	Antistatic brush	3		
45	1		71054167	Position switch	1,2		
46	1		71079045	Stuffing box	3	(optional)	
47	1		71079046	Reduction	3		



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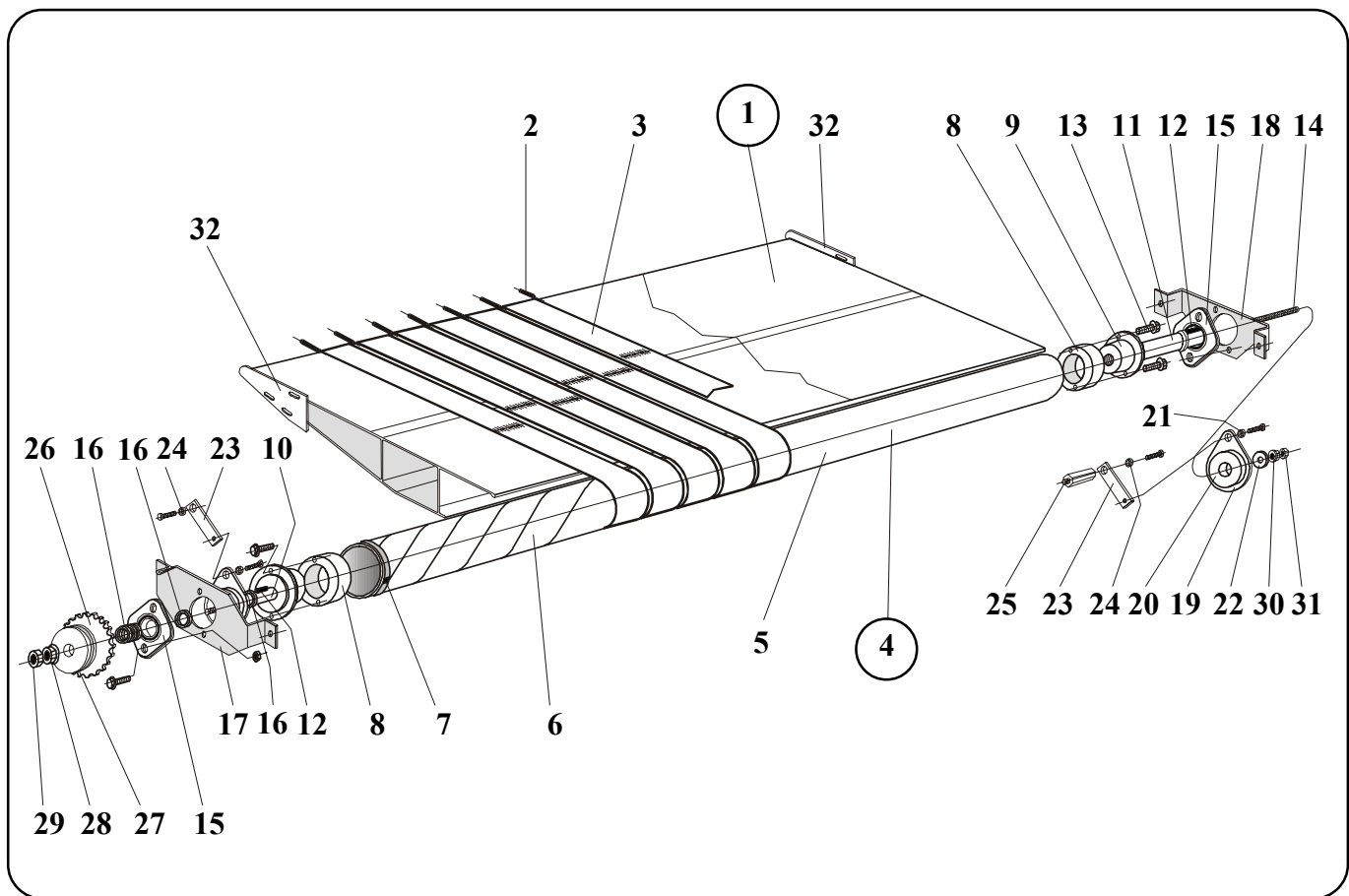


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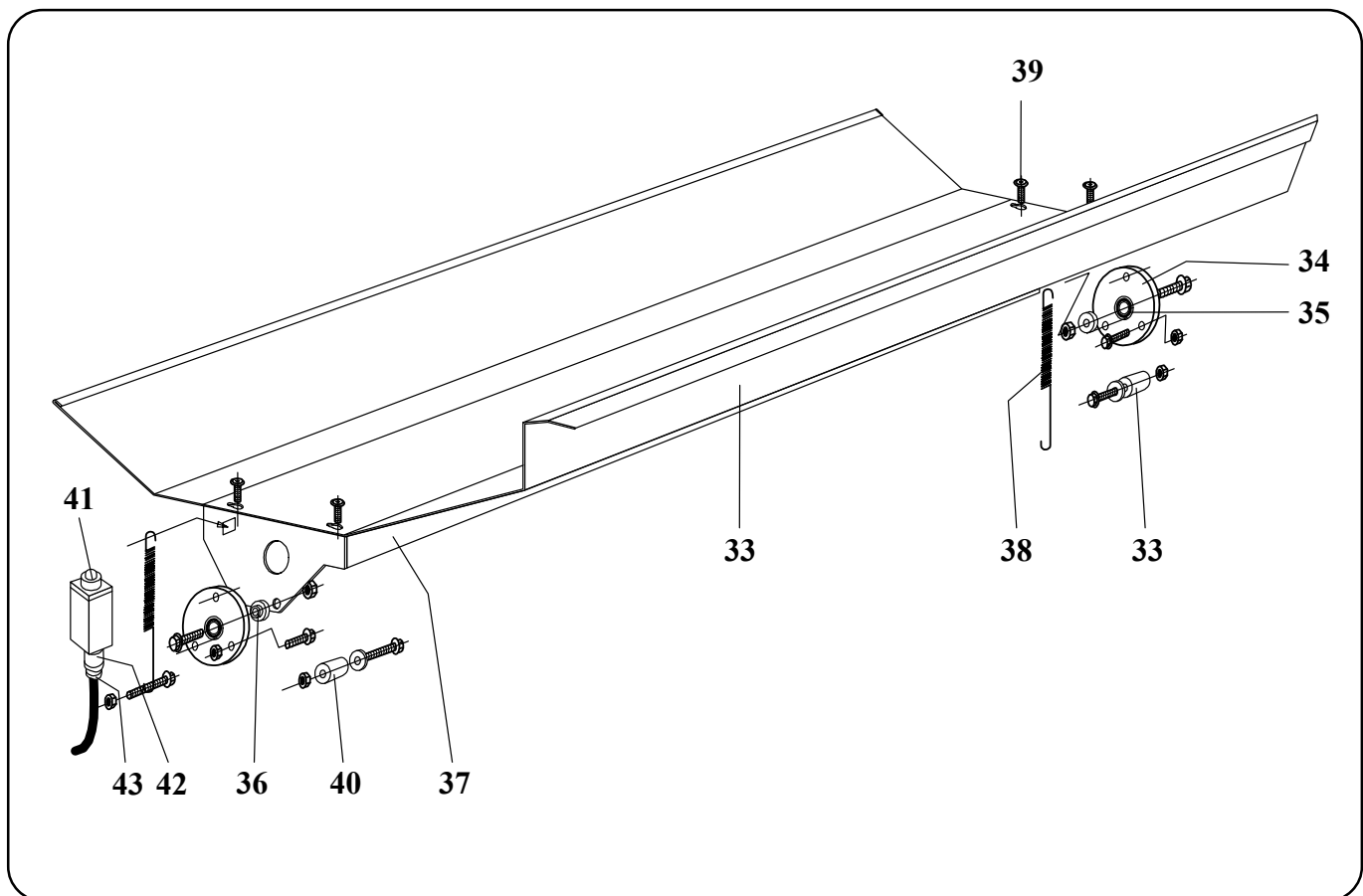
Issue	Month	Year
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02106003			SPARE PARTS LIST				Chapter	Page		
EVACUATION TABLE - RECEPTION VAT (ironer with folding)							7	44		
							Illustration	Issue	Month	Year
							06100494/539	01	01	00
Ite	Quantity		Article no	Description	Info	Notes				
1	1		32100795	Evacuation table (1.9 m)	3					
or	1		32100794	Evacuation table (2.1 m)	3					
or	1		32100793	Evacuation table (2.5 m)	3					
or	1		32100972	Evacuation table (2.8 m)	3					
or	1		32100791	Evacuation table (3.2 m)	3					
2	17		74023078	* Grooved pin Ø 3 x 20 (1.9 m)	1,2					
or	19		74023078	* Grooved pin Ø 3 x 20 (2.1 m)	1,2					
or	23		74023078	* Grooved pin Ø 3 x 20 (2.5 m)	1,2					
or	25		74023078	* Grooved pin Ø 3 x 20 (2.8 m)	1,2					
or	29		74023078	* Grooved pin Ø 3 x 20 (3.2 m)	1,2					
3	18		77010214	Evacuation strip (1.9 m)	1,2					
or	20		77010214	Evacuation strip (2.1 m)	1,2					
or	24		77010214	Evacuation strip (2.5 m)	1,2					
or	26		77010214	Evacuation strip (2.8 m)	1,2					
or	30		77010214	Evacuation strip (3.2 m)	1,2					
4	1		55008064	Evacuation satellite (1.9 m)	3					
or	1		55008353	Evacuation satellite (2.1 m)	3					
or	1		55008388	Evacuation satellite (2.5 m)	3					
or	1		55008375	Evacuation satellite (2.8 m)	3					
or	1		55007594	Evacuation satellite (3.2 m)						
5	1		32100805	* Tube (1.9 m)	3					
or	1		32100804	* Tube (2.1 m)	3					
or	1		32100803	* Tube (2.5 m)	3					
or	1	32100802	* Tube (2.8 m)	3						
or	1	32100801	* Tube (3.2 m)	3						
6	11	m	77010002	* Adhesive strip (1.9 m)	1,2					
or	12	m	77010002	* Adhesive strip (2.1 m)	1,2					
or	14	m	77010002	* Adhesive strip (2.5 m)	1,2					
or	15	m	77010002	* Adhesive stripe (2.8 m)	1,2					
or	17	m	77010002	* Adhesive strip (3.2 m)	1,2					
7	2		72046158	* Clamping collar	1,2					
8	2		32100021	* Blocking cone	3					
9	1		32100024	* Free axis shaft	3					
10	1		32100968	* Shaft + blocking axis	3					
11	1		32100786	* Free axis	3					
12	2		32100993	* Driving wedge lg : 12 mm	3					
13	4		74020030	* M 6 x 30 screw	3					
14	1		74010116	* Tie rod, M 10 x 130 mm	3					
15	2		73010070	* Supporting bearing	1,2					
16	7		32100849	* Distance sleeve	3					
17	1		32100788	* Left support	3					
18	1		32100787	* Right support	3					
19	2		55007831	* Lifting arm	3					
20	1		73011164	** Free-wheel	1,2					
21	1		73011158	** Toggle link socket	1,2					
22	1		74036803	* Ø 10 washer	3					
23	2		55007829	* Lifting rod	3					

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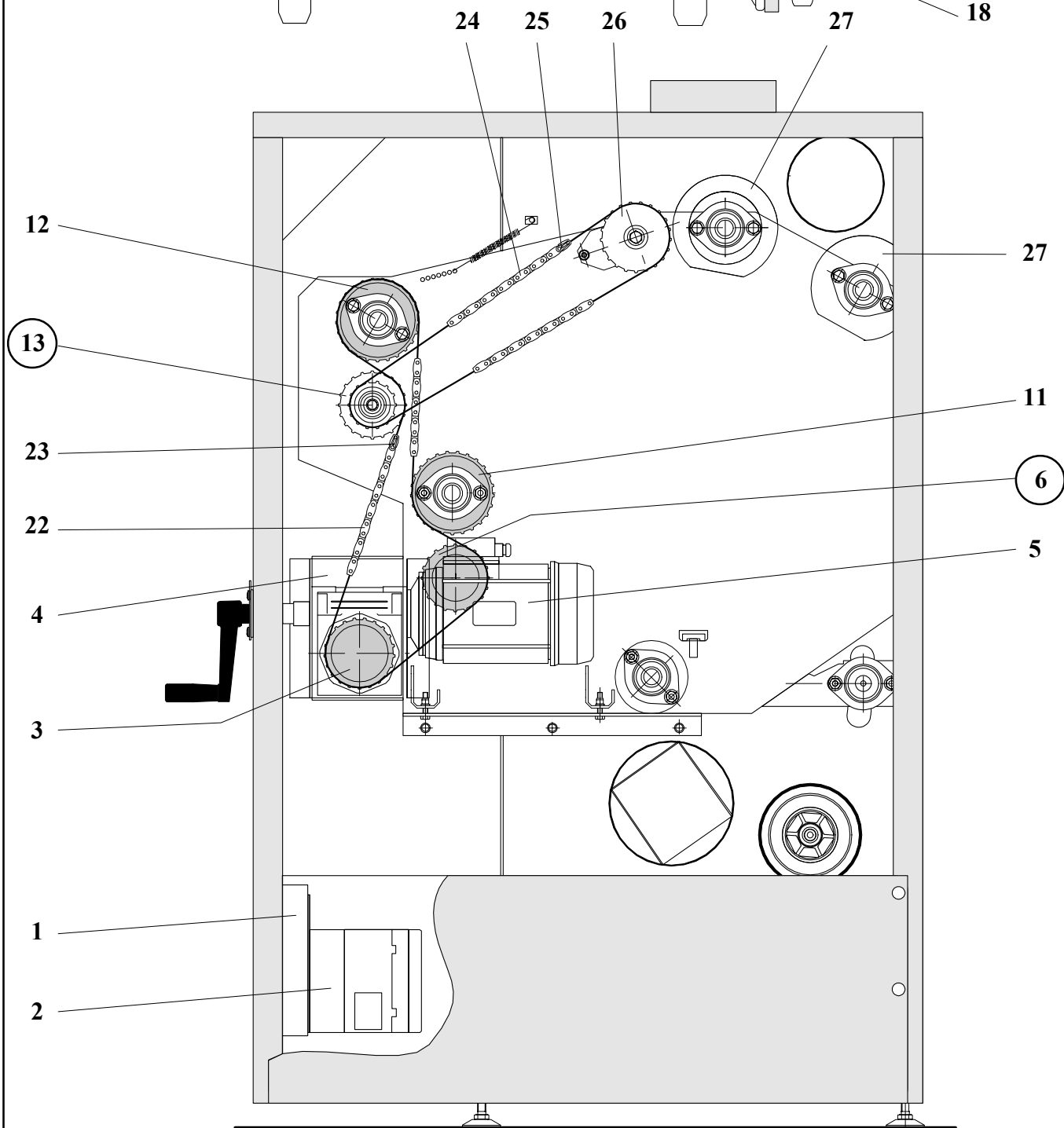
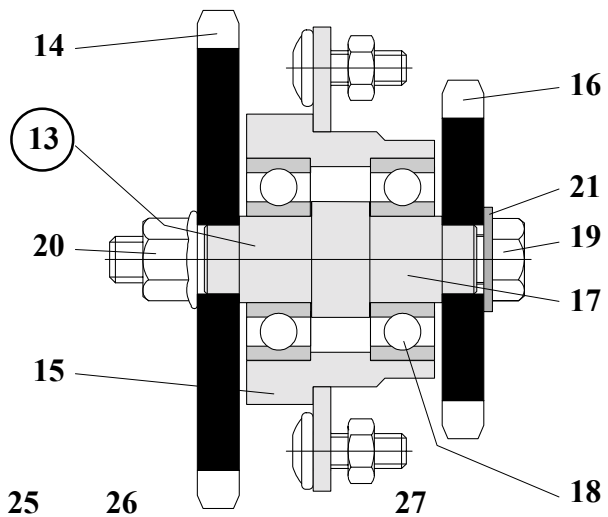
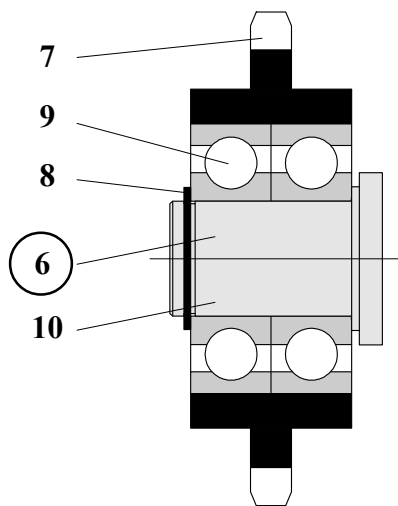
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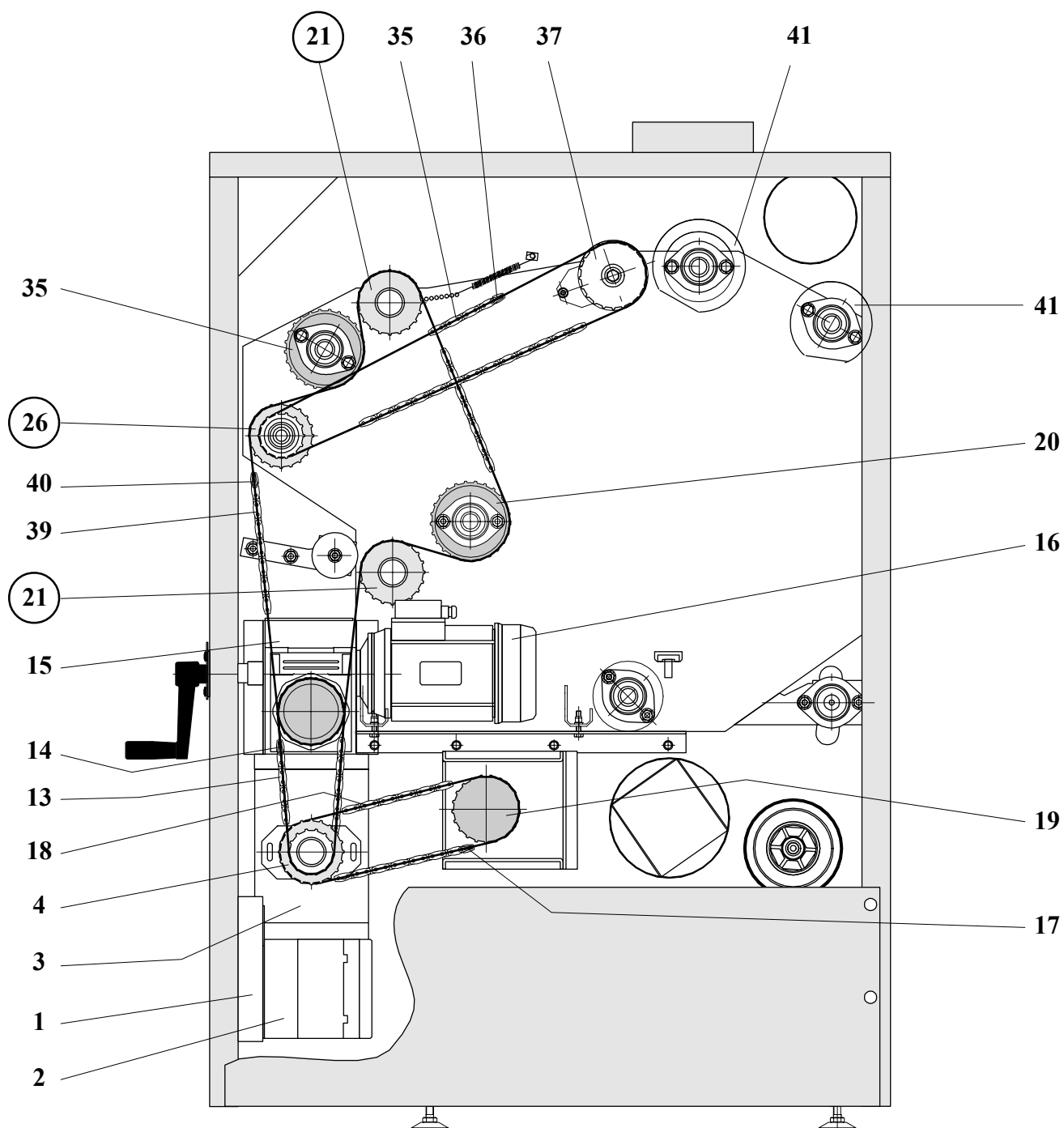
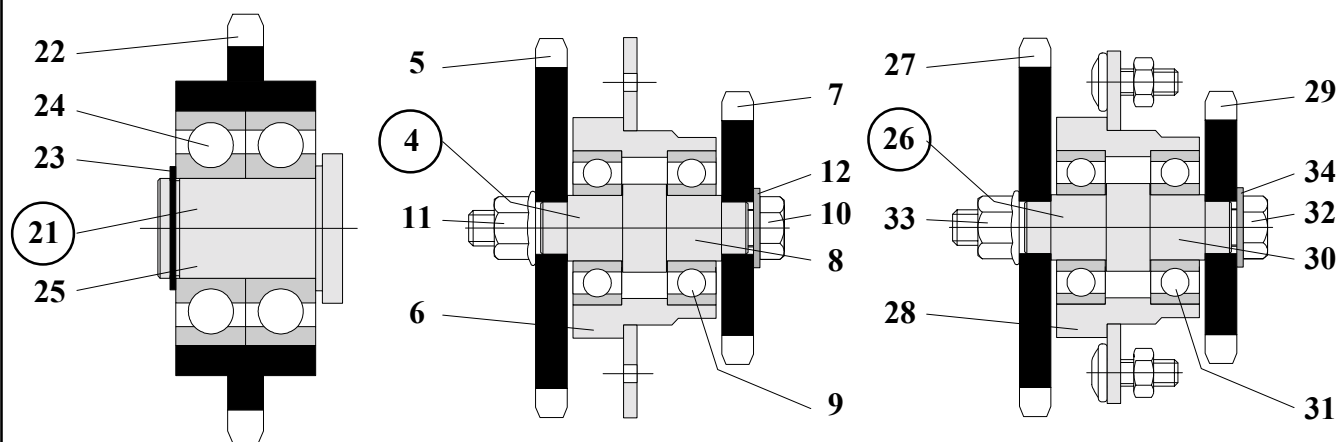
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Issue	Month	Year
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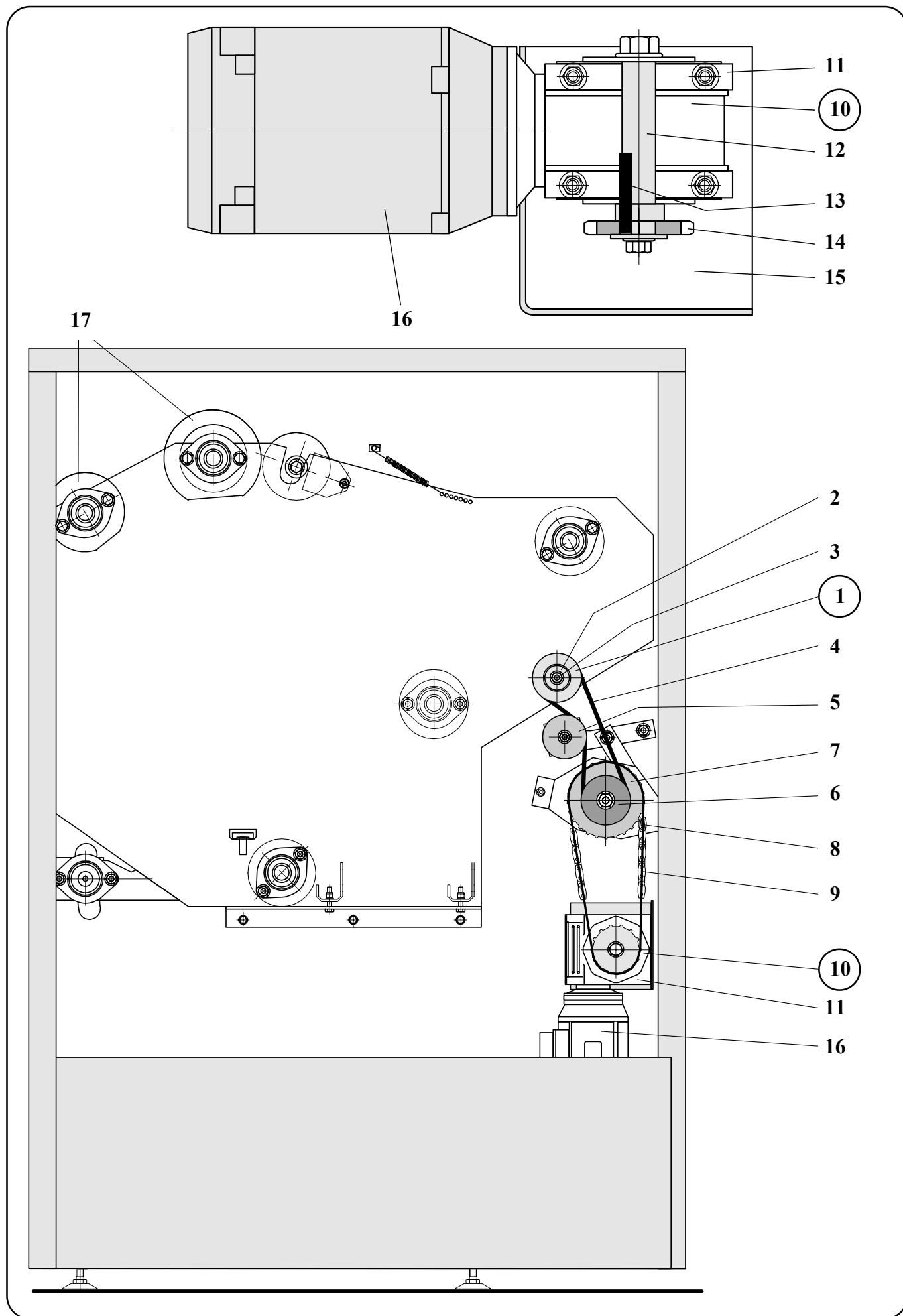
02106003			SPARE PARTS LIST			Chapter	Page
EVACUATION TABLE - RECEPTION VAT (ironer with folding)			Illustration		Issue	7	46
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			06100494/539		01	05	00
Ite	Quantity		Article no	Description	Info	Notes	
24	1		73011158	* Toggle link socket	1,2		
25	1		32100909	* Lifting rod axis	3		
26	1		32100987	* Disk, 27 teeth	3		
27	1		32100810	* Pulley	3		
28	1		74033207	* M 16 nut	3		
29	1		74021021	* M 16 nut	3		
30	1		74033204	* M 10 nut	3		
31	1		74021029	* M 10 nut	3		
32	2		32100848	Evacuation table plate	3		
33	1		32100865	White reception vat (1.9 m)	3		
or	1		32100864	White reception vat (2.1 m)	3		
or	1		32100863	White reception vat (2.5 m)	3		
or	1		32100862	White reception vat (2.8 m)	3		
or	1		32100861	White reception vat (3.2 m)	3		
or	1		32100875	Yellow reception vat (1.9 m)	3		
or	1		32100874	Yellow reception vat (2.1 m)	3		
or	1		32100873	Yellow reception vat (2.5 m)	3		
or	1		32100872	Yellow reception vat (2.8 m)	3		
or	1		32100871	Yellow reception vat (3.2 m)	3		
or	1		32100885	Red reception vat (1.9 m)	3		
or	1		32100884	Red reception vat (2.1 m)	3		
or	1		32100883	Red reception vat (2.5 m)	3		
or	1		32100882	Red reception vat (2.8 m)	3		
or	1		32100881	Red reception vat (3.2 m)	3		
34	2		55007591	Bearing	3		
35	1		73011158	* Toggle link socket	1,2		
36	2		32100705	Axis	3		
37	1		32100935	Reception vat support (1.9 m)	3		
or	1		32100934	Reception vat support (2.1 m)	3		
or	1		32100933	Reception vat support (2.5 m)	3		
or	1		32100932	Reception vat support (2.8 m)	3		
or	1		32100931	Reception vat support (3.2 m)	3		
38	2		32004504	Spring	3		
39	4		74033101	M 6 x 16 screw	3		
40	2		74026034	Rubber stop	3		
41	1		71054167	Position switch	1,2		
42	1		71079045	Stuffing box	3		
43	1		71079046	Reduction	3		



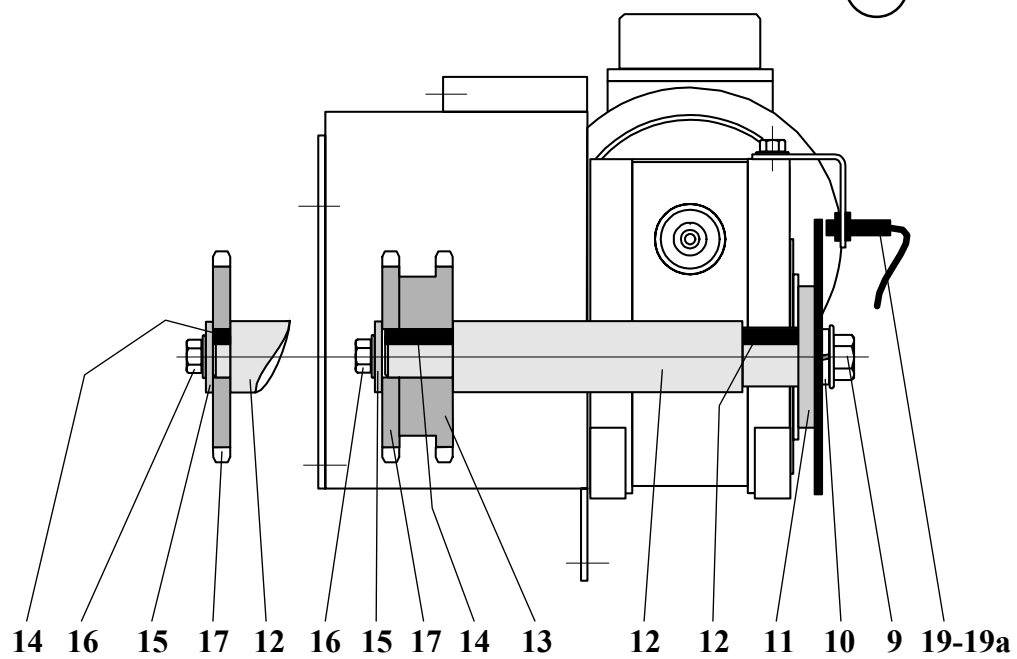
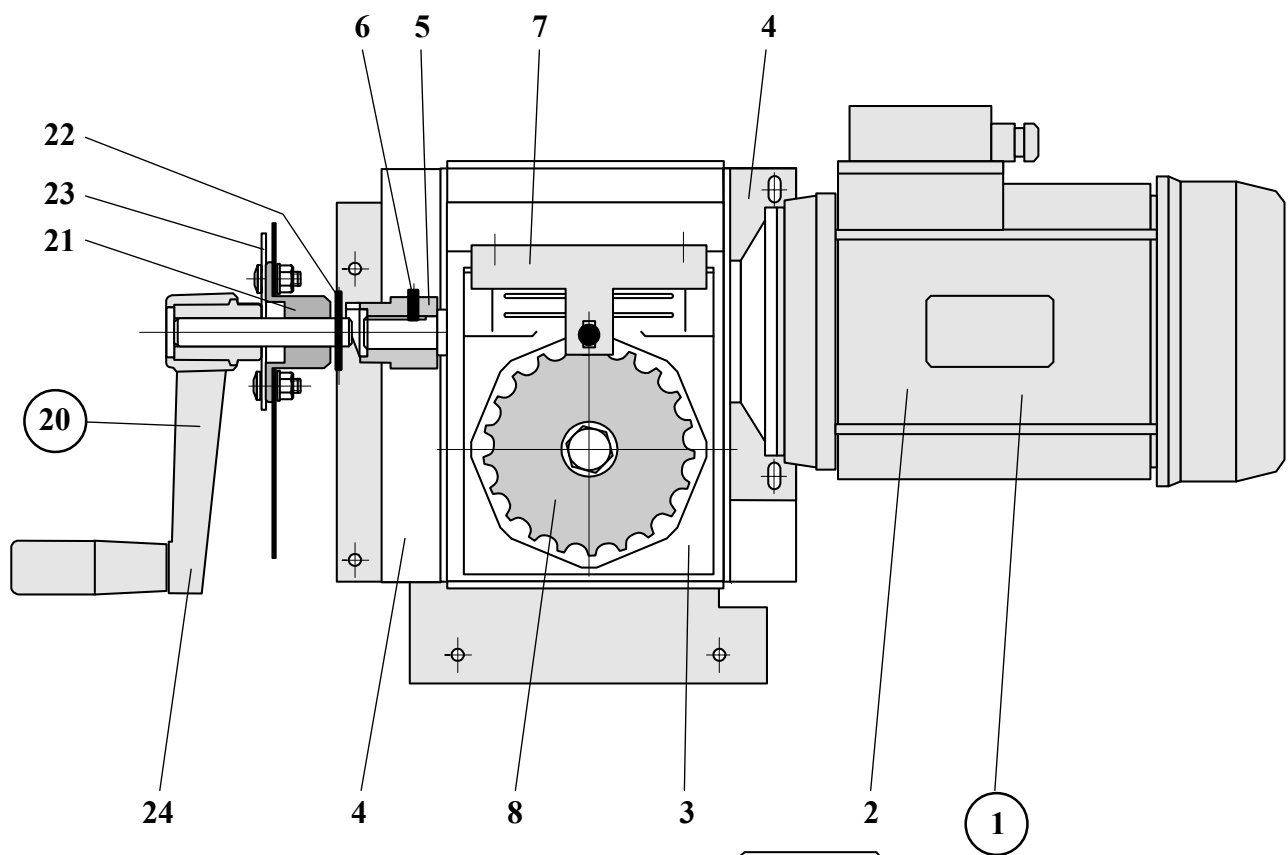
02106003			SPARE PARTS LIST			Chapter	Page
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RIGHT SIDE MOTION (ironer without folding)			Illustration	Issue		Month	Year
			06100521	02		10	00
Ite	Quantity		Article no	Description	Info	Notes	
*	1	1	32100966	Converter support	3	cancelled	
	2	1	32102362	Configurated converter	1,2		
	3	1	32100984	Disk, 21 teeth	3		
	4	1	73023061	Reducer 1/60	1,2		
	5	1	71013084	0.37 kW motor U.L.	1,2		
	6	1	55007139	Transmission gear wheel	3		
	7	1	32100983	* Disk, 20 teeth	3		
	8	1	74026053	* Ø 20 circlip	1,2		
	9	2	73011075	* Ball bearing	1,2		
	10	1	32100029	Axis	3		
	11	1	32100988	Disk, 25 teeth	3		
	12	1	32100989	Disk, 27 teeth	3		
	13	1	55007140	Double pinion, 14/20 teeth	3		
	14	1	32100982	* Disk, 20 teeth	3		
	15	1	32100160	* Bearing	3		
	16	1	32100980	* Disk, 14 teeth	3		
	17	1	32100032	* Shaft	3		
	18	2	73011149	* Ball bearing	1,2		
	19	1	74020603	* M 8 x 65 screw	3		
	20	1	74033203	* M 8 nut	3		
	21	1	74036801	* Ø 8 washer	3		
	22	1	73021064	Chain, length 123 cm	1,2		
	23	1	73021065	Quick fastening strap	1,2		
	24	1	73021064	Chain, length 106 cm	1,2		
	25	1	73021065	Quick fastening strap	1,2		
	26	1	32100986	Disk, 22 teeth	3		
	27	4	32101307	Foam	1,2		



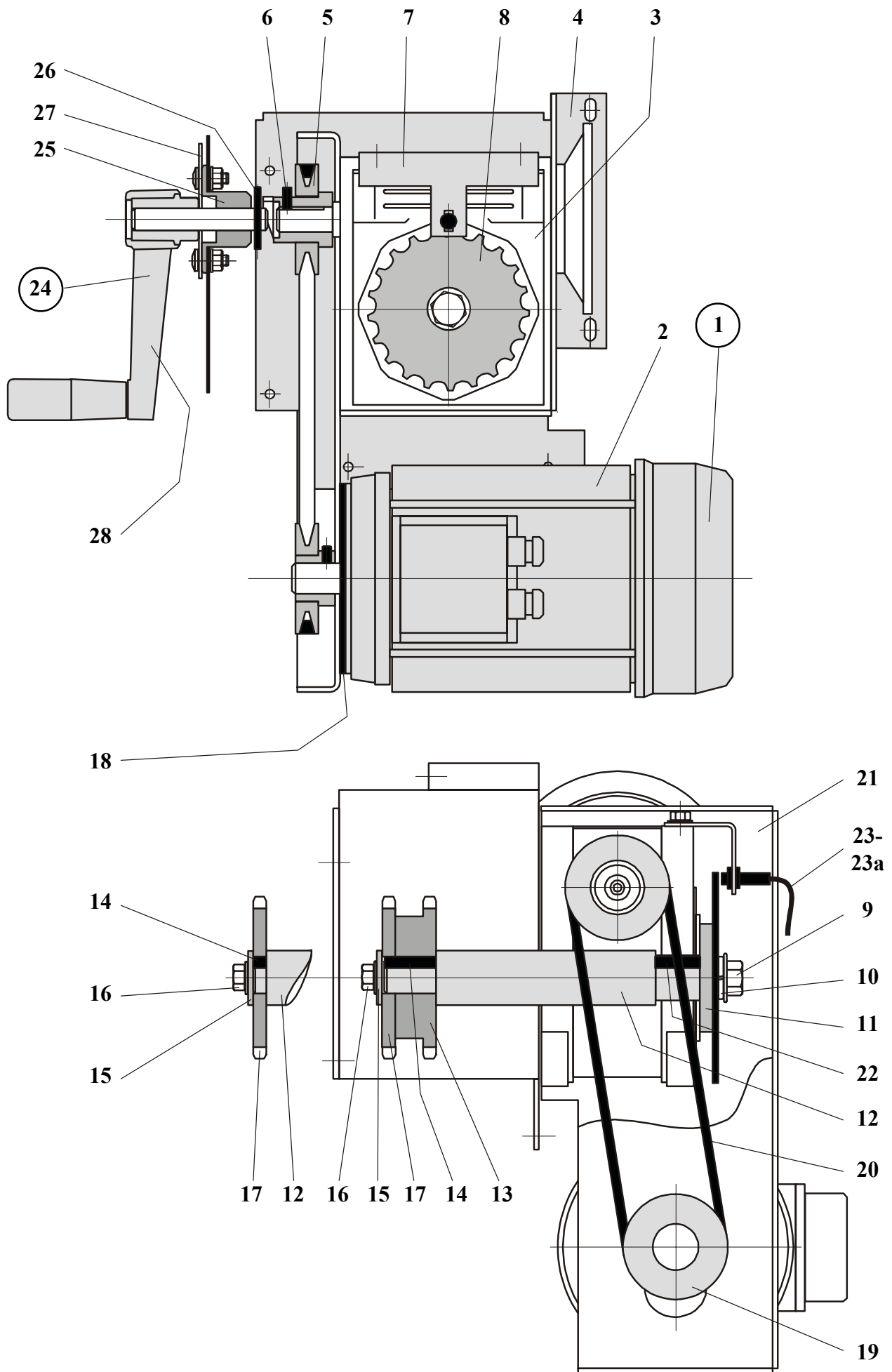
02106003			SPARE PARTS LIST				Chapter	Page
							8	50
RIGHT SIDE MOTION (ironer with folding)					Illustration	Issue	Month	Year
					06100529	02	10	00
Ite	Quantity		Article no	Description	Info	Notes		
1	1		32100966	Converter support	3	0.37 kW		
2	1		32102363	Configurated converter	1,2			
3	1		32100694	Double pinion support	3			
4	1		55008230	Double pinion 14/20 teeth	3			
5	1		32100982	* Disk, 20 teeth	3			
6	1		32101119	* Bearing	3			
7	1		32100980	* Disk, 14 teeth	3			
8	1		32100032	* Shaft	3			
9	2		73011149	* Ball bearing	1,2			
10	1		74020603	* M 8 x 65 screw	3			
11	1		74033203	* Ø 8 nut	3			
12	1		74036801	* Ø 8 washer	3			
13	1		73021064	Chain, length 57 cm	1,2			
14	1		73021065	Quick fastening strap	1,2			
15	1		73023061	Reducer 1/60	1,2			
16	1		71013084	Motor U.L.	1,2	see chapter 10		
17	1		73021065	Quick fastening strap	1,2			
18	1		73021064	Chain, length 80 cm	1,2			
19	1		55007563	Folding arm control clutch	3			
20	1		32100988	Disk, 25 teeth	3			
21	2		55007139	Transmission gear wheel	3	cancelled		
22	1		32100983	* Disk, 20 teeth	3			
23	1		74026053	* Ø 20 circlip	1,2			
24	1		73011075	* Ball bearing	1,2			
25	1		32100029	Axis	3			
26	1		55007140	Double pinion 14/20 teeth	3			
27	1		32100982	* Disk, 20 teeth	3			
28	1		32100160	* Bearing	3			
29	1		32100980	* Disk, 14 teeth	3			
30	1		32100032	* Shaft	3			
31	2		73011149	* Ball bearing	1,2			
32	1		74020603	* M 8 x 65 screw	3			
33	1		74033203	* M 8 nut	3			
34	1		74036801	* Ø 8 washer	3			
35	1		32100989	Disk, 27 teeth	3			
36	1		73021064	Chain, length 128 cm	1,2			
37	1		73021065	Quick fastening strap	1,2			
38	1		32100986	Disk, 22 teeth	3			
39	1		73021064	Chain, length 164 cm	1,2			
40	1		73021065	Quick fastening strap	1,2			
41	4		32101307	Foam	1,2			



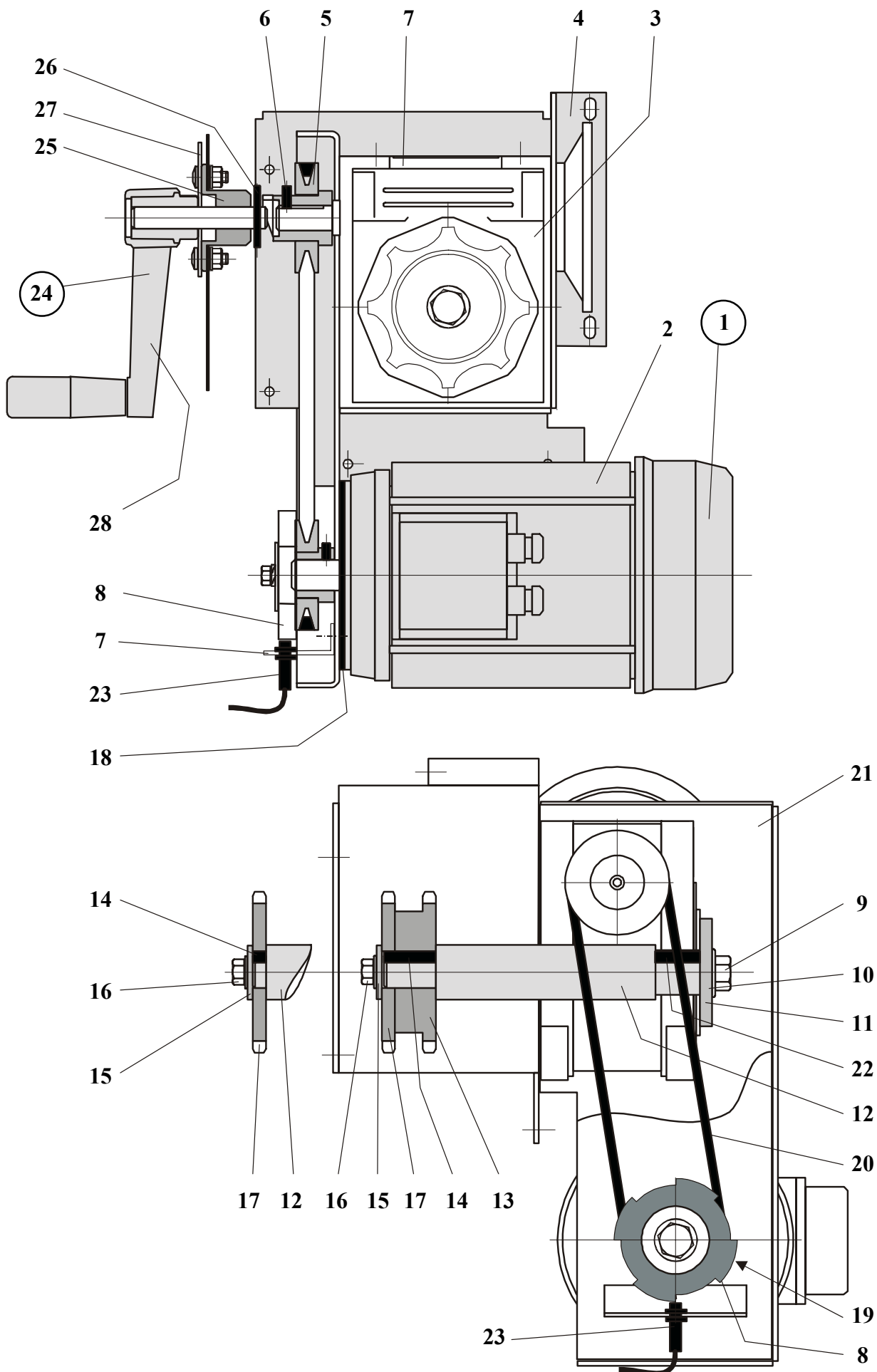
02106003			SPARE PARTS LIST			Chapter	Page
						8	52
LEFT SIDE MOTION (ironer with folding)			Illustration	Issue	Month		Year
			06100530	02	05		01
Ite	Quantity		Article no	Description	Info	Notes	
*	1	1	55007598	Tension pulley	3	to no 11300004	
	2	1	73011149	* Ball bearing	1,2		
*	3	1	32100831	Distance sleeve	3	to no 11300004	
	4	1	73022228	Belt, Ø 8	1,2		
*	5	1	32100811	Pulley	3	to no 11300004	
	6	1	32100810	Driving pulley	3		
*	7	1	32100987	Disk, 27 teeth	3		
	8	1	73021065	Quick fastening strap	1,2		
*	9	1	73021064	Chain, length 65 cm	1,2		
	10	1	55007599	Evacuation back-geared motor	3		
*	11	1	73023065	* Reducer 1/50	1,2		
	12	1	32100833	* Reducer output shaft	3		
*	13	1	32101643	* Driving wedge length : 40 mm	3		
	14	1	32100981	* Disk, 13 teeth	3		
*	15	1	32100832	* Back-geared motor support	3		
	16	1	71013085	* 0.25 kW motor U.L.	1,2		
*	17	4	32101307	Foam	1,2		



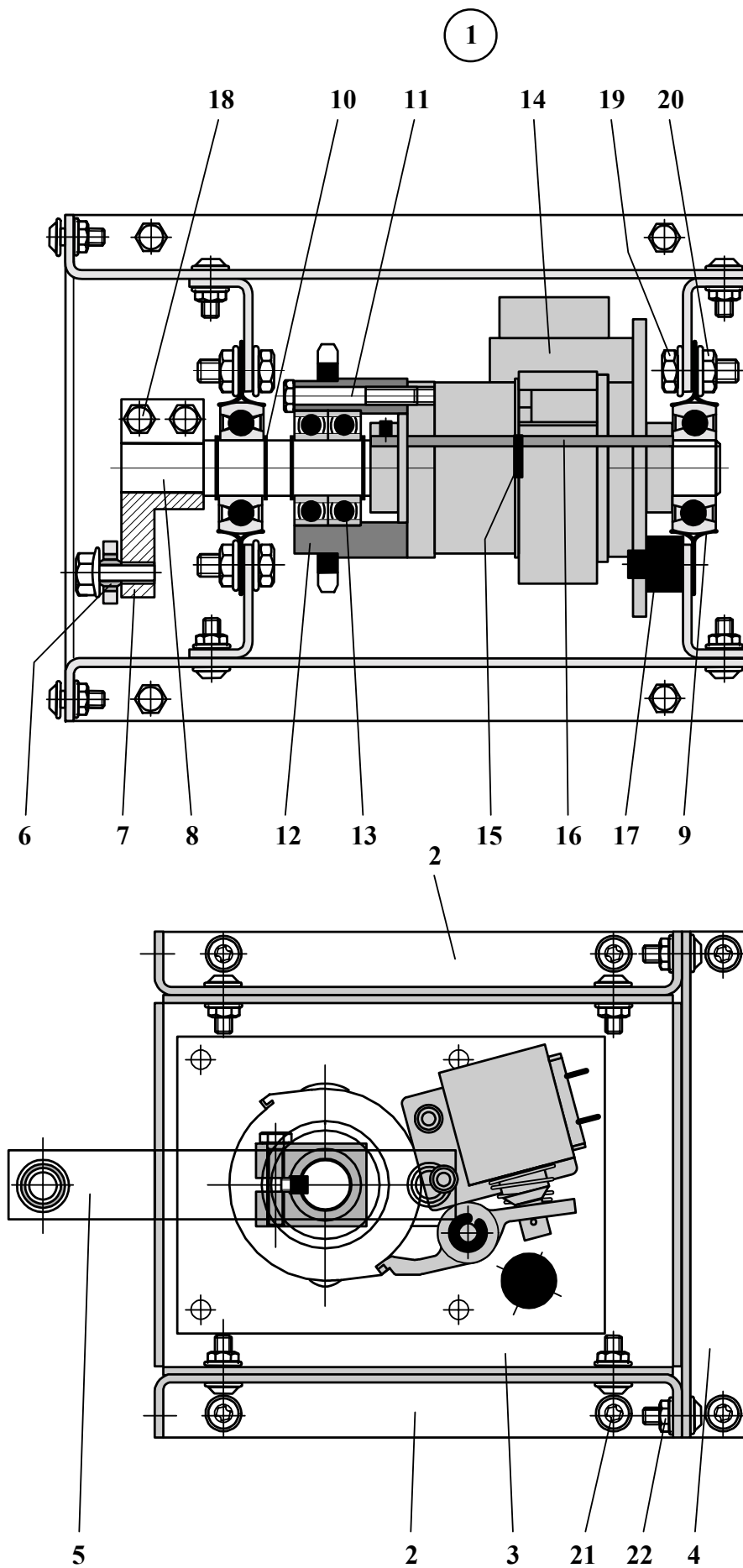
02106003			SPARE PARTS LIST			Chapter	Page
						9	54
BACK-GEARED MOTOR / HAND CONTROL (ironer with steam or electric heating)			Illustration	Issue		Month	Year
			06100527	01		05	00
Ite	Quantity	Article no	Description	Info	Notes		
1	1	55008839	Back-geared motor	3	ironer without folding		
or	1	55008841	Back-geared motor	3	ironer with folding		
or	1	55008843	Back-geared motor	3	ironer with rear outlet		
2	1	71014090	* 0.37 kW motor	1,2	ironer without folding		
or	1	71014090	* 0.37 kW motor	1,2	ironer with folding		
or	1	71014112	* 0.75 kW motor	1,2	ironer with rear outlet		
3	1	73023061	* Reducer 1/60	1,2			
4	1	32100157	* Back-geared motor support	3	ironer without folding		
or	1	32100684	* Back-geared motor support	3	ironer with folding		
or	1	32100684	* Back-geared motor support	3	ironer with rear outlet		
5	1	32100044	* Peg tooth	3	ironer without folding		
or	1	32101117	* Peg tooth	3	ironer with folding		
or	1	32100044	* Peg tooth	3	ironer with rear outlet		
6	2	74020227	* M 5 x 8 screw	3			
7	1	32100696	* Detector support	3	ironer with folding		
8	1	32100695	* Detection disk	3	ironer with folding		
9	1	74033021	* M 12 x 30 screw	3			
10	1	74036301	* Ø 12 washer	3			
11	1	31000670P	* Block washer	3			
12	1	32100037	* Reducer output shaft	3	ironer without folding		
or	1	32100683	* Reducer output shaft	3	ironer with folding		
or	1	32100683	* Reducer output shaft	3	ironer with rear outlet		
13	1	32100990	* Pinion, 21 teeth	3	ironer with folding		
or	1	32100990	* Pinion, 21 teeth	3	ironer with rear outlet		
14	1	32100993	* Driving wedge length : 12 mm	3	ironer without folding		
or	1	32101293	* Driving wedge lengt : 29 mm	3	ironer with folding		
or	1	32101293	* Driving wedge length : 29 mm	3	ironer with rear outlet		
15	1	74036801	* Ø 8 washer	3			
16	1	74033007	* M 8 x 20 screw	3			
17	1	32100984	* Disk, 21 teeth	3			
18	1	32101644	* Driving wedge, lenthg : 30 mm	3			
19	1	71050198	Inductive detector	1,2	ironer with folding		
19a	1	71050200	Connector, 3 pole	1,2	ironer with folding		
20	1	55007112	Hand control	3			
21	1	32100042	Bearing for hand control	3			
22	1	74023039	Grooved pin Ø 4 x 40	3			
23	1	32101164	Block plate	3			
24	1	32100144	Handle	1,2			



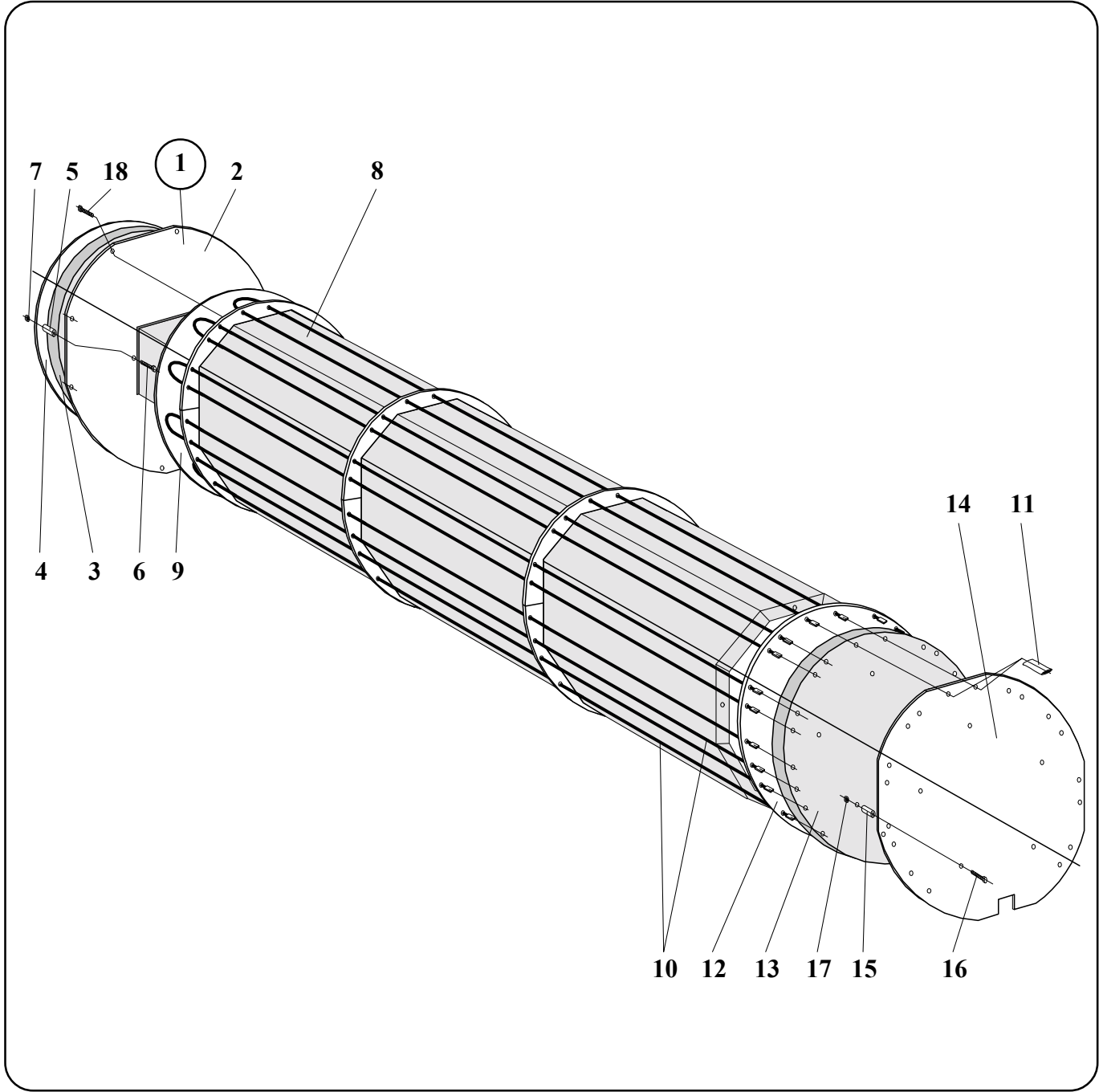
02106003			SPARE PARTS LIST			Chapter	Page
BACK-GEARED MOTOR / HAND CONTROL Ironer with gas heating and electric heating (heated cylinder with air circulation)			Illustration	Issue		9	56
						Month	Year
			06100528	01		05	00
Ite	Quantity		Article no	Description	Info	Notes	
1	1		-	Back-geared motor	3	ironer without folding	
or	1		55010248	Back-geared motor	3	ironer with folding	
or	1		55008844	Back-geared motor	3	ironer with rear outlet	
2	1		71013084	* 0.37 kW motor U.L.	1,2	ironer without folding	
or	1		71013084	* 0.37 kW motor U.L.	1,2	ironer with folding	
or	1		71014112	* 0.75 kW motor	1,2	ironer with rear outlet	
3	1		73023061	* Reducer 1/60	1,2		
4	1		32100157	* Back-geared motor support	3	ironer without folding	
or	1		32100684	* Back-geared motor support	3	ironer with folding	
or	1		32100684	* Back-geared motor support	3	ironer with rear outlet	
5	1		32101309	* Peg tooth + pulley	3		
6	1		74020227	* M 5 x 8 screw	3		
7	1		32100696	* Detector support	3	ironer with folding	
8	1		32100695	* Detection disk	3	ironer with folding	
9	1		74033021	* M 12 x 30 screw	3		
10	1		74036301	* Ø 12 washer	3		
11	1		31000670P	* Block washer	3		
12	1		32100037	* Reducer output shaft	3	ironer without folding	
or	1		32100683	* Reducer output shaft	3	ironer with folding	
or	1		32100683	* Reducer output shaft	3	ironer with rear outlet	
13	1		32100990	* Pinion, 21 teeth	3	ironer with folding	
or	1		32100990	* Pinion, 21 teeth	3	ironer with rear outlet	
14	1		32100993	* Driving wedge length : 12 mm	3	ironer without folding	
or	1		32101293	* Driving wedge length : 29 mm	3	ironer with folding	
or	1		32101293	* Driving wedge length : 29 mm	3	ironer with rear outlet	
15	1		74036801	* Ø 8 washer	3		
16	1		74033007	* M 8 x 20 screw	3		
17	1		32100984	* Disk, 21 teeth	3		
18	1		32101457	* Distance sleeve, motion motor	3		
19	1		32101358	* Driving pulley	3		
20	1		73022239	* Belt	1,2		
21	1		32101302	* Motion motor support	3		
22	1		32101644	* Driving wedge length : 30 mm	3		
23	1		71050198	Inductive detector	1,2	ironer with folding	
23a	1		71050200	Connector, 3 pole	1,2	ironer with folding	
24	1		55007112	Hand control	3		
25	1		32100042	* Bearing for hand control	3		
26	1		74023039	* Grooved pin Ø 4 x 40	3		
27	1		32101164	* Block plate	3		
28	1		32100144	* Handle	1,2		



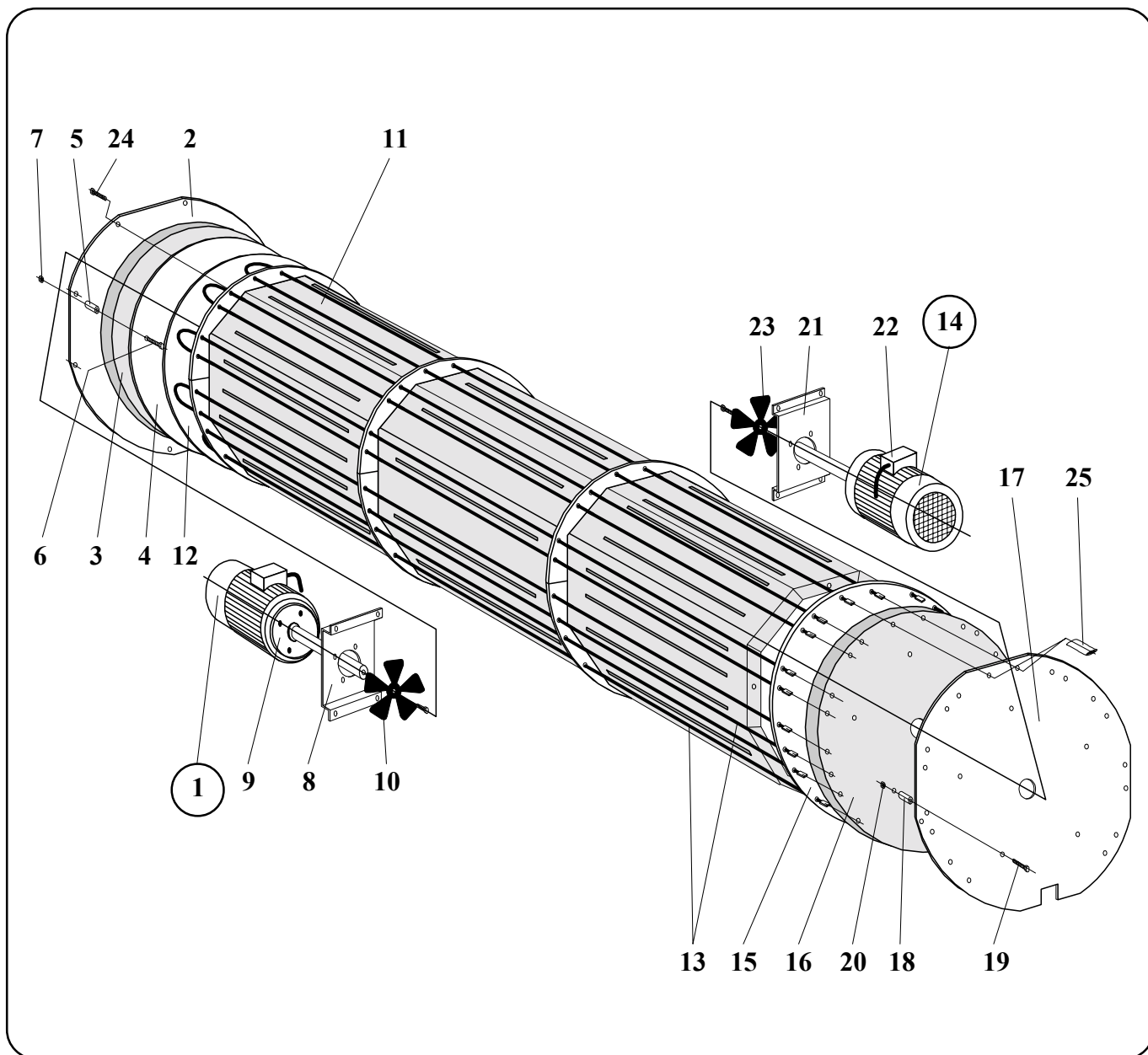
02106003		SPARE PARTS LIST				Chapter	Page		
BACK-GEARED MOTOR / HAND CONTROL						9	58		
						Illustration	Issue	Month	Year
						06100590	02	09	01
Ite	Quantity		Article no	Description	Info	Notes			
1	1		-	Back-geared motor	3				
2	1		71013084	* 0.37 kW motor U.L.	1,2				
3	1		73023061	* Reducer 1/60	1,2				
4	1		32100684	* Back-geared motor support	3				
5	1		32101309	* Peg tooth + pulley	3				
6	1		74020227	* M 5 x 8 screw	3				
7	1		32101957	* Detector support	3				
8	1		32101956	* Detection disk	3				
9	1		74033021	* M 12 x 30 screw	3				
10	1		74036301	* Ø 12 washer	3				
11	1		31000670P	* Block washer	3				
12	1		32100683	* Reducer output shaft	3				
13	1		32100990	* Pinion, 21 teeth	3				
14	1		32101293	* Driving wedge length : 12 mm	3				
15	1		74036801	* Ø 8 washer	3				
16	1		74033007	* M 8 x 20 screw	3				
17	1		32100984	* Disk, 21 teeth	3				
18	1		32101457	* Distance sleeve, motion motor	3				
19	1		32101358	* Driving pulley	3				
20	1		73022239	* Belt	1,2				
21	1		32101302	* Motion motor support	3				
22	1		32101644	* Driving wedge length : 30 mm	3				
23	1		71050193	Detector	1,2				
24	1		55007112	Hand control	3				
25	1		32100042	* Bearing for hand control	3				
26	1		74023039	* Grooved pin Ø 4 x 40	3				
27	1		32101164	* Block plate	3				
28	1		32100144	* Handle	1,2				



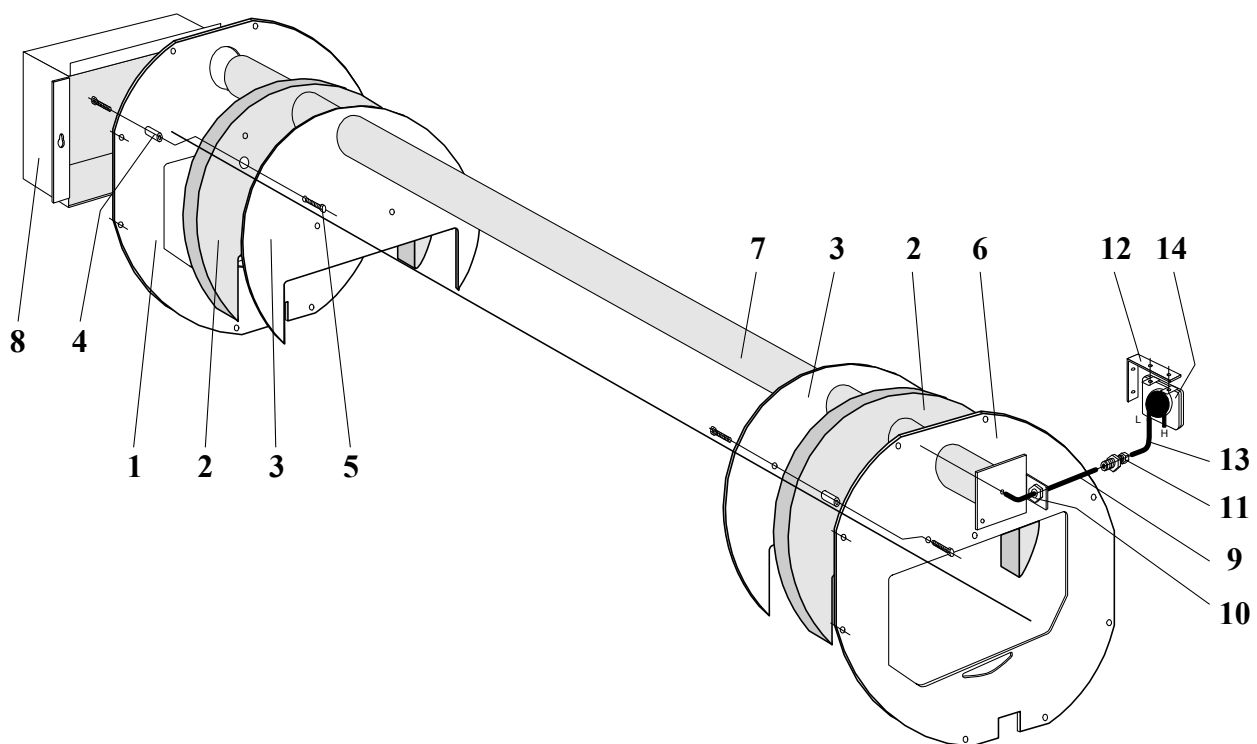
02106003			SPARE PARTS LIST				Chapter	Page		
FOLDING ARM CONTROL CLUTCH							10	60		
							Illustration	Issue	Month	Year
							06100520	01	05	00
Ite	Quantity		Article no	Description	Info	Notes				
1	1		55007563	Folding arm control clutch	3					
2	2		32100698	* External plate, support	3					
3	2		32100699	* Internal plate, support	3					
4	1		32100700	* Rear plate, support	3					
5	1		55007571	* Control rod	3					
6	2		73011158	** Toggle link socket	1,2					
7	1		32100692	* Folder control hub	3					
8	1		32100689	* Folder control shaft	3					
9	2		73010070	* Supporting bearing, Ø 20	1,2					
10	4		74026053	* Ø 20 circlip	3					
11	3		74020054	* M 6 x 50 screw	3					
12	1		55007568	* Folder control pinion	3					
13	2		73011130	** Ball bearing	1,2					
14	1		73020453	* Brake clutch	1,2					
15	1		74023024	* Grooved pin Ø 3 x 20	3					
16	1		32006057	* Driving wedge	3					
17	1		32100691	* Limit stop clutch	3					
18	3		74020030	* M 6 x 30 screw	3					
19	5		74033007	* M 8 x 20 screw	3					
20	4		74033203	* M 8 nut	3					
21	14		74033101	* M 6 x 16 screw	3					
22	14		74033202	* M 6 nut	3					



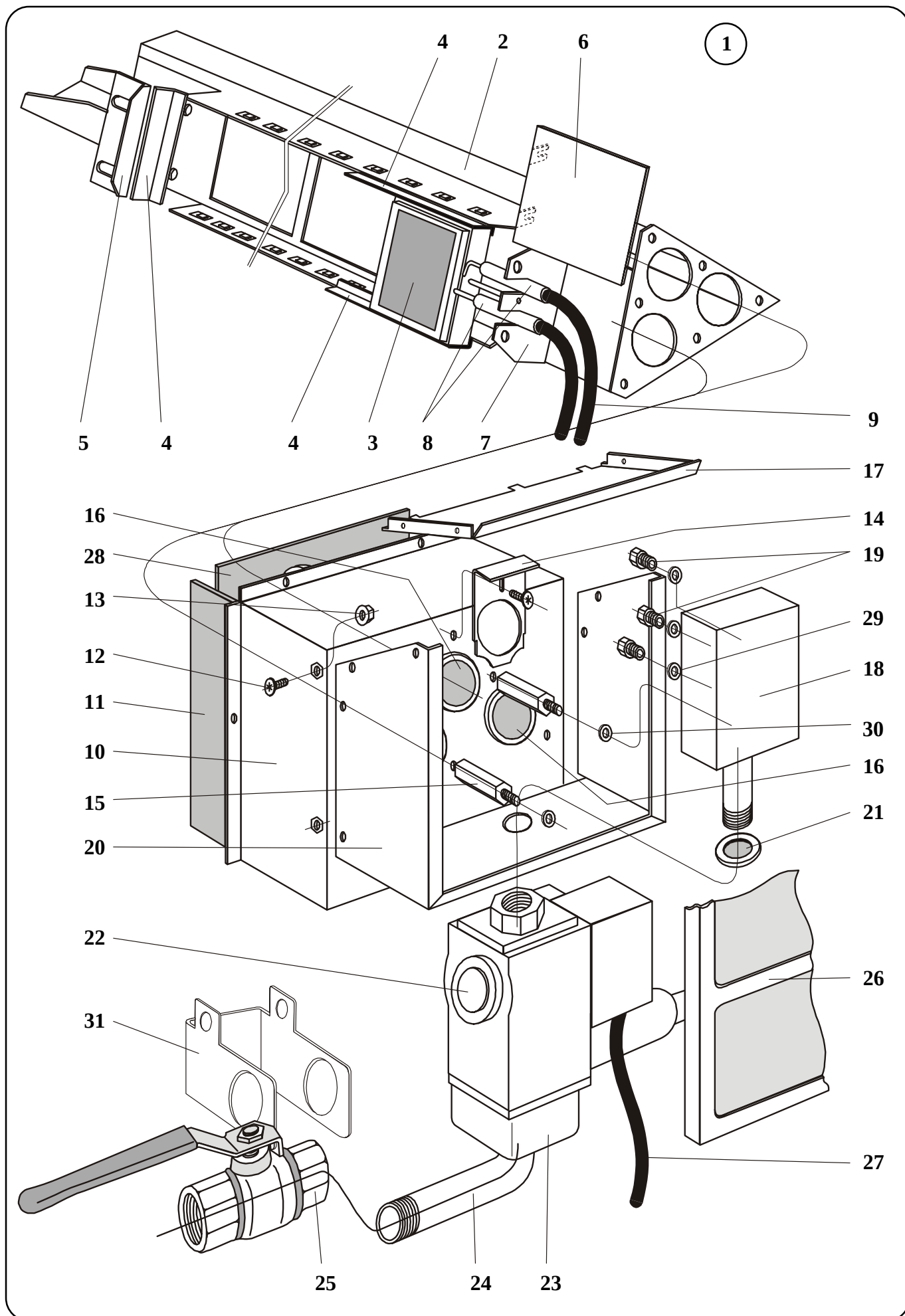
02106003			SPARE PARTS LIST			Chapter	Page
						11	62
ELECTRIC HEATING			Illustration	Issue	Month		Year
			06100568	04	10		01
Ite	Quantity		Article no	Description	Info	Notes	
1	1		55007863	Right flange	3		
2	1		32100380	* Right flange	3		
3	1		75015176	* Insulating	1,2		
4	1		32100418	* Insulating fixing plate	3		
5	4		32100038	* Distance sleeve	3		
6	4		74020054	* M 6 x 50 screw	3		
7	4		74033202	* M 6 nut	3		
8	1		32101725	Heating element support (1.9 m)	3		
or	1		32101724	Heating element support (2.1 m)	3		
or	1		32101723	Heating element support (2.5 m)	3		
or	1		32101722	Heating element support (2.8 m)	3		
or	1		32101721	Heating element support (3.2 m)	3		
9	1		32101701	Stop flange for heating element	3		
10	9		71070133	Heating element (1.9 m)	1,2	230 V	
or	9		71070132	Heating element (2.1 m)	1,2	230 V	
or	9		71070131	Heating element (2.5 m)	1,2	230 V	
or	9		71070130	Heating element (2.8 m)	1,2	230 V	
or	9		71070129	Heating element (3.2 m)	1,2	230 V	
11	18		71077037	Insulating cape	1,2		
12	1		32100999	Insulating fixing plate	3		
13	1		75015177	Insulating	1,2		
14	1		32101702	Left flange	3		
15	5		32100038	Distance sleeve	3		
16	5		74020054	M 6 x 50 screw	3		
17	5		74033202	M 6 nut	3		
18	5		74033001	M 6 x 12 screw	3		



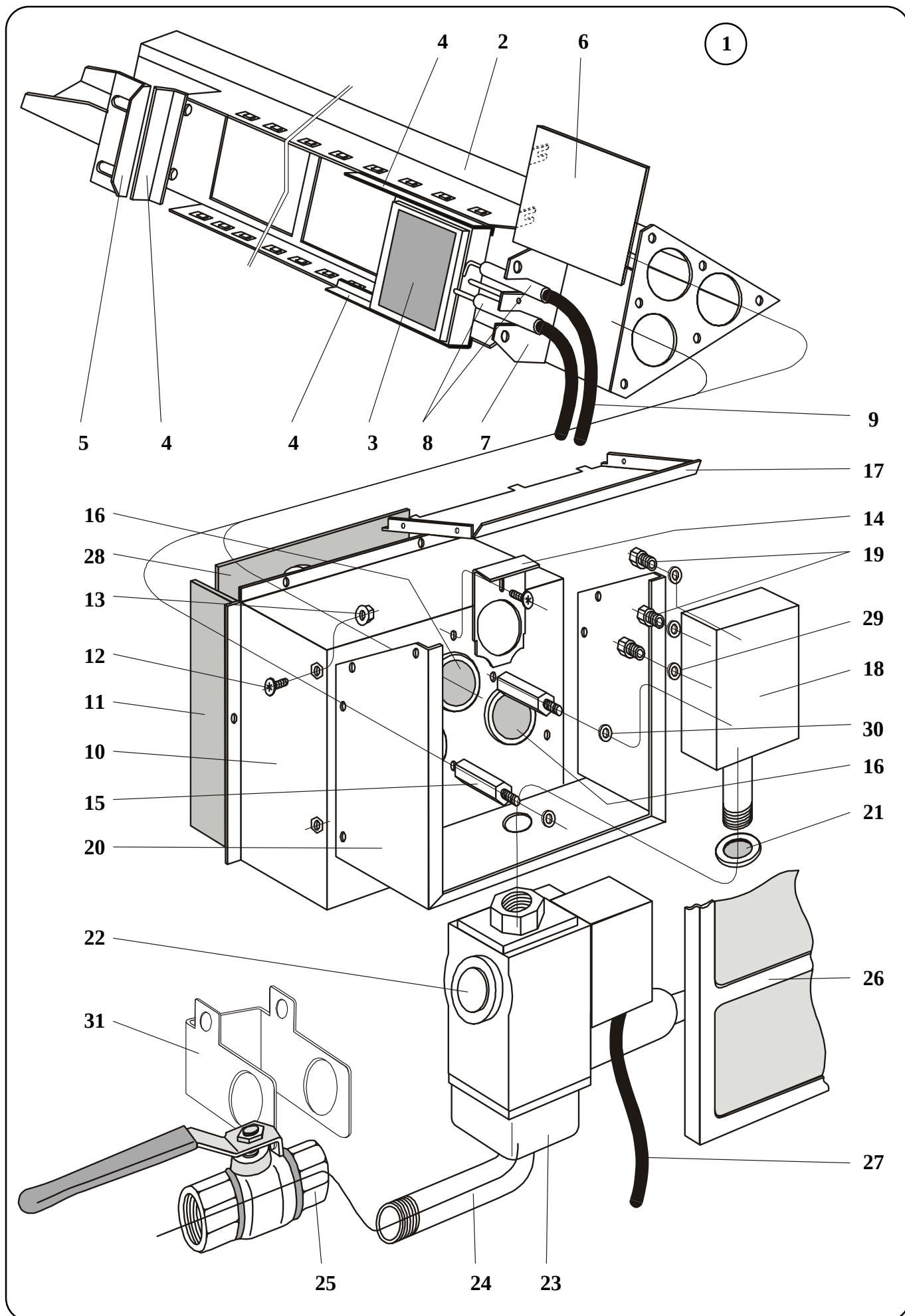
02106003			SPARE PARTS LIST			Chapter	Page
						11	64
ELECTRIC HEATING (heated cylinder with air circulation)			Illustration	Issue	Month		Year
			06100569	01	05		00
Ite	Quantity		Article no	Description	Info	Notes	
1	1		55007626	Right fan	3		
2	1		32100380	* Right flangr	3		
3	1		75015176	* Insulating	1,2		
4	1		32100418	* Insulating fixing plate	3		
5	4		32100038	* Distance sleeve	3		
6	4		74020054	* M 6 x 50 screw	3		
7	4		74033202	* M 6 nut	3		
8	1		32100187	* Fan motor support	3		
9	1		71014106	* 0.18 kW motor	1,2		
10	1		32100845	* Turbine	3		
11	1		32101725	Heating element support (1.9 m)	3		
or	1		32101724	Heating element support (2.1 m)	3		
or	1		32101723	Heating element support (2.5 m)	3		
or	1		32101722	Heating element support (2.8 m)	3		
or	1		32101721	Heating element support (3.2 m)	3		
12	1		32101701	Stop flange for heating element	3		
13	9		71070133	Heating element (1.9 m)	1,2	230 V	
or	9		71070132	Heating element (2.1 m)	1,2	230 V	
or	9		71070131	Heating element (2.5 m)	1,2	230 V	
or	9		71070130	Heating element (2.8 m)	1,2	230 V	
or	9		71070129	Heating element (3.2 m)	1,2	230 V	
14	1		55009139	Left fan	3		
15	1		32101703	* Insulating fixing plate	3		
16	1		75015178	* Insulating	1,2		
17	1		32101702	* Left flange	3		
18	5		32100038	* Distance sleeve	3		
19	5		74020054	* M 6 x 50 screw	3		
20	5		74033202	* M 6 nut	3		
21	1		32100187	* Fan motor support	3		
22	1		71014106	* 0.18 kW motor	1,2		
23	1		32100845	* Turbine	3		
24	5		74033001	M 6 x 12 screw	3		
25	18		71077037	Insulating cape	1,2		



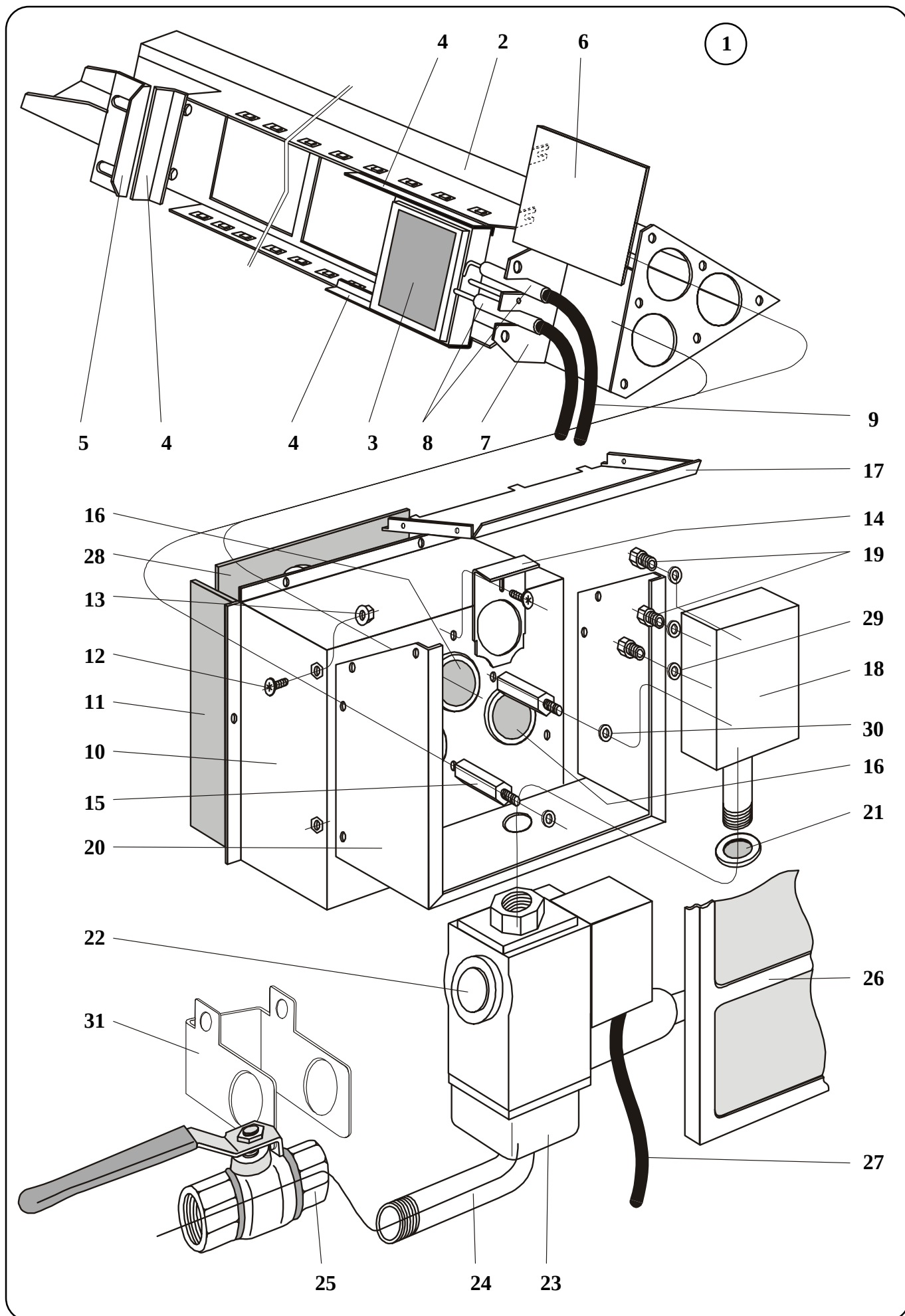
02106003			SPARE PARTS LIST			Chapter	Page
						12	66
GAS HEATING (flanges + suction)			Illustration	Issue	Month		Year
			06100542	01	05		00
Ite	Quantity		Article no	Description	Info	Notes	
1	1		32100666	Right flange	3		
2	2		75015147	Insulating	3		
3	2		32100624	Insulating protection plate	3		
4	4		32100629	Heat insulator distance sleeve	3		
5	8		74033101	M 6 x 16 screw	3		
6	1		32100665	Left flange	3		
7	1		32100635	Exhaust gas suction tube (1.9 m)	3		
or	1		32100634	Exhaust gas suction tube (2.1 m)	3		
or	1		32100633	Exhaust gas suction tube (2.5 m)	3		
or	1		32100632	Exhaust gas suction tube (2.8 m)	3		
or	1		32100631	Exhaust gas suction tube (3.2 m)	3		
8	1		32100625	Protection box	3		
9	1		32101099	Pressure switch tube	3		
10	1		31003509	Opening in partition	3		
11	1		32006860	Male coupling sleeve G 1/8"	3		
12	1		32101098	Pressure switch support	3		
13	1		72046136	Tube Ø 6 x 8	3		
14	1		72060062	Pressure switch C6065A	1,2		



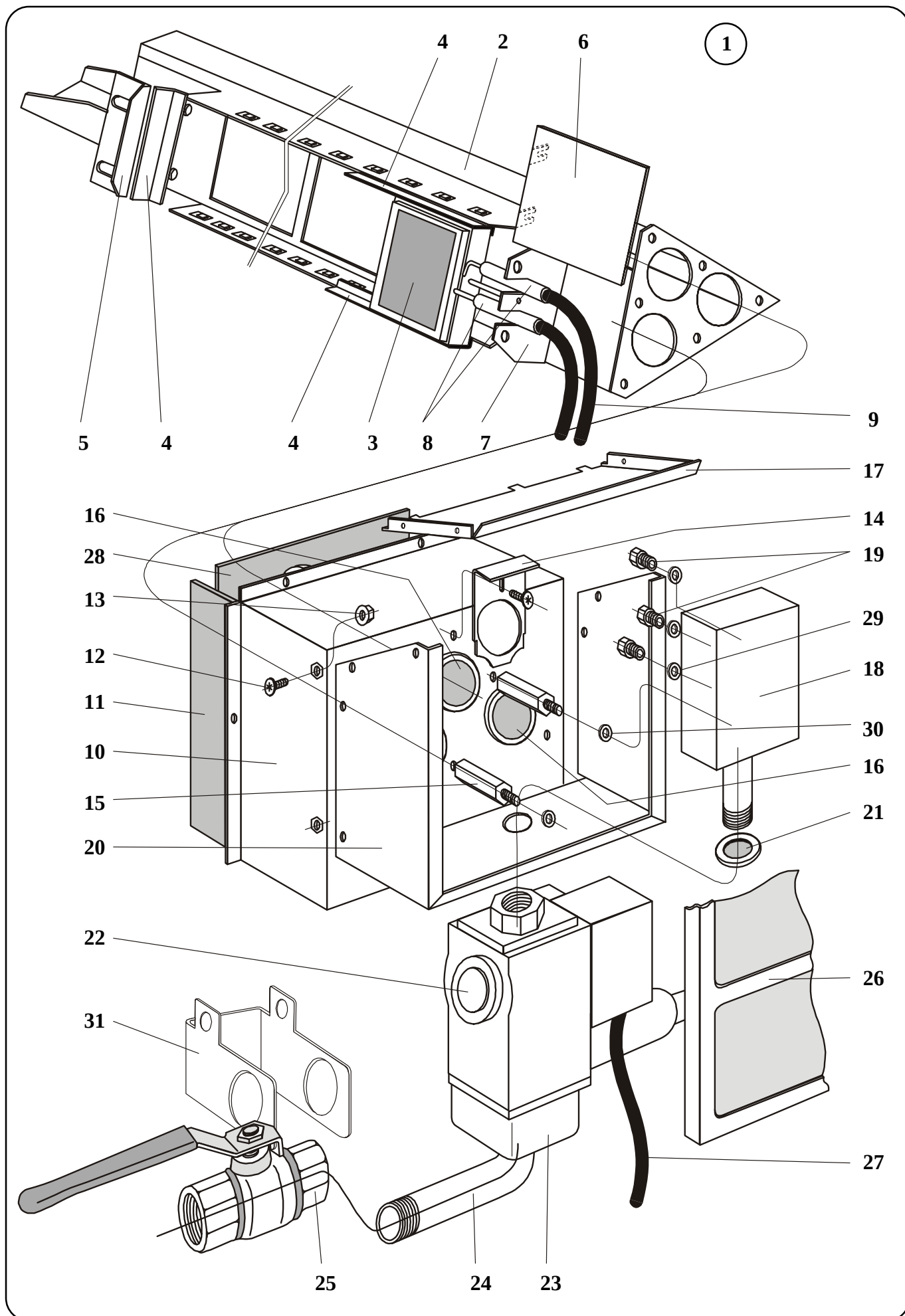
02106003			SPARE PARTS LIST				Chapter	Page
							12	68
GAS HEATING IRONER 1.9 m					Illustration	Issue	Month	Year
					06100646	03	12	00
Ite	Quantity		Article no	Description	Info	Notes		
1	1	m	55008022	Gas pipe burner	3	from no 01400030 from no 01400030		
2	1		32100495	* Pipe burner body	3			
3	22		72051209	* Ceramic plate	1,2			
4	12		73016150	* Pipe burner ceramic joint	3			
5	1		32100453	* Angle	3			
6	1		32100663	* Electrode protection cape	3			
7	1		32100452	* Electrode support	3			
8	1		71088032	* Lighting + control electrode	1,2			
9	2		71040070	* Electrode threads	1,2			
10	1		32100668	* Filter casing support	3			
11	3		73016165	* Insulating	3			
12	18		74033101	* M 6 x 16 screw	3			
13	4		74011002	* M 6 nut	3			
14	1		32100460	* Venturi stop plate	3			
15	3		32100669	* Feeding tank distance sleeve	3			
16	3		72051212	* Venturi	3			
17	1		32100457	* Filter casing	3			
18	1		32100454	* Feeding tank	3			
19	3		72051220	* Injector, Ø 1.60	1,2			
or	3		72051219	* Injector, Ø 1.70	1,2			
or	3		72051221	* Injector, Ø 1.85	1,2			
or	3		72051223	* Injector, Ø 3.30	1,2			
20	1		32100458	* Filter casing	3			
21	1		71075018	* Joint	1,2			
22	1		72011166	* Adjustment electrovalve block	1,2			
23	1		72011167	* Flange G 3/4"	1,2			
24	1		32107656	* Pipe	3			
25	1		72010081	* Tap G 3/4"	3			
26	1		32101946	* Frame + filter	3			
27	1		-	Electrovalve block strand	3			
28	1		73016168	* Insulating	3			
29	3	72052063	* Joint	1,2				
30	3	74036006	* Washer	1,2				
31	1	32102193	Tap locking	3				



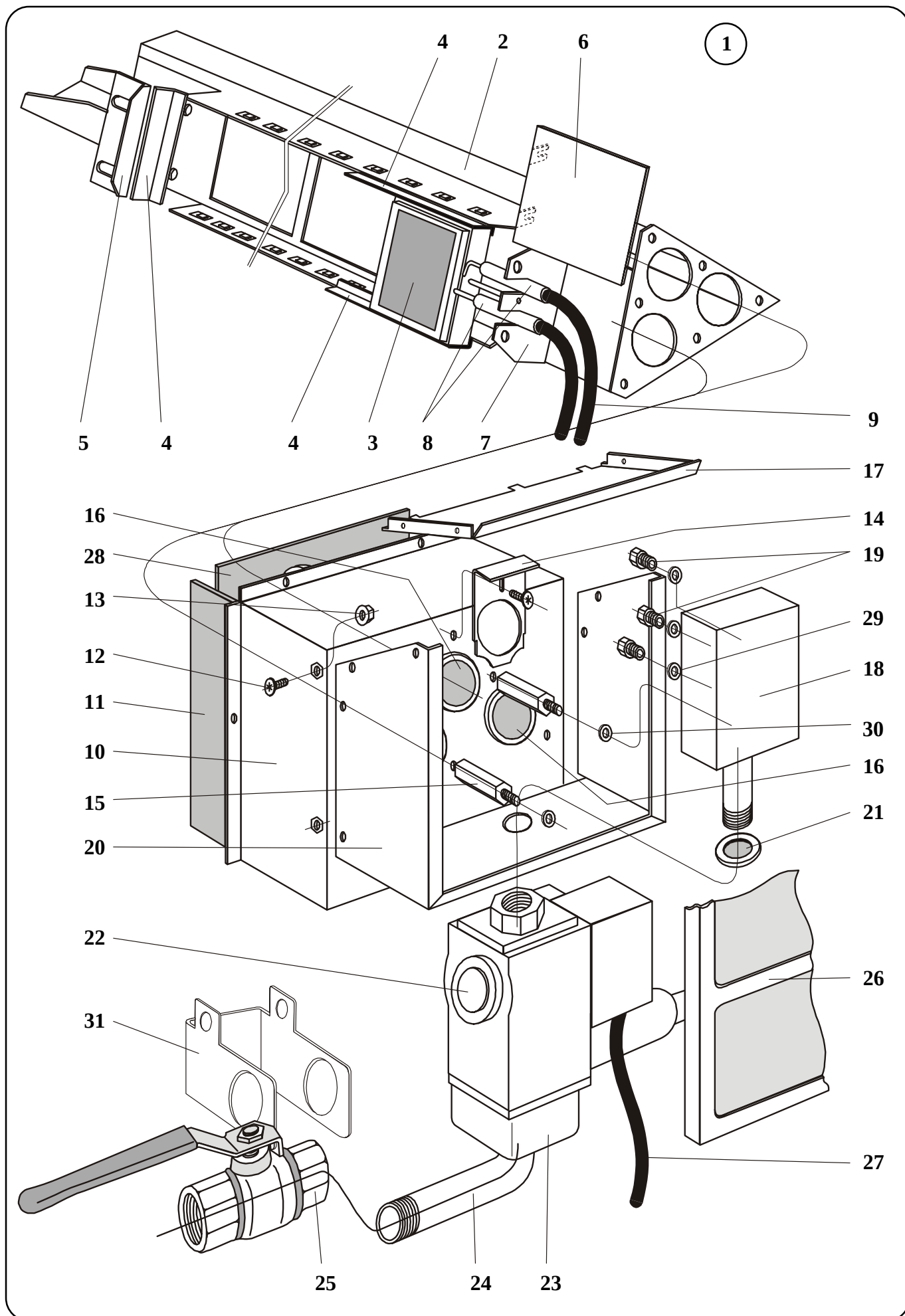
02106003			SPARE PARTS LIST				Chapter	Page
							12	70
GAS HEATING IRONER 2.1 m					Illustration	Issue	Month	Year
					06100646	03	12	00
Ite	Quantity		Article no	Description	Info	Notes		
1	1	m	55008183	Gas pipe burner	3	from no 01400030 from no 01400030		
2	1		32100494	* Pipe burner body	3			
3	25		72051209	* Ceramic plate	1,2			
4	13		73016150	* Pipe burner ceramic joint	3			
5	1		32100453	* Angle	3			
6	1		32100663	* Electrode protection cape	3			
7	1		32100452	* Electrode support	3			
8	1		71088032	* Lighting + control electrode	1,2			
9	2		71040070	* Electrode threads	1,2			
10	1		32100668	* Filter casing support	3			
11	3		73016165	* Insulating	3			
12	18		74033101	* M 6 x 16 screw	3			
13	4		74011002	* M 6 nut	3			
14	1		32100460	* Venturi stop plate	3			
15	3		32100669	* Feeding tank distance sleeve	3			
16	3		72051212	* Venturi	3			
17	1		32100457	* Filter casing	3			
18	1		32100454	* Feeding tank	3			
19	3		72051219	* Injector, Ø 1.70	1,2			
or	3		72051213	* Injector, Ø 1.80	1,2			
or	3		72051218	* Injector, Ø 1.95	1,2			
or	3		72051227	* Injector, Ø 3.40	1,2			
20	1		32100458	* Filter casing	3			
21	1		71075018	* Joint	1,2			
22	1		72011143	* Adjustment electrovalve block	1,2			
22	1		72011166	* Adjustment electrovalve block	1,2			
23	1		72011167	* Flange G 3/4"	1,2			
24	1		32107656	* Pipe	3			
25	1		72010081	* Tap G 3/4"	3			
26	1		32101946	* Frame + filter	3			
27	1		-	Electrovalve block strand	3			
28	1	73016168	* Insulating	3				
29	3	72052063	* Joint	1,2				
30	3	74036006	* Washer	1,2				
31	1	32102193	Tap locking	3				



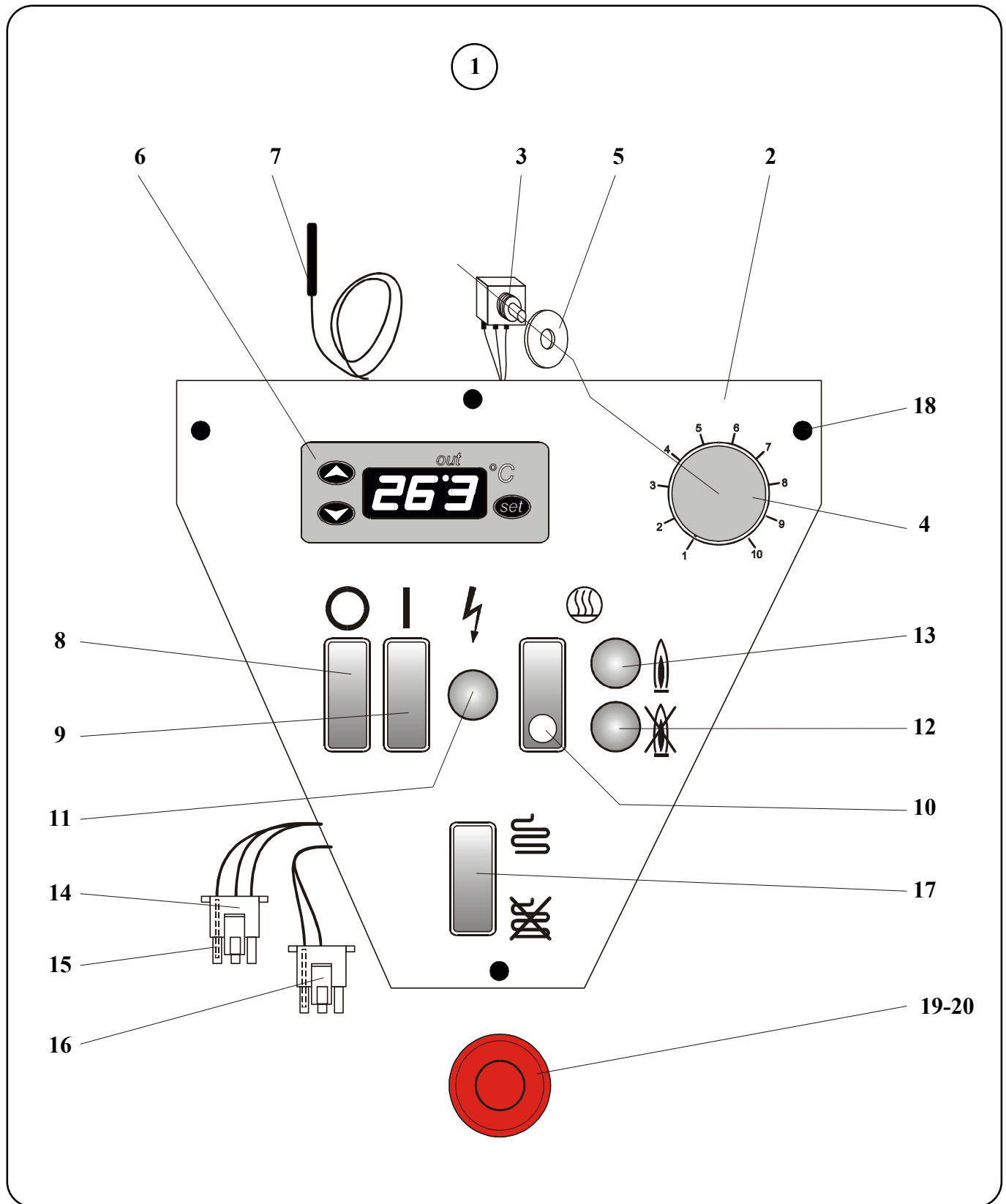
02106003			SPARE PARTS LIST				Chapter	Page
							12	72
GAS HEATING IRONER 2.5 m					Illustration	Issue	Month	Year
					06100646	05	12	00
Ite	Quantity		Article no	Description	Info	Notes		
1	1	m	55008021	Gas pipe burner	3	from no 01400030 from no 01400030		
2	1		32100493	* Pipe burner body	3			
3	31		72051209	* Ceramic plate	1,2			
4	16		73016150	* Pipe burner ceramic joint	3			
5	1		32100453	* Angle	3			
6	1		32100663	* Electrode protection cape	3			
7	1		32100452	* Electrode support	3			
8	1		71088032	* Lighting + control electrode	1,2			
9	2		71040070	* Electrode threads	1,2			
10	1		32100668	* Filter casing support	3			
11	3		73016165	* Insulating	3			
12	18		74033101	* M 6 x 16 screw	3			
13	4		74011002	* M 6 nut	3			
14	1		32100460	* Venturi stop plate	3			
15	3		32100669	* Feeding tank distance sleeve	3			
16	3		72051212	* Venturi	3			
17	1		32100457	* Filter casing	3			
18	1		32100454	* Feeding tank	3			
19	3		72051221	* Injector, Ø 1.85	1,2			
or	3		72051217	* Injector, Ø 2.00	1,2			
or	3		72051215	* Injector, Ø 2.10	1,2			
or	3		72051224	* Injector, Ø 3.70	1,2			
20	1		32100458	* Filter casing	3			
21	1		71075018	* Joint	1,2			
22	1		72011166	* Adjustment electrovalve block	1,2			
23	1		72011167	* Flange G 3/4"	1,2			
24	1		32107656	* Pipe	3			
25	1		72010081	* Tap G 3/4"	3			
26	1		32101946	* Frame + filter	3			
27	1		-	Electrovalve block strand	3			
28	1		73016168	* Insulating	3			
29	3	72052063	* Joint	1,2				
30	3	74036006	* Washer	1,2				
31	1	32102193	Tap locking	3				



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							12	74
GAS HEATING IRONER 2.8 m					Illustration	Issue	Month	Year
					06100646	03	12	00
Ite	Quantity		Article no	Description	Info	Notes		
1	1	m	55008182	Gas pipe burner	3	from no 01400030 from no 01400030		
2	1		32100492	* Pipe burner body	3			
3	34		72051209	* Ceramic plate	1,2			
4	17		73016150	* Pipe burner ceramic joint	3			
5	1		32100453	* Angle	3			
6	1		32100663	* Electrode protection cape	3			
7	1		32100452	* Electrode support	3			
8	1		71088032	* Lighting + control electrode	1,2			
9	2		71040070	* Electrode threads	1,2			
10	1		32100668	* Filter casing support	3			
11	3		73016165	* Insulating	3			
12	18		74033101	* M 6 x 16 screw	3			
13	4		74011002	* M 6 nut	3			
14	1		32100460	* Venturi stop plate	3			
15	3		32100669	* Feeding tank distance sleeve	3			
16	3		72051212	* Venturi	3			
17	1		32100457	* Filter casing	3			
18	1		32100454	* Feeding tank	3			
19	3		72051217	* Injector, Ø 2.00	1,2			
or	3		72051214	* Injector, Ø 2.05	1,2			
or	3		72051216	* Injector, Ø 2.20	1,2			
or	3		72051225	* Injector, Ø 3.80	1,2			
20	1		32100458	* Filter casing	3			
21	1		71075018	* Joint	1,2			
22	1		72011166	* Adjustment electrovalve block	1,2			
23	1		72011167	* Flange G 3/4"	1,2			
24	1		32107656	* Pipe	3			
25	1		72010081	* Tap G 3/4"	3			
26	1		32101946	* Frame + filter	3			
27	1		-	Electrovalve block strand	3			
28	1		73016168	* Insulating	3			
29	3	72052063	* Joint	1,2				
30	3	74036006	* Washer	1,2				
31	1	32102193	Tap locking	3				

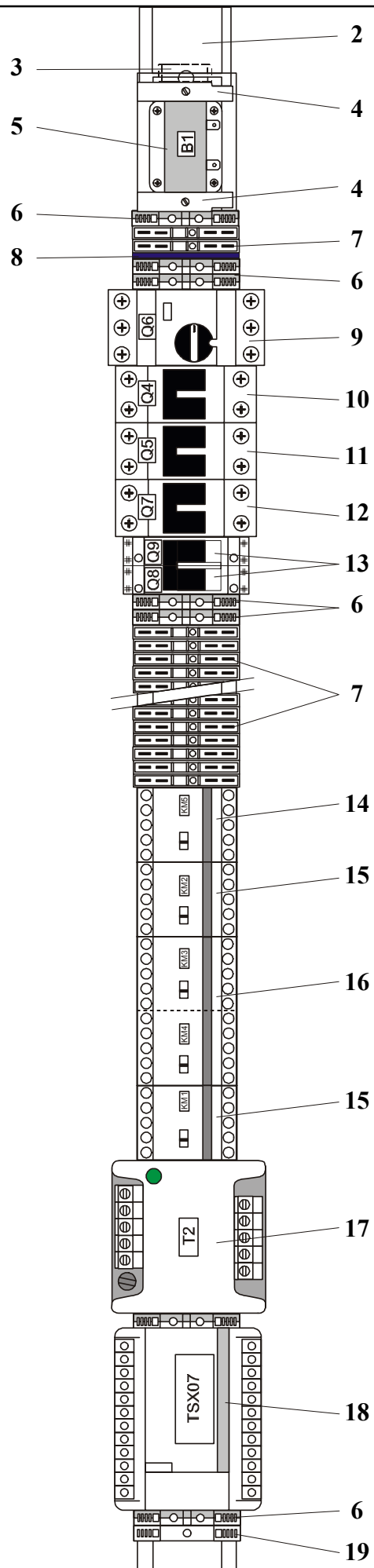


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							12	76
GAS HEATING IRONER 3.2 m					Illustration	Issue	Month	Year
					06100646	05	10	01
Ite	Quantity		Article no	Description	Info	Notes		
1	1	m	55007166	Gas pipe burner	3	from no 01400030 from no 01400030		
2	1		32102605	* Pipe burner body	3			
3	39		72051209	* Ceramic joint	1,2			
4	19		73016150	* Pipe burner ceramic joint	3			
5	1		32100453	* Angle	3			
6	1		32100663	* Electrode protection cape	3			
7	1		32100452	* Electrode support	3			
8	1		71088032	* Lighting + control electrode	1,2			
9	2		71040070	* Electrode threads	1,2			
10	1		32100668	* Filter casing support	3			
11	3		73016165	* Insulating	3			
12	18		74033101	* M 6 x 16 screw	3			
13	4		74011002	* M 6 nut	3			
14	1		32100460	* Venturi stop plate	3			
15	3		32100669	* Feeding tank distance sleeve	3			
16	3		72051212	* Venturi	3			
17	1		32100457	* Filter casing	3			
18	1		32100454	* Feeding tank	3			
19	3		72051247	* Injector, Ø 2.50	1,2			
20	1		32100458	* Filter casing	3			
21	1		71075018	* Joint	1,2			
22	1		72011166	* Adjustment electrovalve block	1,2			
23	1		72011167	* Flange G 3/4"	1,2			
24	1		32007656	* Pipe	3			
25	1		72010081	* Tap G 3/4"	3			
26	1		32101946	* Frame + filter	3			
27	1		-	Electrovalve block strand	3			
28	1		73016168	* Insulating	3			
29	3		72052063	* Joint	1,2			
30	3		74036006	* Washer	1,2			
31	1		32102193	Tap locking	3			

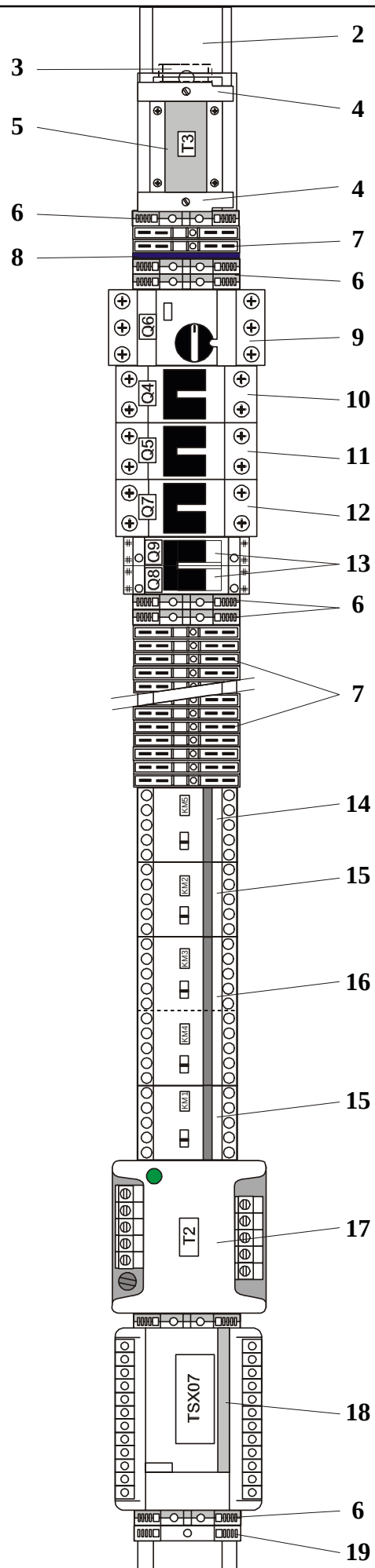


02106003			SPARE PARTS LIST				Chapter	Page
							13	78
CONTROL PANEL					Illustration	Issue	Month	Year
					06100651	03	10	01
Ite	Quantity		Article no	Description	Info	Notes		
1	1		-	Control panel, electric heating	3	ironer without folding		
or	1		-	Control panel, electric heating	3	ironer with rear outlet		
or	1		-	Control panel, electric heating	3	ironer with folding		
or	1		-	Control panel, with air circulation	3	ironer without folding		
or	1		-	Control panel, with air circulation	3	ironer with rear outlet		
or	1		55010659	Control panel, with air circulat. U.L.	3	ironer with folding		
or	1		-	Control panel, gas heating	3	ironer without folding		
or	1		-	Control panel, gas heating	3	ironer with rear outlet		
or	1		55010233	Control panel, gas heating U.L.	3	ironer with folding		
or	1		55010648	Control panel, steam heating U.L.	3	ironer with folding		
2	1		71060062	* Control panel	3			
3	1		71082071	* Potentiometer	1,2			
4	1		71082072	* Potentiometer button	3			
5	1		74036803	* Washer	3			
6	1		71031065	* P.I.D thermostat	1,2	electric ironer		
or	1		71031073	* Electronic thermoregulator	1,2	gas / steam ironer		
7	1		71031057	* Temperature probe	1,2	steam ironer		
or	1		71031057	* Temperature probe (gas/electric)	1,2	to no 10300037		
8	1		71054188	* Red stop switch	1,2			
9	1		71054187	* Green stop switch	1,2			
10	1		71054186	* On/Off switch	1,2	gas / electric ironer		
or	1		71054170	* Obturator	1,2	steam ironer		
11	1		71072062	* Green indicator	1,2			
12	1		71072063	* Orange indicator	1,2			
13	1		71072064	* White indicator	1,2			
14	1		71074129	* Connector, 9 pins	3	ironer without folding		
15	1		71074131	* Connector, 6 pins	3	ironer without folding		
16	7		71074135	* Male socket	3	ironer without folding		
17	1		71054189	* Single-pole switch	1,2	ironer with folding		
18	4		74023092	Rivet	1,2			
19	1		71054132	Emergency stop button (on left cas.)	1,2			
20	1		71054130	Contact block (on left casing)	1,2			

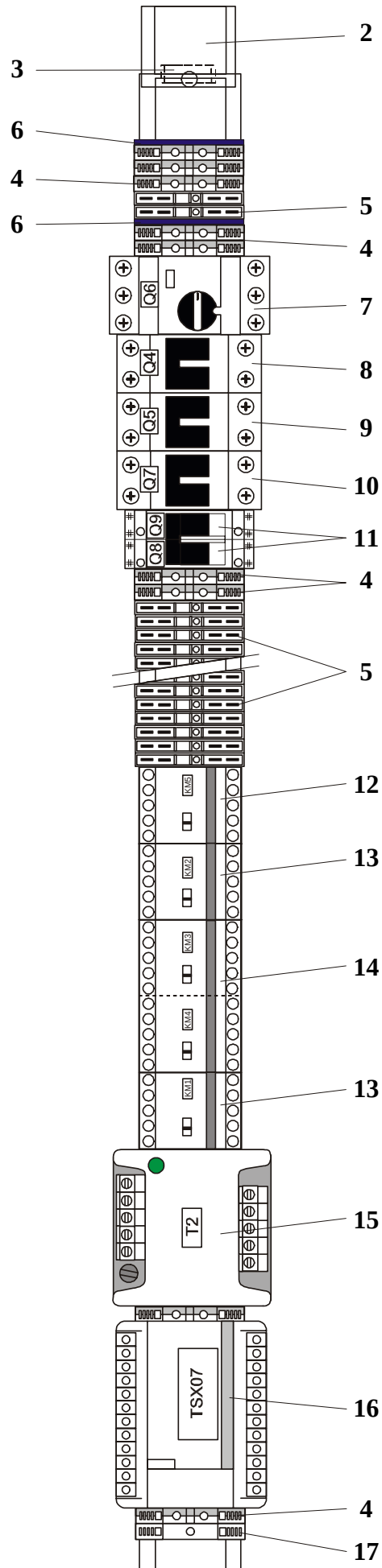
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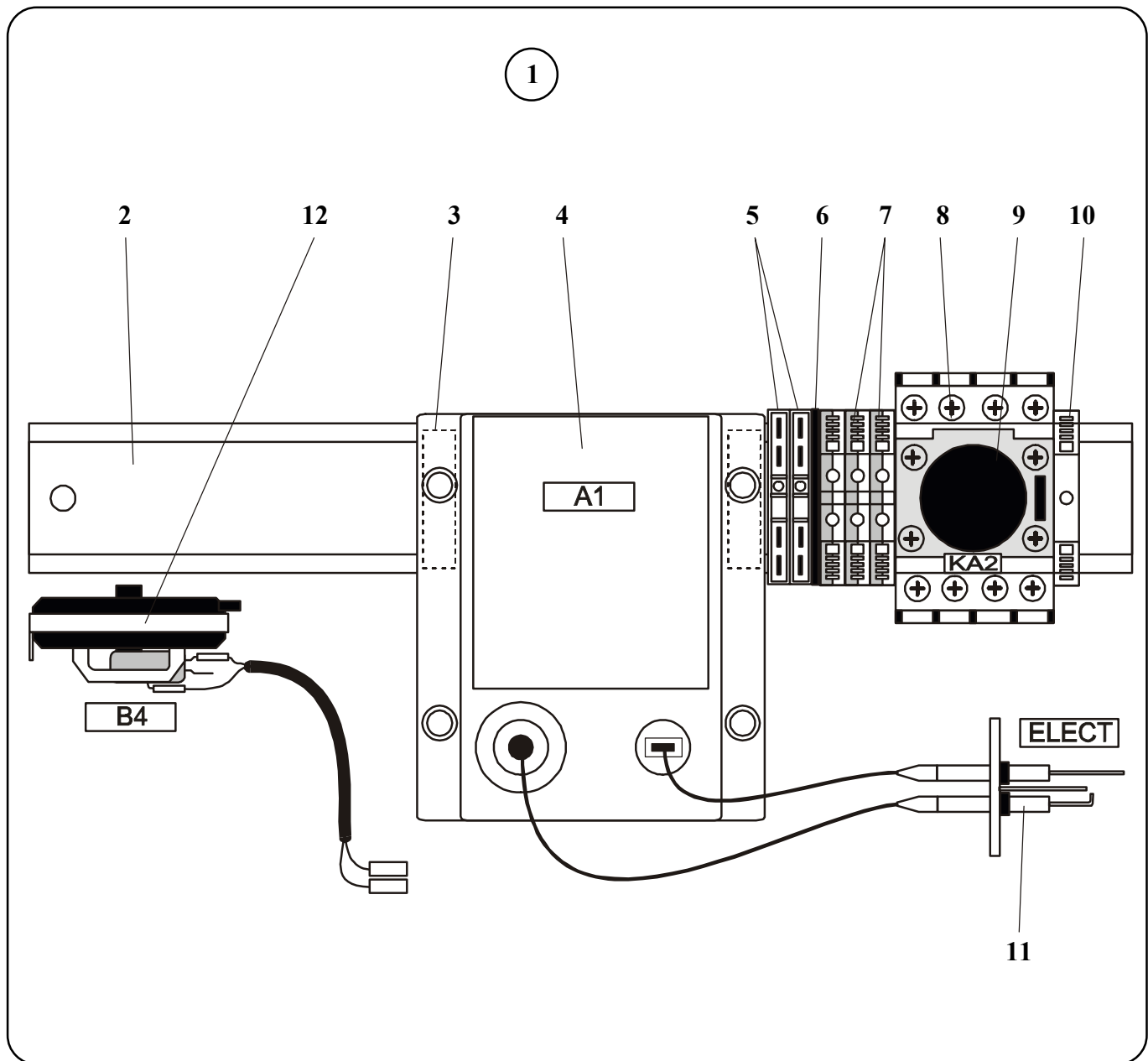
02106003			SPARE PARTS LIST			Chapter	Page
						14	80
GAS CONTROL PLATE			Illustration	Issue	Month		Year
			06100644	03	12		00
Ite	Quantity		Article no	Description	Info	Notes	
1	1		55010240	Control plate	3		
2	1		32100680	* Control plate support	3		
3	1		32007613	* Structural steel, length : 975 mm	3		
4	2		71081013	* Snap nut	3		
* 5	1		71030052	* Safety thermostat U.L.	1,2		
6	7		71075058	* Earth terminal, 2.5 mm ²	3		
7	34		71075033	* Connection terminal	3		
8	1		71075038	* End flange	3		
* 9	1		71082145	* Three pole-breaker	1,2		
10	1		71082144	* Two pole-breaker	1,2		
11	1		71082354	* Two pole-breaker	1,2		
12	1		71082340	* Two pole-breaker	1,2		
13	2		71082398	* Magneto-thermic breaker	1,2		
14	1		71050206	* Contactor	1,2		
15	2		71050204	* Contactor	1,2		
16	1		71050207	* Contactor	1,2		
17	1		71021125	* Transformer, 63 VA U.L.	1,2		
18	1		32101503	Configurated automate	1,2		
19	1		71075037	* End flange	3		



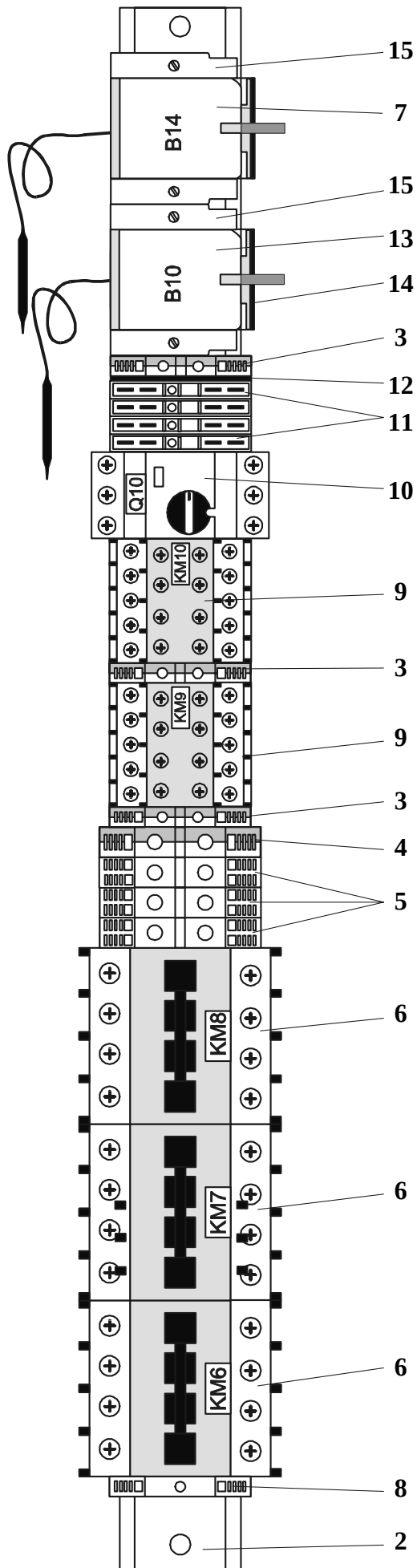
02106003			SPARE PARTS LIST				Chapter	Page
ELECTRIC CONTROL PLATE WITH AIR CIRCULATION							14	80A
							Month	Year
							12	00
Ite	Quantity		Article no	Description	Info	Notes		
1	1		55010668	Control plate	3			
2	1		32100680	* Control plate support	3			
3	1		32007613	* Structural steel, length : 975 mm	3			
4	2		71081013	* Snap nut	3			
5	1		71031055	* Transformer 12 V	1,2			
6	7		71075058	* Earth terminal, 2.5 mm²	3			
7	34		71075033	* Connection terminal	3			
8	1		71075038	* End flange	3			
9	1		71082145	* Three pole-breaker	1,2			
10	1		71082144	* Two pole-breaker	1,2			
11	1		71082354	* Two pole-breaker	1,2			
12	1		71082340	* Two pole-breaker	1,2			
13	2		71082398	* Magneto-thermic breaker	1,2			
14	1		71050206	* Contactor	1,2			
15	2		71050204	* Contactor	1,2			
16	1		71050207	* Contactor	1,2			
17	1		71021125	* Transformer, 63 VA U.L.	1,2			
18	1		32101503	Configurated automate	1,2			
19	1		71075037	* End flange	3			



02106003			SPARE PARTS LIST			Chapter	Page
						14	80B
STEAM CONTROL PLATE			Illustration	Issue	Month		Year
			06100663	01	12		00
Ite	Quantity		Article no	Description	Info	Notes	
1	1		55010793	Control plate	3		
2	1		32100680	* Control plate support	3		
3	1		32005667	* Structural steel, length : 900 mm	3		
4	9		71075058	* Earth terminal, 2.5 mm ²	3		
5	34		71075033	* Connection terminal	3		
6	2		71075038	* End flange	3		
7	1		71082145	* Three pole-breaker	1,2		
8	1		71082144	* Two pole-breaker	1,2		
9	1		71082354	* Two pole-breaker	1,2		
10	1		71082340	* Two pole-breaker	1,2		
11	2		71082398	* Magneto-thermic breaker	1,2		
12	1		71050206	* Contactor	1,2		
13	2		71050204	* Contactor	1,2		
14	1		71050207	* Contactor	1,2		
15	1		71021125	* Transformer, 63 VA U.L.	1,2		
16	1		32101503	Configurated automate	1,2		
17	1		71075037	* End flange	3		

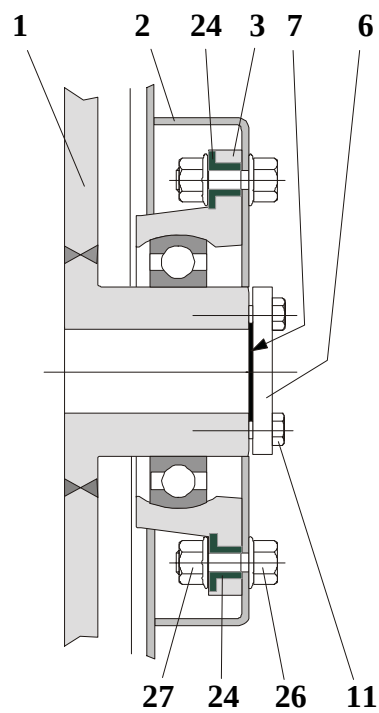
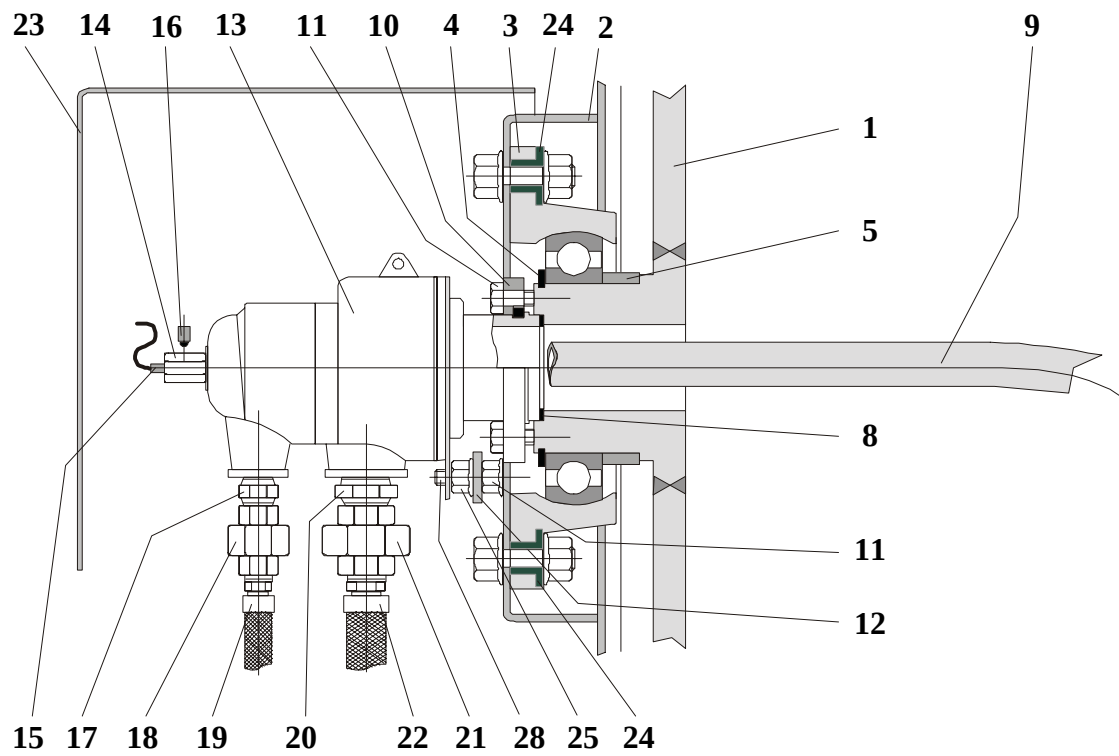


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GAS HEATING CONTROL PLATE							15	82		
							Illustration	Issue	Month	Year
							06100645	02	12	00
Ite	Quantity		Article no	Description	Info	Notes				
1	1		55010236	Gas heating plate	3					
2	1		32004371	* Structural steel, length : 400 mm	3					
3	2		71081013	* Snap nut	3					
4	1		71088035	* Ignitor	1,2					
5	2		71075033	* Conection terminal	3					
6	1		71075038	* End flange	3					
7	3		71075058	* Earth terminal, 2.5 mm²	3					
8	1		71050205	* Contactor	1,2					
9	1		71052041	* Time-delay contact	1,2					
10	1		71075037	* End flange	3					
11	1		71088032	* Lighting + control electrode	1,2					
12	1		72060062	* Pressure switch	1,2					

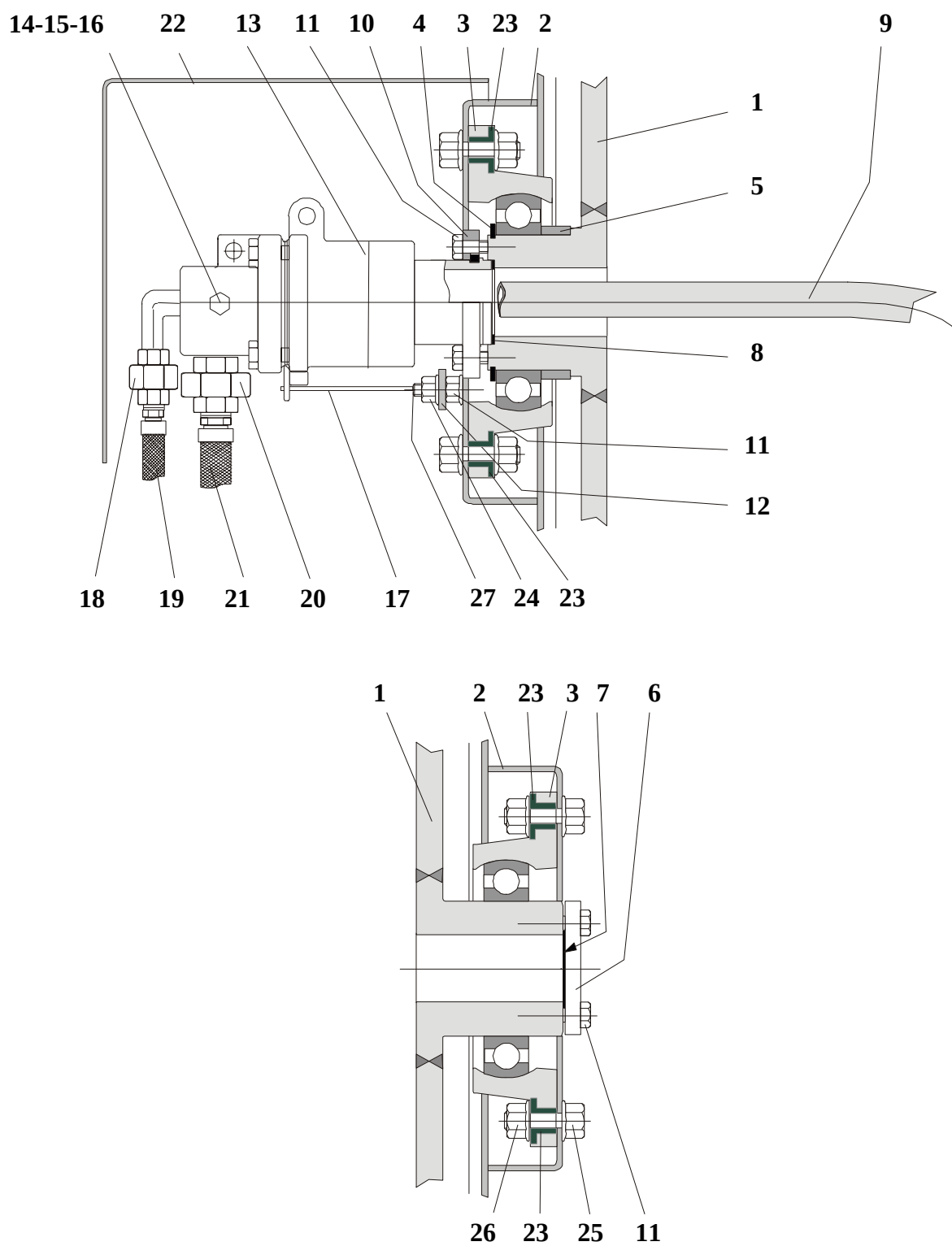


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02106003			SPARE PARTS LIST			Chapter	Page
ELECTRIC HEATING CONTROL PLATE WITH AIR CIRCULATION			Illustration		Issue	16	84
						Month	Year
			06100657		02	12	00
Ite	Quantity		Article no	Description	Info	Notes	
1	1		55010665	Electric heating plate	3	ironer with folding	
2	1		32003191	* Structural steel, length : 575 mm	3		
3	3		71075058	* Earth terminal, 2,5 mm ²	3		
4	1		71075064	* Earth terminal, 16 mm ²	3		
5	3		71075065	* Phase terminal, 16 mm ²	3		
6	3		71050208	* Contactor	1,2		
* 7	1		71030052	* Safety thermostat, 0-190 °C	1,2		
8	1		71075037	* End flange	3		
9	2		71050204	* Three-pole contactor	1,2		
10	1		71082145	* Magnetic breaker	1,2		
11	4		71075033	* Connection terminal	3		
12	1		71075038	* End flange	3		
* 13	1		71030050	* Adjustment thermostat, 50-180 °C	1,2		
14	2		32101458	* Thermostat support	3		
15	4		71081020	* Snap nut	3		



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						17	86	
STEAM HEATING (1st version)					Illustration	Issue	Month	Year
					06100571	02	01	01
Ite	Quantity		Article no	Description	Info	Notes		
1	1		32102205	Steam cylinder (1.90 m) Export	3			
or	1		32102204	Steam cylinder (2.10 m) Export	3			
or	1		32102203	Steam cylinder (2.50 m) Export	3			
or	1		32102202	Steam cylinder (2.80 m) Export	3			
or	1		32102201	Steam cylinder (3.20 m) Export	3			
2	2		32100158	Bearing support flange	3			
3	2		73010077	Bearing	1,2			
4	1		74026062	Ø circlips	1,2			
5	1		32100415	Distance sleeve	3			
6	1		32101500	Cap	3			
7	1		32101502	Ø 47 joint of flange	1,2			
8	1		73020398	ND 25 flange	1,2			
9	1		32100416	Breather tube	3			
10	1		32100650	Flange	3			
11	8		74020059	M 8 x 25 screw	3			
12	1		32100465	Stopfinger	3			
13	1		73020467	Steam turning joint ND 25	1,2			
14	1		32101501	Temperature connection piece	3			
15	1		71031057	Temperature probe	1,2			
16	1		74020227	M 5 x 8 ball screw	3			
17	1		72043179	G 1/2-3/8" nipple	3			
18	2		72043155	G 3/8" union pipe	3			
19	1		72052059	ND 10 steam flexible	1,2			
20	1		72043180	G 3/4-1" nipple	3			
21	2		72043156	G 3/4" union pipe	3			
22	1		72052058	ND 20 steam flexible	1,2			
23	1		32101504	Protective casing	3			
24	4		32101942	Distance sleeve	3			
25	5		74033203	M 8 nut	3			
26	4		74033022	M 12 x 40 screw	3			
27	4		74033205	M 12 nut	3			
28	1		74033010	M 8 x 35 screw	3			



02106003		SPARE PARTS LIST				Chapter	Page	
						17	88	
STEAM HEATING (2nd version)					Illustration	Issue	Month	Year
					06100682	01	05	01
Ite	Quantity		Article no	Description	Info	Notes		
1	1		32102205	Steam cylinder (1.90 m) Export	3			
or	1		32102204	Steam cylinder (2.10 m) Export	3			
or	1		32102203	Steam cylinder (2.50 m) Export	3			
or	1		32102202	Steam cylinder (2.80 m) Export	3			
or	1		32102201	Steam cylinder (3.20 m) Export	3			
2	2		32100158	Bearing support flange	3			
3	2		73010077	Bearing	1,2			
4	1		74026062	Ø circlips	1,2			
5	1		32100415	Distance sleeve	3			
6	1		32101500	Cap	3			
7	1		32101502	Ø 47 joint of flange	1,2			
8	1		73020398	DN 25 flange	1,2			
9	1		32100416	Breather tube	3			
10	1		32100650	Flange	3			
11	8		74020059	M 8 x 25 screw	3			
12	1		32100465	Stopfinger	3			
13	1		73020517	Steam turning joint	1,2			
14	1		32101501	Temperature connection piece	3			
15	1		71031057	Temperature probe	1,2			
16	1		74020227	M 5 x 8 ball screw	3			
17	1		32102402	Anti rotation axis	3			
18	1		72043190	G 3/8 connecting elbow N°102	3			
19	1		72052059	DN 10 steam flexible	1,2			
20	1		72043191	G 3/4 connecting sleeve N°343	3			
21	1		72052058	DN 20 steam flexible	1,2			
22	1		32101504	Protective casing	3			
23	4		32101942	Distance sleeve	3			
24	5		74033203	M 8 nut	3			
25	4		74033022	M 12 x 40 screw	3			
26	4		74033205	M 12 nut	3			
27	1		74033010	M 8 x 35 screw	3			